



Materials and Technologies for Hydrogen Energy – current Gdańsk Tech perspective

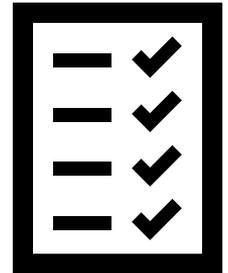
on behalf of



Aleksandra Mielewczyk-Gryń

Presentation plan

- A short introduction to research groups working on hydrogen-related topics at Gdańsk TECH
- The major research interests of particular groups
- The current „hot topic” researched by Proton in Solids Research Group



Piotr Jasiński (PI) Sebastian Molin

Low TRLs (1-5)

Sylwia Pawłowska, Paweł Kalinowski, Karolina Sycewska, Ahsanul Kabir

Solid oxide cells: SOFC/SOECs

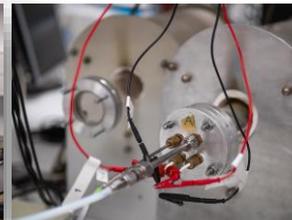
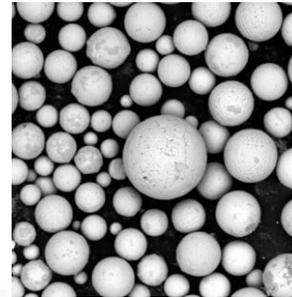
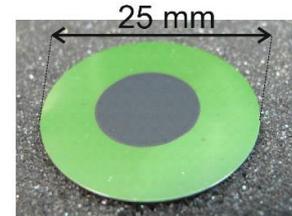
- Novel electrode materials: hydrogen and oxygen electrode;
- Ceramic processing;
- Testing of cells;

High-temperature corrosion and protective coatings:

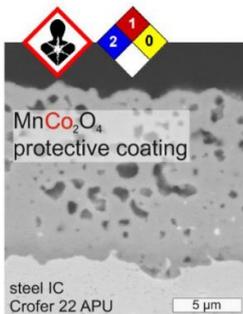
- Dense alloys
- Porous alloys

Electrochemistry

- Bio-interfaces;
- Electrocatalysis;
- Sensors;



High-temperature corrosion – protective coatings



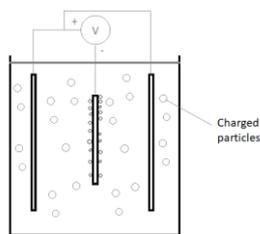
Replacement of $(\text{MnCo})_3\text{O}_4$

- it is regarded as a carcinogenic material by the World Health Organization
- processing at all stages requires expensive safety procedures and equipment;
- fluctuating price, during the last 5 years the price of cobalt more than doubled;
- it is not-sustainably mined
- We propose to search for new materials, composed of abundant and cheap elements (Fe, Mn, Cu, Ni, Mg etc.) with protective properties comparable to the Mn-Co spinel.

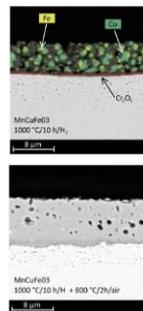
Material synthesis sol-gel method



Coating deposition electrophoretic deposition



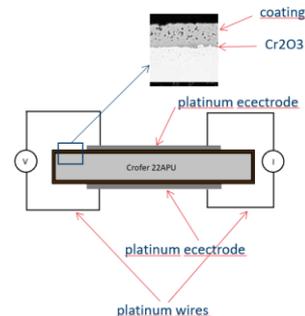
Sintering of the coatings



Oxidation test

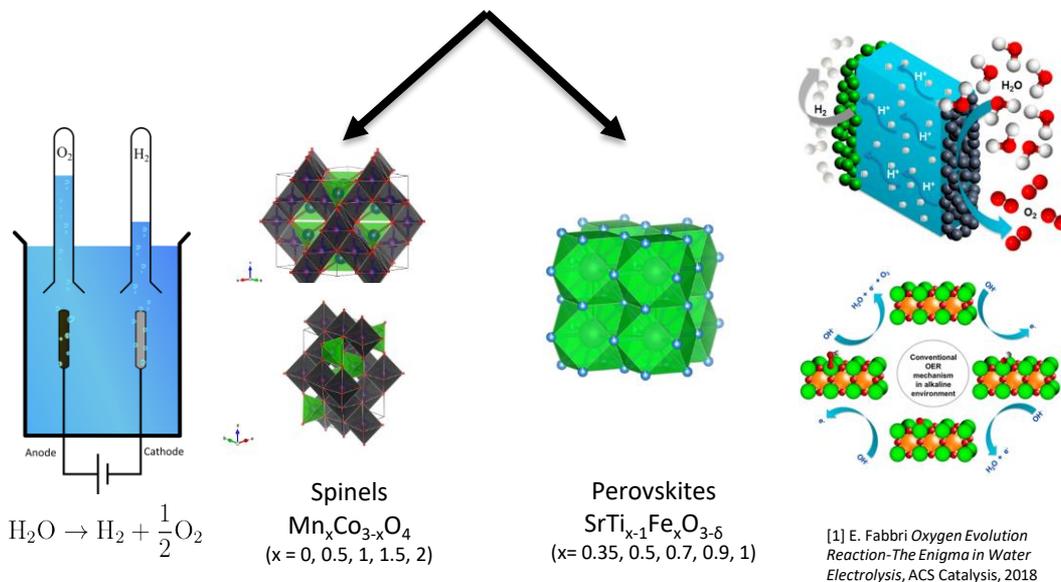


Characterization of the coating



Alkaline electrolysis

Oxygen Evolution Reaction (OER) electrocatalysts



- Material Synthesis

- Structural Studies:

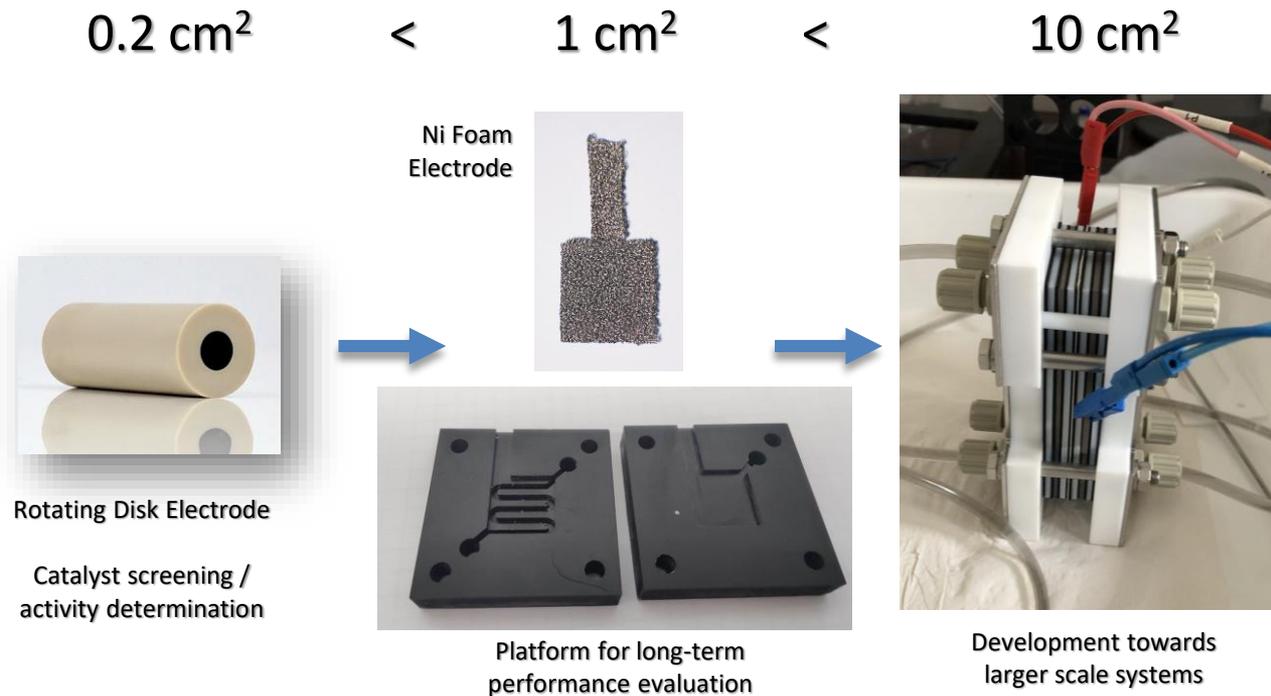
- SEM
- BET SSA
- XRD
- XPS
- XAS*
- TEM

- Electrochemical Studies:

- CV
- EIS

Alkaline electrolysis

Electrode size upscaling – towards real life performance benchmarks





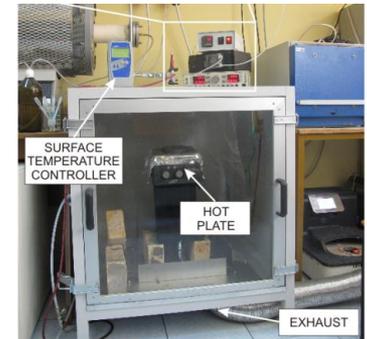
LMF works on several aspects of materials engineering:

Ceramic deposition technologies:

- Dip-coating
 - Spin-coating
 - Spray-pyrolysis
 - (soon) Electrospinning of nanofibers
- Especially low-temperature methods

New materials:

- From powders to devices: SOCs, AECs;

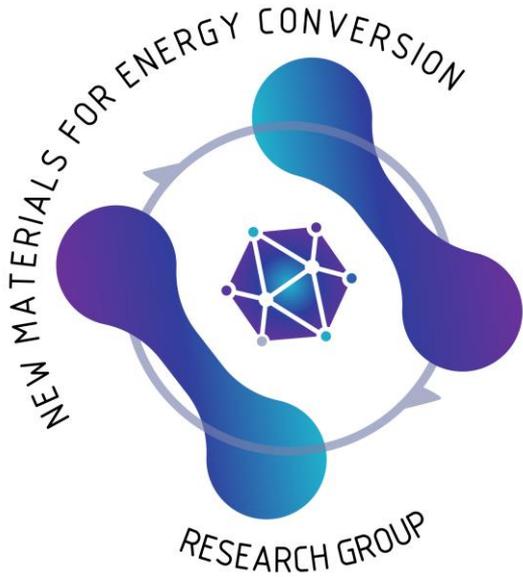


Institute of Nanotechnology and Materials Engineering

Research in the insitutute:

- solid oxide fuel cells and solid oxide electrolyzers materials – both electrolytes and electrodes;
- glasses – luminescent and thermoelectric properties;
- carbon nanotubes and graphen based materials;
- thin films deposition and properties;
- intermetallic compounds and their low temperature properties – superconductors;
- Non destructive testing
- solid state simulations and modeling – MD, DFT, MC.
- „wet” electrochemistry





Jakub Karczewski - PI
Beata Bochentyn

collaboration P. Jasiński

Maria Gazda – PI
Aleksandra Mielewczyk-Gryń
Tadeusz Miruszewski
Sebastian Wachowski
Wojciech Skubida





DIR-SOFC fed with biogas

- Ceria-based anode catalytic layers
- In-situ measurements of electrical parameters and outlet gases
- Non-equilibrium chemical analysis of outlet gases
- Influence of fuel impurities (H_2S , HCl , siloxanes)

- Project SONATA „Anode catalytic materials for direct internal reforming solid oxide fuel cells (DIR-SOFCs)”, 2017/26/D/ST8/00822, NCN



NARODOWE CENTRUM NAUKI



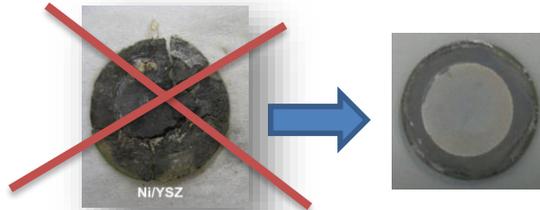
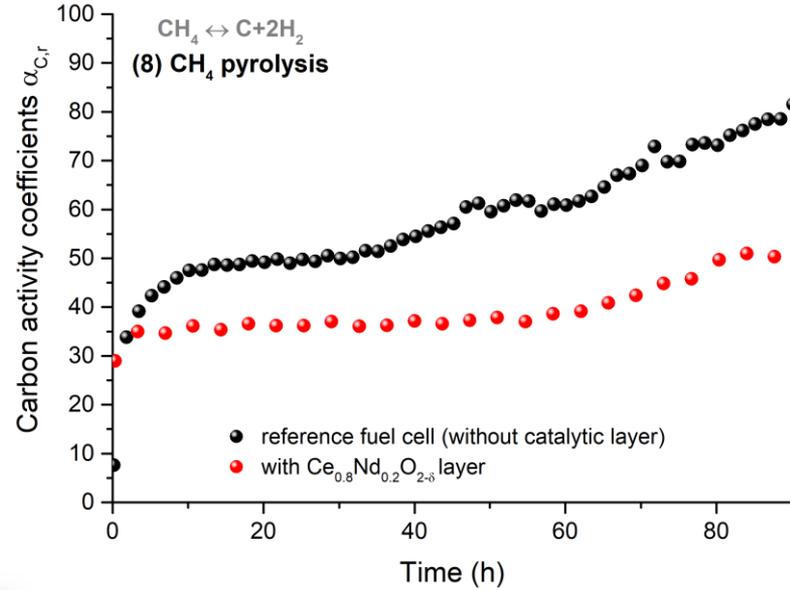
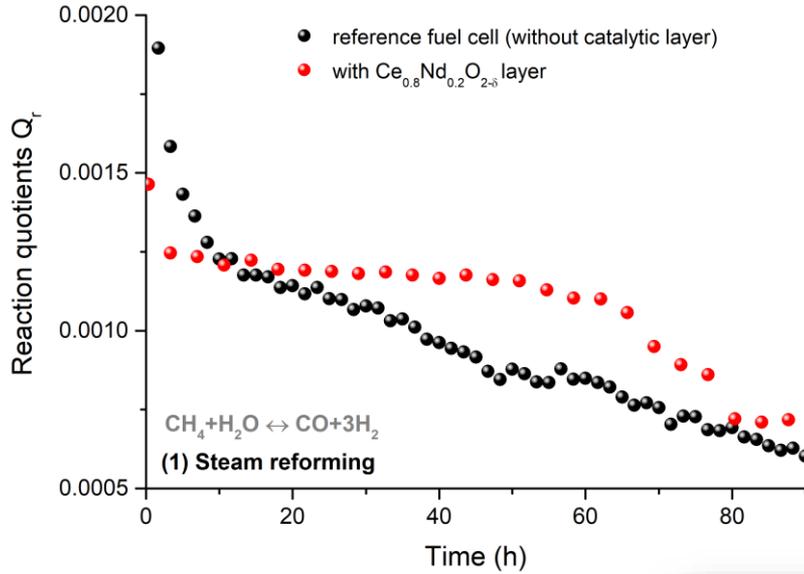
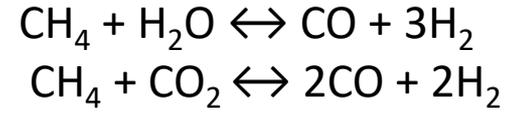
prof. Sea-Fue Wang



Araceli Fuerte, Ph.D.

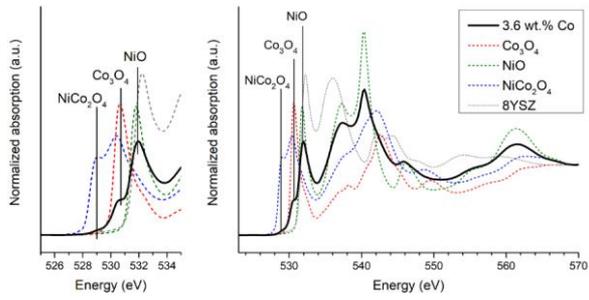
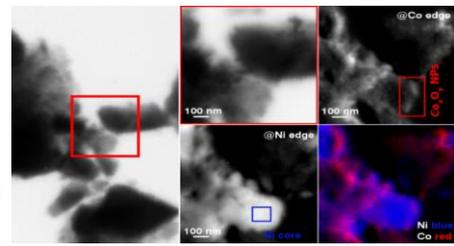
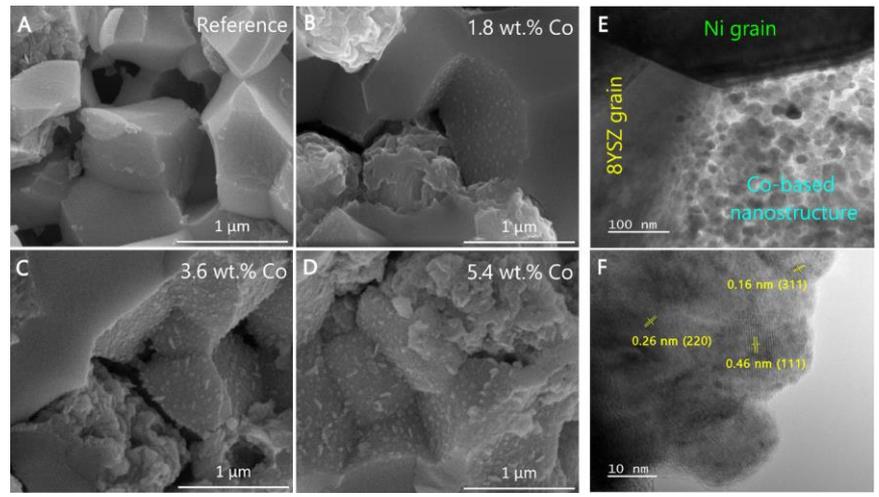
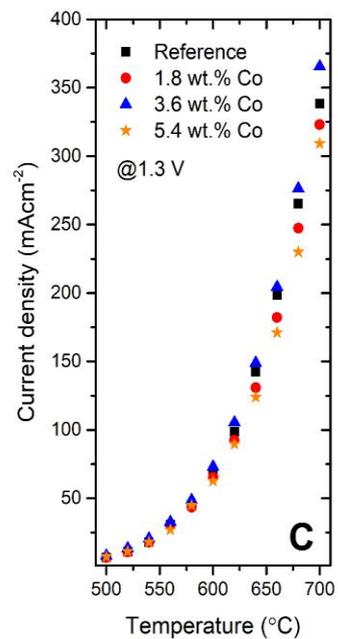
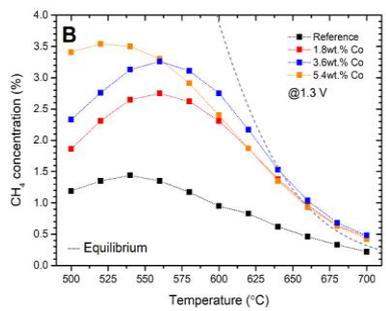
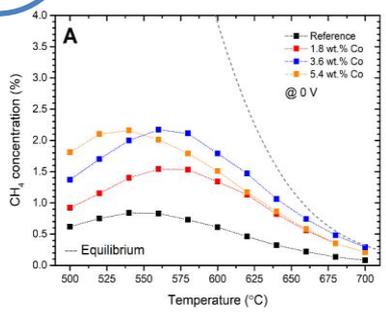


DIR-SOFC fed with biogas



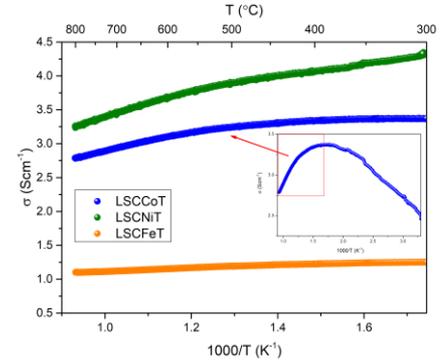
Nanometallic catalysts for SOEC/SOFC

Infiltration of nanometallic catalysts (Co, Cu, Fe, Mn, Ni) into Ni-YSZ matrix

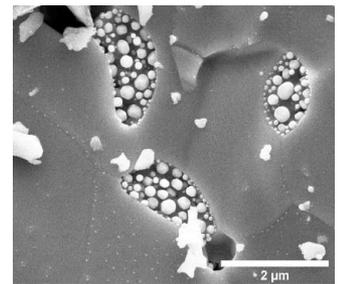


Exsolution of metallic nanoparticles and formation of alloys

- Support: $(\text{La,Sr,Ce})(\text{ME,Ti})\text{O}_{3-\delta}$, $(\text{Ce,ME})\text{O}_{2-\delta}$, where $\text{ME}=\text{Co, Cu, Fe, Mn, Ni}$
- Exsolution of mono- and multimetallic nanoparticles
- Exsolution with topotactic ion exchange
- Experiment vs. DFT calculation



- **Project SONATA „New fuel electrodes for solid oxide electrolysis cells for syngas production”, 2015/19/D/ST8/02783, NCN**
- **Project SONATA BIS „Tailoring multicomponent nanometric alloys formed on active support for designing the stable anodes of Solid Oxide Fuel Cells”, 2021/42/E/ST5/00450, NCN**



Projects → materials



- ❑ GoPHyMICO → barium lanthanide cobaltites hydration
- ❑ FunKeyCat → barium lanthanide cobaltites and ferrites for positrodes in PCECs
- ❑ Triple Conducting Oxides → materials modification for three charge carriers conductivity
- ❑ High Entropy Oxides for protonic conductivity
- ❑ Positrode Optimization for Protonic Ceramic Electrochemical Cells Technology
- ❑ Entropy stabilized oxides – transport properties
- ❑ Thin films for protonic conductivity
- ❑ Gas flow meters for industrial hydrogen

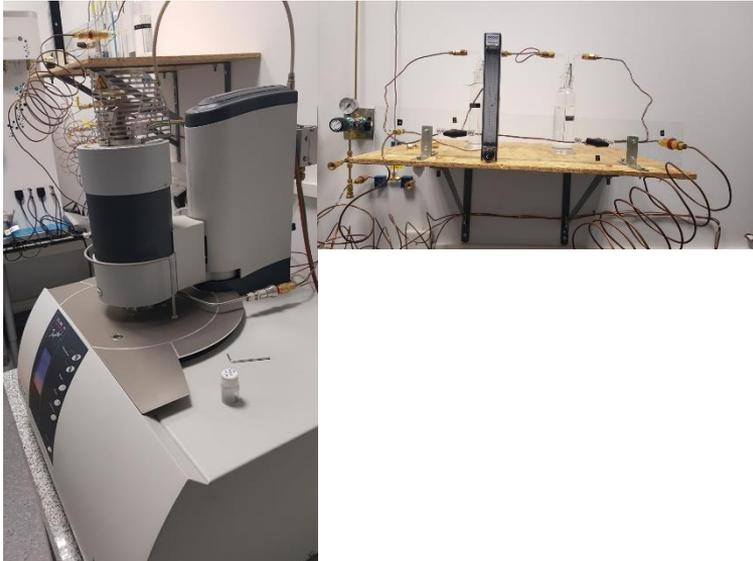




Methods

Synthesis methods:

- Solid state synthesis
- Molten salt synthesis
- Co-precipitation method
- Mechanochemistry



Experimental methods:

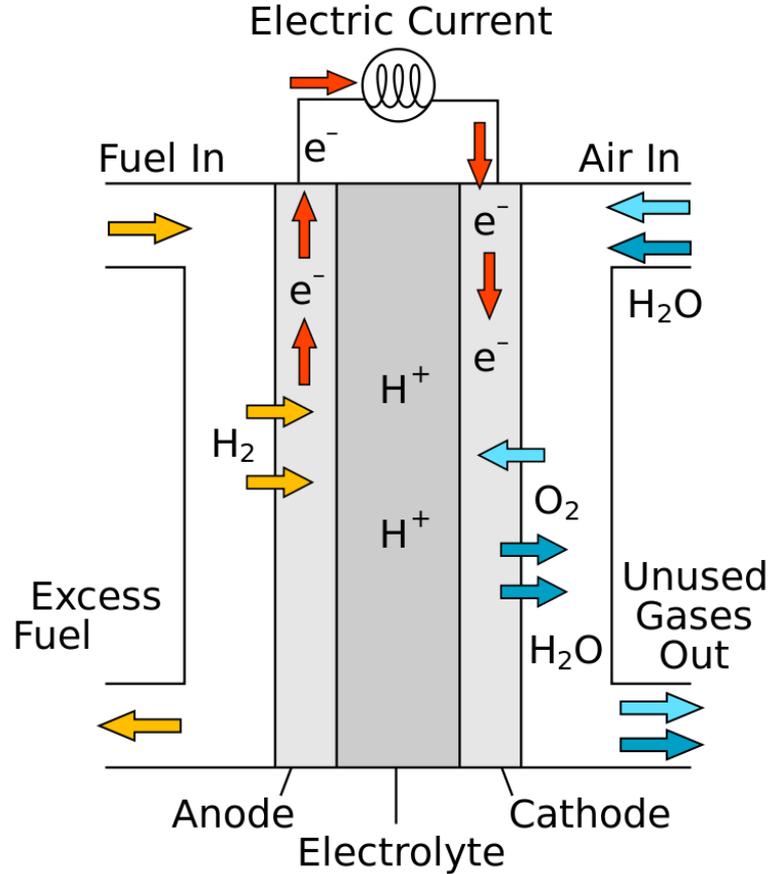
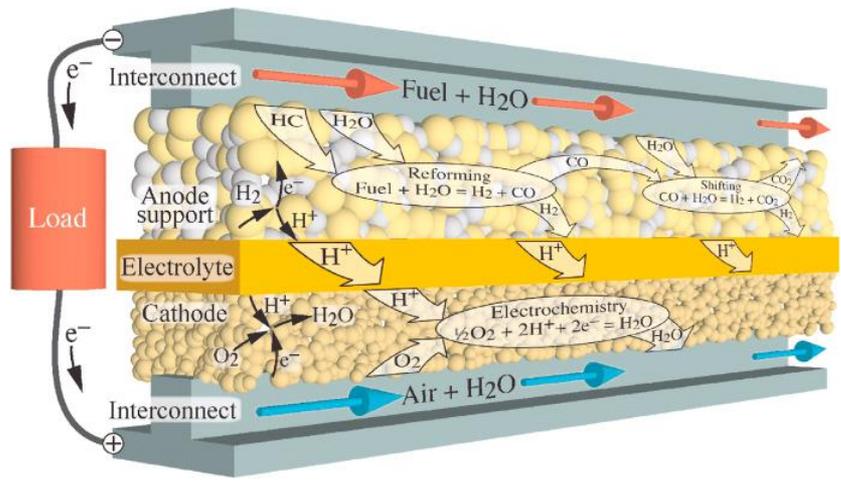
- Impedance spectrometry
- 4 wire DC methods
- Hebb-Wagner polarization method
- ECR method
- Fuel cell and electrolyzer testing
- High temperature X-ray diffraction
- Dilatometry
- Low temperature heat capacity measurements by PPMS system
- High temperature heat capacity measurements
- Water sorption studies
- SEM/SPM
- **Water uptake measurements → thermogravimetry**

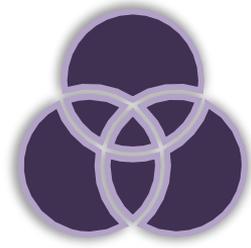
- X-ray absorption spectrometry
- Neutron diffraction
- SR-XRD
- TEM and TEM+SIMS

Motivation

Currently work on following parts of the Protonic Ceramic Electrochemical Cells:

- Positode
- Electrolyte



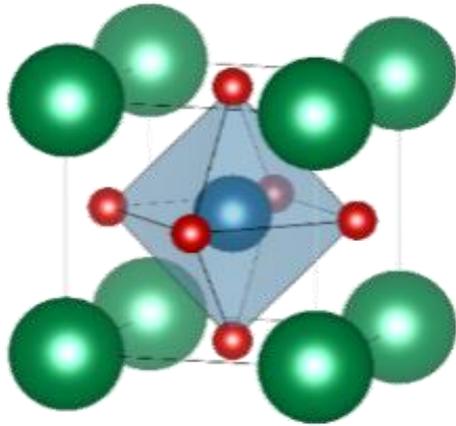


High entropy/multiconstituent materials

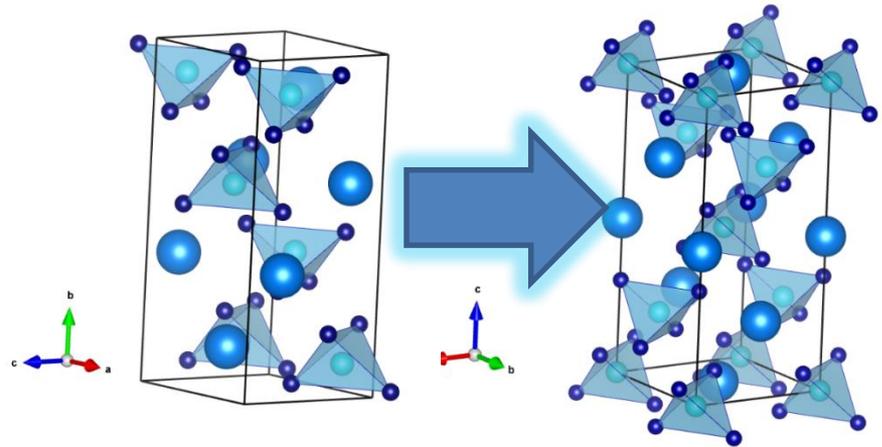
a new „*buzz word*” or real a „*hot topic*” in materials science

Materials based on proton conductors

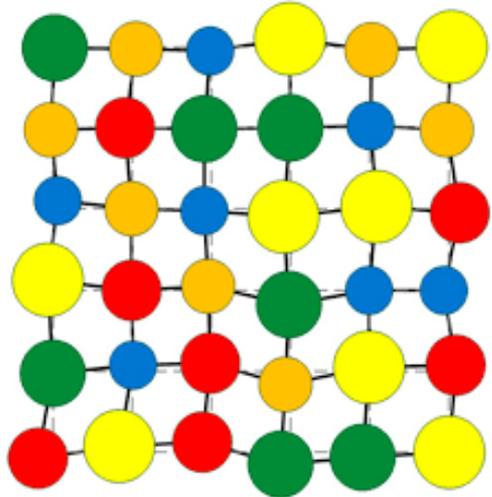
Barium zirconate - one of the most recognized proton conducting oxides.



Lanthanum orthoniobate - one the most chemically stable proton conductors.



The total disorder per volume of an oxide seems be lower than in a high-entropy alloy, as the anion sublattice is ordered (apart from point defects). However, the chemically uniform anion sublattice is very important - it hinders the tendency to the segregation of the cations with different electronegativities.



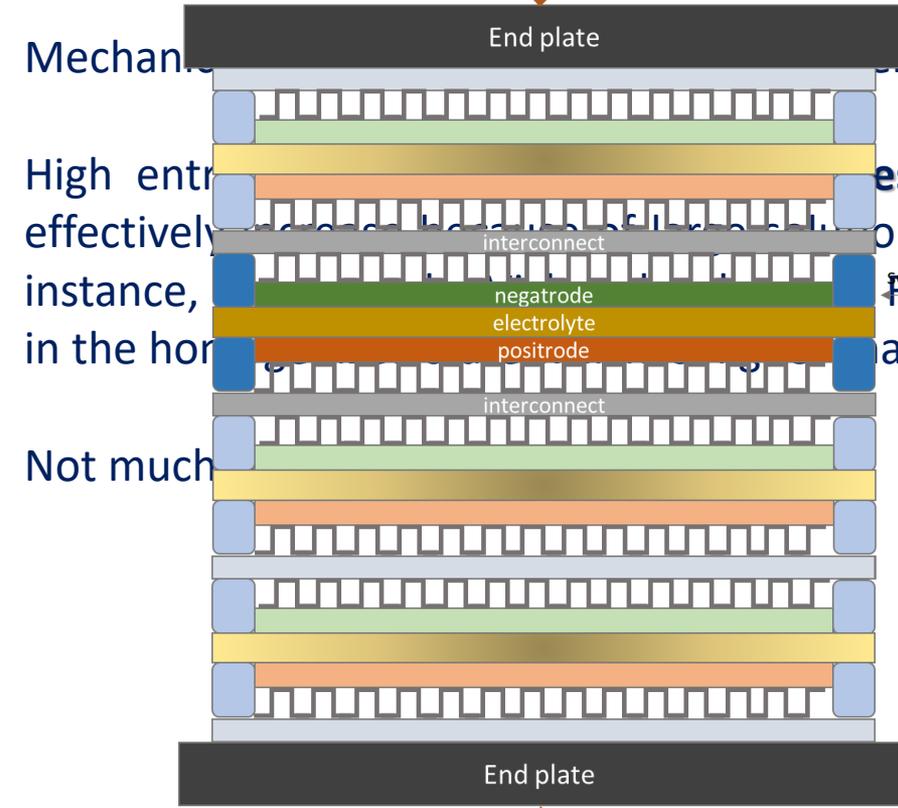
$$EM = \frac{S_{config}^{SL}}{R} \cdot L$$

	<u>Metal Alloy (5M)</u>	<u>Carbide (5M)₁C₁</u>	<u>Spinel (5M)₂B₁O₄</u>
Configurational entropy [J/K*mol atoms]/R	1.61	0.80	0.46
Entropy metric (EM)	1.61	1.61	1.38
EM classification	high-entropy	high-entropy	medium-entropy
Crystal structure	<p>5 metals (5M)</p>		
increasing complexity →			

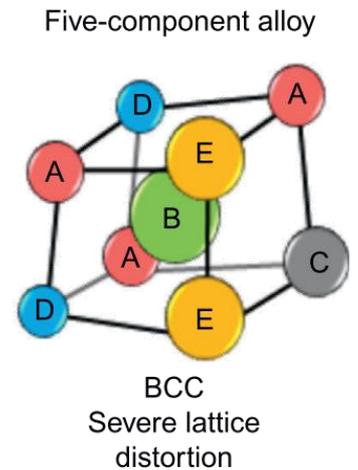
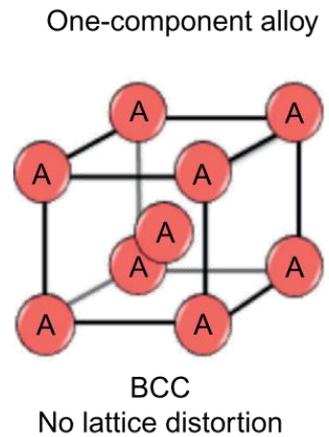
$$S_{config}^{SL} = \frac{-R \sum_{SL} \sum_i a_{SL} [X_i] \ln[X_i]}{\sum_{SL} a_{SL}}$$

Properties

Mechanical properties



Materials: **low Young moduli** etc. Hardness and strength increase on hardening in the heavily distorted lattice. For instance, FCC equiatomic alloy CoCrFeMnNi is 1192 MPa in the horizontal direction compared to 864 MPa obtained by the mixture rule.



Properties

Category	Composition/Alloy	Thermal conductivity (W/m K)
High Entropy Alloy	CoCrFeNi	12
	AlCoCrFeNi	11
	Al ₂ CoCrFeNi	16
Pure Element	Al	237
	Fe	80
	Ni	91
	Ti	22
	Cu	398
Conventional Alloy	7075 Al alloy	121
	Low Carbon Steel	52
	304 Stainless Steel	15
	Inconel 718	11
	Ti-6Al-4V	6

Thermal properties

Thermal properties of high-entropy materials:

High entropy alloys exhibit **lower thermal conductivity** than those of most pure metals, but are similar to those of heavily alloyed conventional metals such as high-alloy steel or Ni-based superalloys.

High-entropy oxides have even lower thermal conductivity, e.g. $Y_{0.2}Nd_{0.2}Sm_{0.2}Eu_{0.2}Er_{0.2}AlO_3$ at room temperature: 4 W/mK

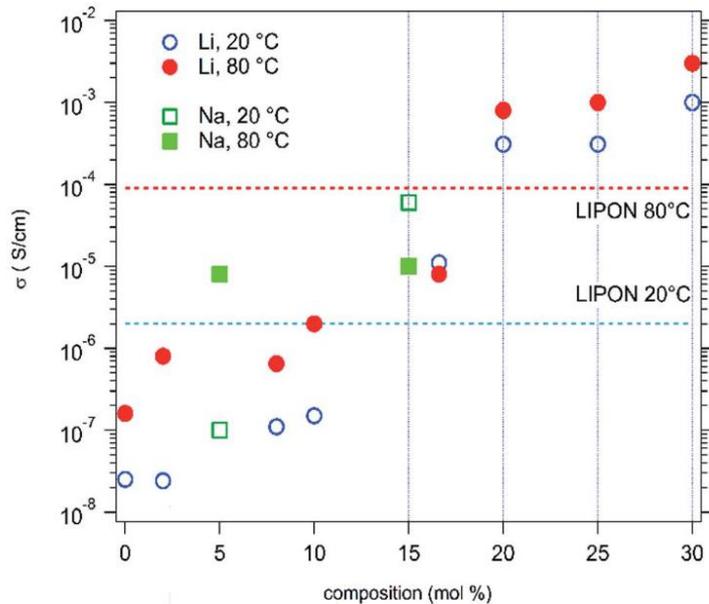
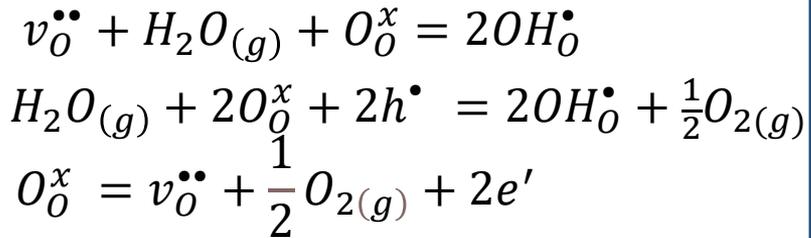


Fig. 5 Ionic conductivities for Li and Na doped HEOx samples.

Electrical properties of high-entropy materials:

- High entropy alloys exhibit high electrical resistivity with a low temperature coefficient of resistivity \rightarrow the contribution to the resistivity of electron scattering on lattice defects is stronger than the electron-phonon scattering
- The ionic conductivity observed in some lithium substituted oxides was very high, reaching 1 mScm^{-1} at room temperature

The presence of at least five cationic constituents, related to that disorder and lattice distortions may be expected to influence both concentration of particular charge carriers and their mobility.

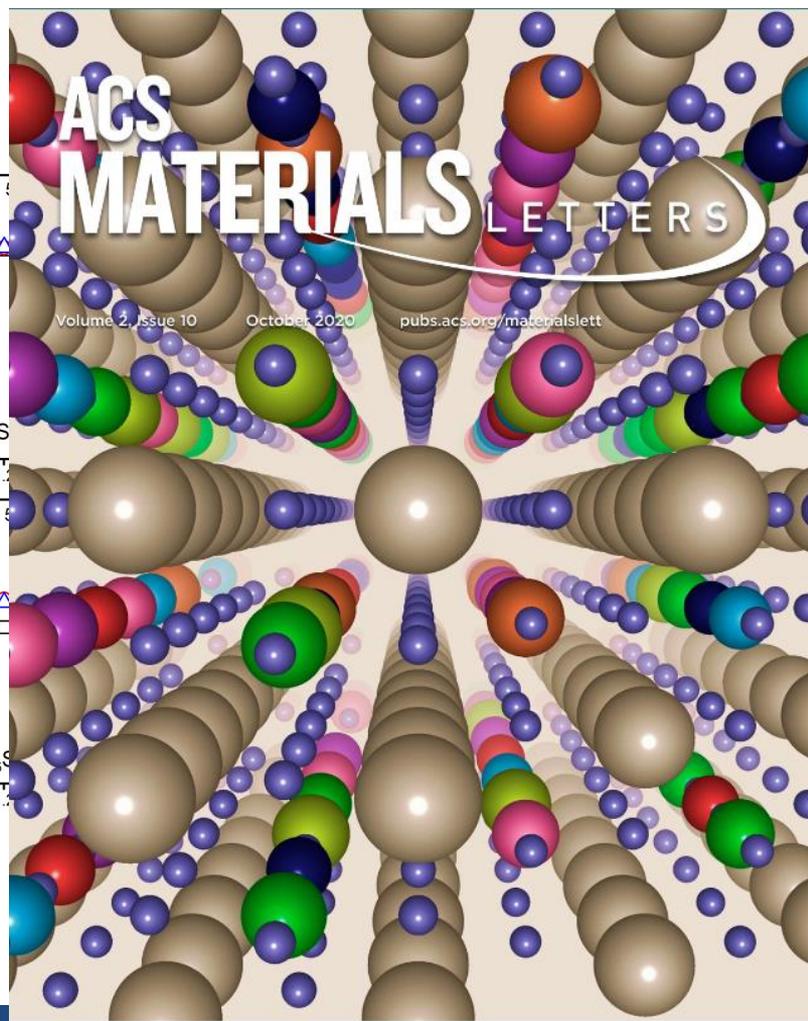
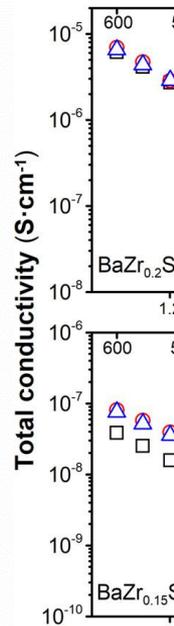
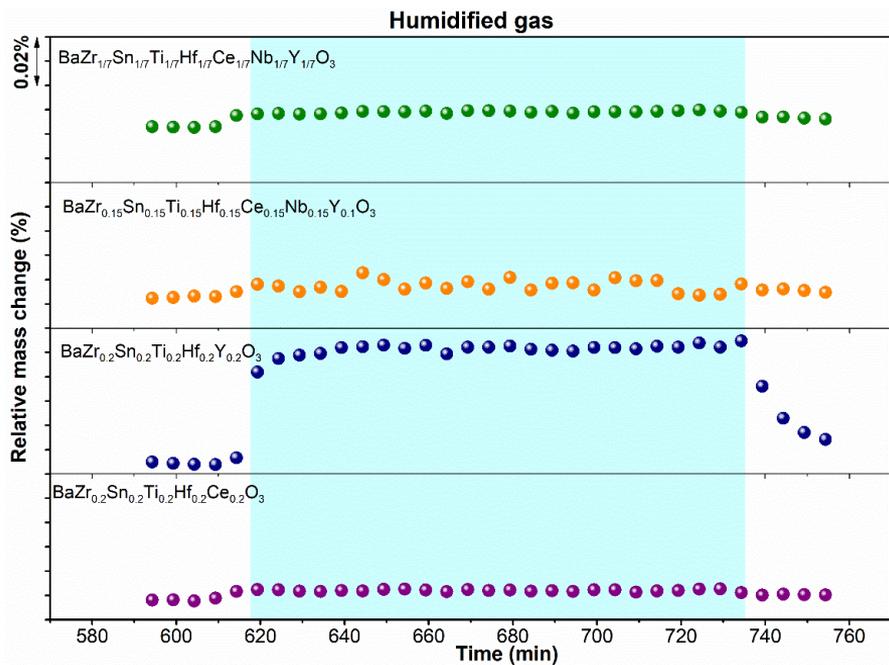


$$\mu(T) \sim \exp \frac{\Delta S_{migr}}{k} \exp \left(- \frac{\Delta H_{migr}}{kT} \right)$$

Concentration of ionic and/or electronic charge carriers: aliovalent constituents/intrinsic defects/transition metals presence /hydration/hydrogenation/reduction/oxidation;

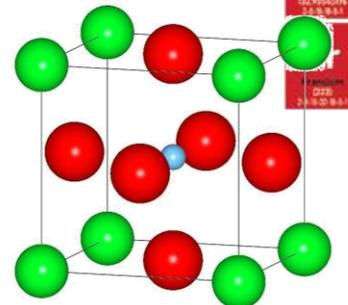
Mobility of ionic and/or electronic charge carriers: disorder may influence migration enthalpy, migration entropy, defect clustering. Migration enthalpy and entropy may be coupled.

Initial Studies

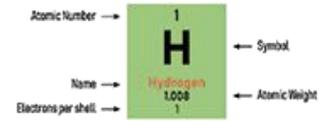


Samples matrix

Periodic Table of the Elements



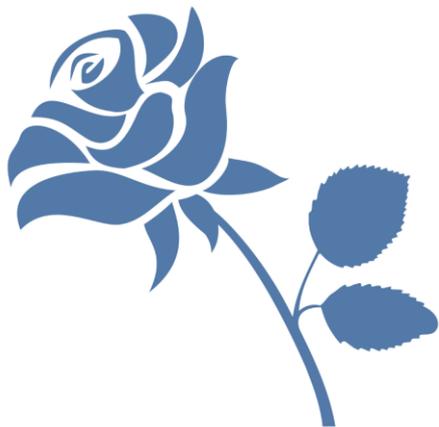
1 IA H Hydrogen 1.008 1	2 IIA Li Lithium 6.94 3	Be Beryllium 9.01 4	13 IIIA B Boron 10.81 5	14 IVA C Carbon 12.01 6	15 VA N Nitrogen 14.01 7	16 VIA O Oxygen 15.99 8	17 VIIA F Fluorine 18.99 9	18 VIIIA Ne Neon 20.18 10									
11 Na Sodium 22.99 11	12 Mg Magnesium 24.31 12	3 IIIB Sc Scandium 44.96 13	4 IVB Ti Titanium 47.88 14	5 VB V Vanadium 50.94 15	6 VIB Cr Chromium 51.99 16	7 VIIB Mn Manganese 54.94 17	8 VIIIB Fe Iron 55.85 18	9 VIIIB Co Cobalt 58.93 19	10 VIIIB Ni Nickel 58.69 20	11 IB Cu Copper 63.55 21	12 IIB Zn Zinc 65.38 22	13 Al Aluminum 26.98 13	14 Si Silicon 28.09 14	15 P Phosphorus 30.97 15	16 S Sulfur 32.06 16	17 Cl Chlorine 35.45 17	18 Ar Argon 39.94 18
19 K Potassium 39.10 19	20 Ca Calcium 40.08 20	21 Sc Scandium 44.96 21	22 Ti Titanium 47.88 22	23 V Vanadium 50.94 23	24 Cr Chromium 51.99 24	25 Mn Manganese 54.94 25	26 Fe Iron 55.85 26	27 Co Cobalt 58.93 27	28 Ni Nickel 58.69 28	29 Cu Copper 63.55 29	30 Zn Zinc 65.38 30	31 Ga Gallium 69.72 31	32 Ge Germanium 72.64 32	33 As Arsenic 74.92 33	34 Se Selenium 78.96 34	35 Br Bromine 79.90 35	36 Kr Krypton 83.79 36
37 Rb Rubidium 85.47 37	38 Sr Strontium 87.62 38	39 Y Yttrium 88.91 39	40 Zr Zirconium 91.22 40	41 Nb Niobium 92.91 41	42 Mo Molybdenum 95.94 42	43 Tc Technetium 98 43	44 Ru Ruthenium 101.07 44	45 Rh Rhodium 102.91 45	46 Pd Palladium 106.42 46	47 Ag Silver 107.87 47	48 Cd Cadmium 112.41 48	49 In Indium 114.82 49	50 Sn Tin 118.71 50	51 Sb Antimony 121.76 51	52 Te Tellurium 127.60 52	53 I Iodine 126.91 53	54 Xe Xenon 131.29 54
55 Cs Cesium 132.91 55	56 Ba Barium 137.33 56	57-71 Lanthanides	72 Hf Hafnium 178.49 72	73 Ta Tantalum 180.95 73	74 W Tungsten 183.84 74	75 Re Rhenium 186.21 75	76 Os Osmium 190.23 76	77 Ir Iridium 192.22 77	78 Pt Platinum 195.08 78	79 Au Gold 196.97 79	80 Hg Mercury 200.59 80	81 Tl Thallium 204.38 81	82 Pb Lead 207.2 82	83 Bi Bismuth 208.98 83	84 Po Polonium 209 84	85 At Astatine 210 85	86 Rn Radon 222 86
87 Fr Francium 223 87	88 Ra Radium 226 88	89-103 Actinides	104 Rf Rutherfordium 261 104	105 Db Dubnium 262 105	106 Sg Seaborgium 263 106	107 Bh Bohrium 264 107	108 Hs Hassium 265 108	109 Mt Meitnerium 266 109	110 Ds Darmstadtium 267 110	111 Rg Roentgenium 268 111	112 Cn Copernicium 269 112	113 Nh Nihonium 270 113	114 Fl Flerovium 271 114	115 Mc Moscovium 272 115	116 Lv Livermorium 273 116	117 Ts Tennessine 274 117	118 Og Oganesson 274 118
57 La Lanthanum 138.91 57	58 Ce Cerium 140.12 58	59 Pr Praseodymium 140.91 59	60 Nd Neodymium 144.24 60	61 Pm Promethium 145 61	62 Sm Samarium 150.36 62	63 Eu Europium 151.96 63	64 Gd Gadolinium 157.25 64	65 Tb Terbium 158.93 65	66 Dy Dysprosium 162.50 66	67 Ho Holmium 164.93 67	68 Er Erbium 167.26 68	69 Tm Thulium 168.93 69	70 Yb Ytterbium 173.05 70	71 Lu Lutetium 174.97 71			
89 Ac Actinium 227 89	90 Th Thorium 232.04 90	91 Pa Protactinium 231.04 91	92 U Uranium 238.03 92	93 Np Neptunium 237 93	94 Pu Plutonium 244 94	95 Am Americium 243 95	96 Cm Curium 247 96	97 Bk Berkelium 247 97	98 Cf Californium 251 98	99 Es Einsteinium 252 99	100 Fm Fermium 257 100	101 Md Mendelevium 258 101	102 No Nobelium 259 102	103 Lr Lawrencium 260 103			



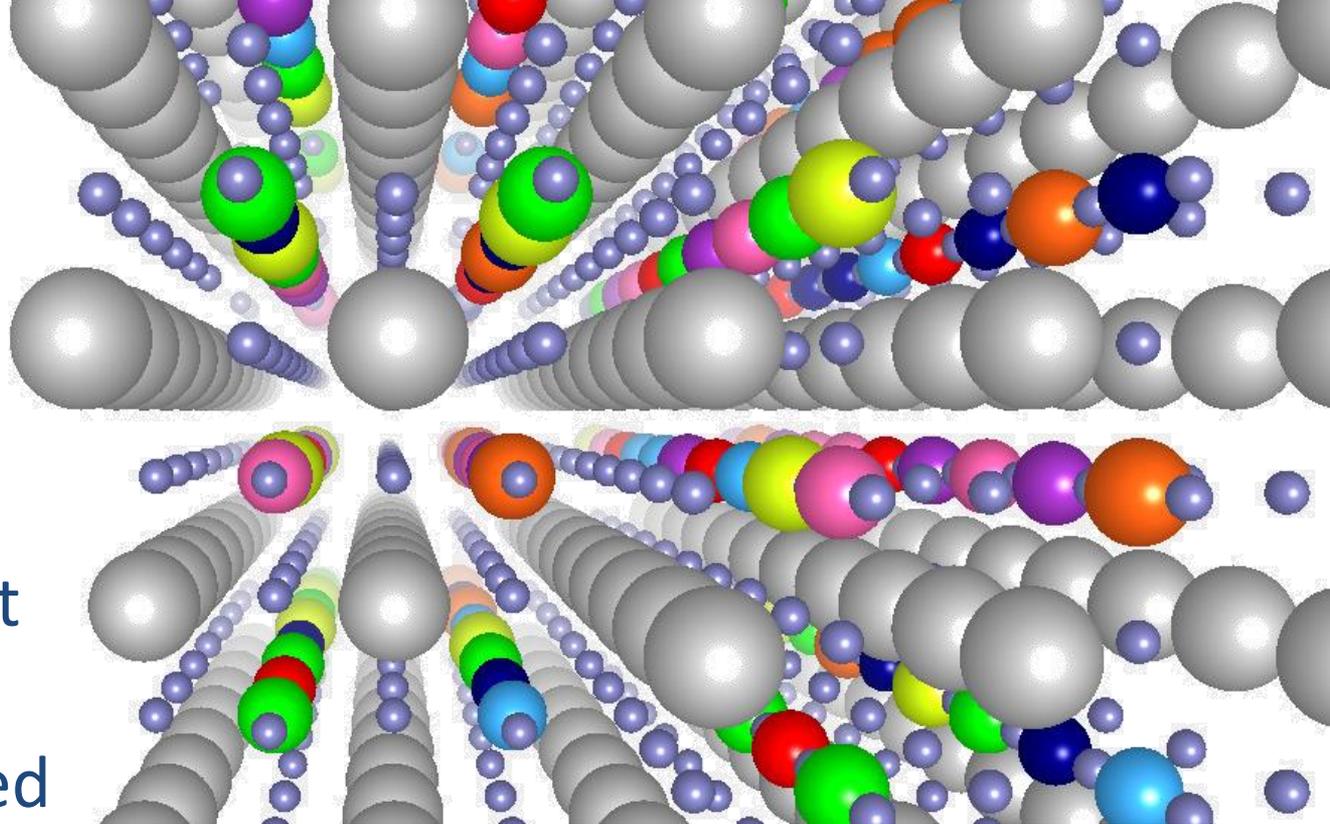
State of matter (color of name)
 GAS LIQUID SOLID UNKNOWN

Subcategory in the metal-metalloid-nonmetal trend (color of background)
 Alkali metals Lanthanides Metalloids
 Alkaline earth metals Actinides Reactive nonmetals
 Transition metals Post-transition metals Noble gases Unknown chemical properties

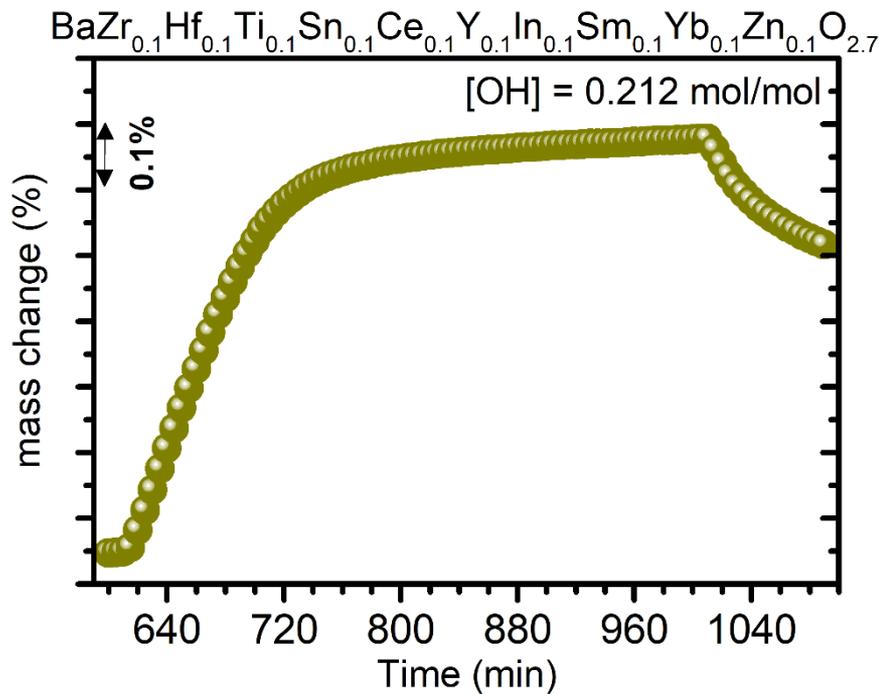
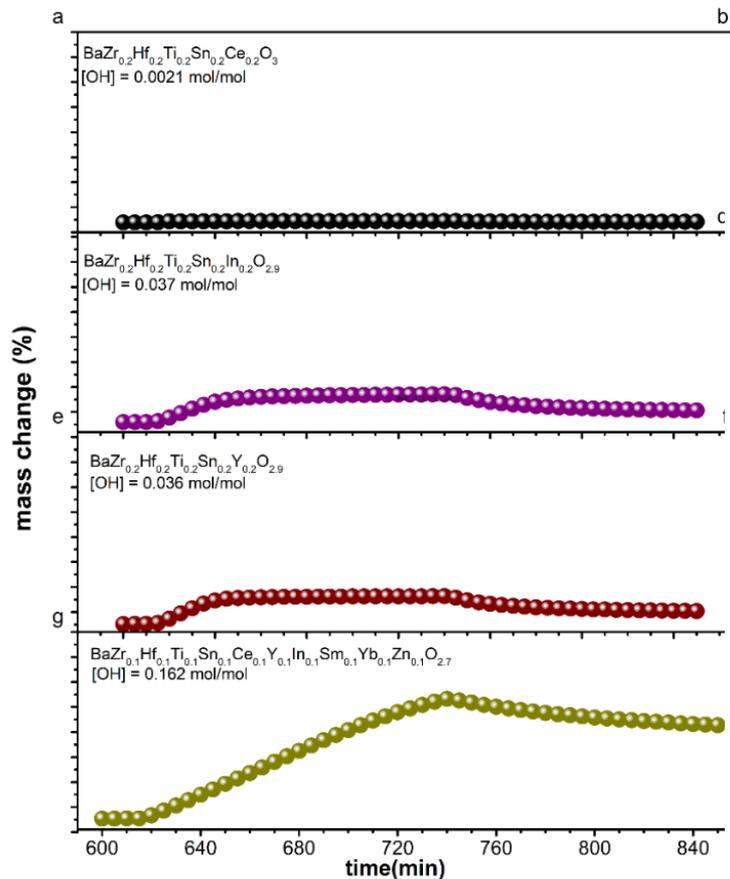
What's In A Name?



- Multiconstituent
- High entropy
- Entropy stabilized



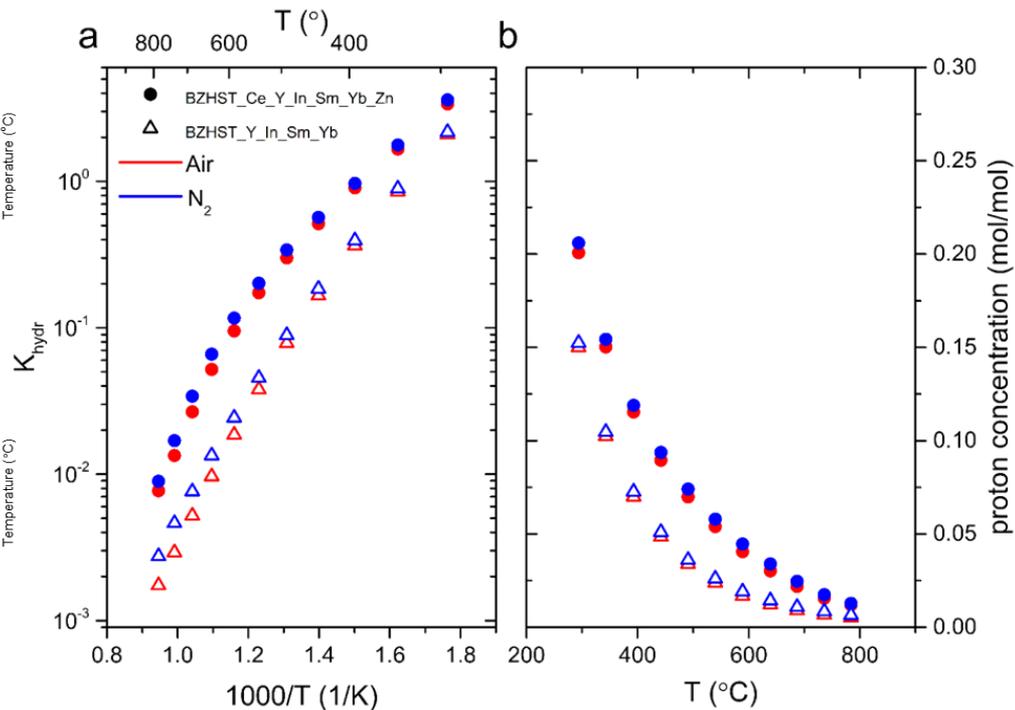
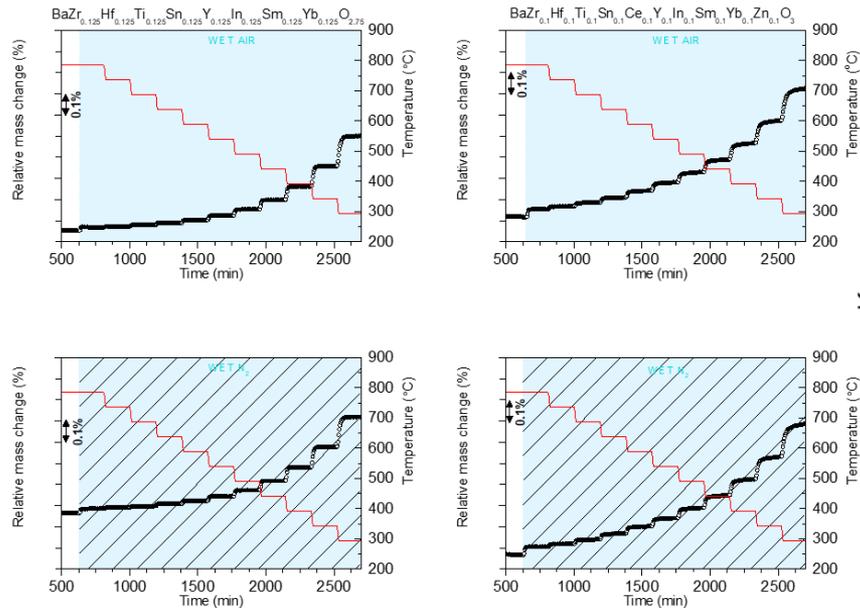
Studies – water uptake



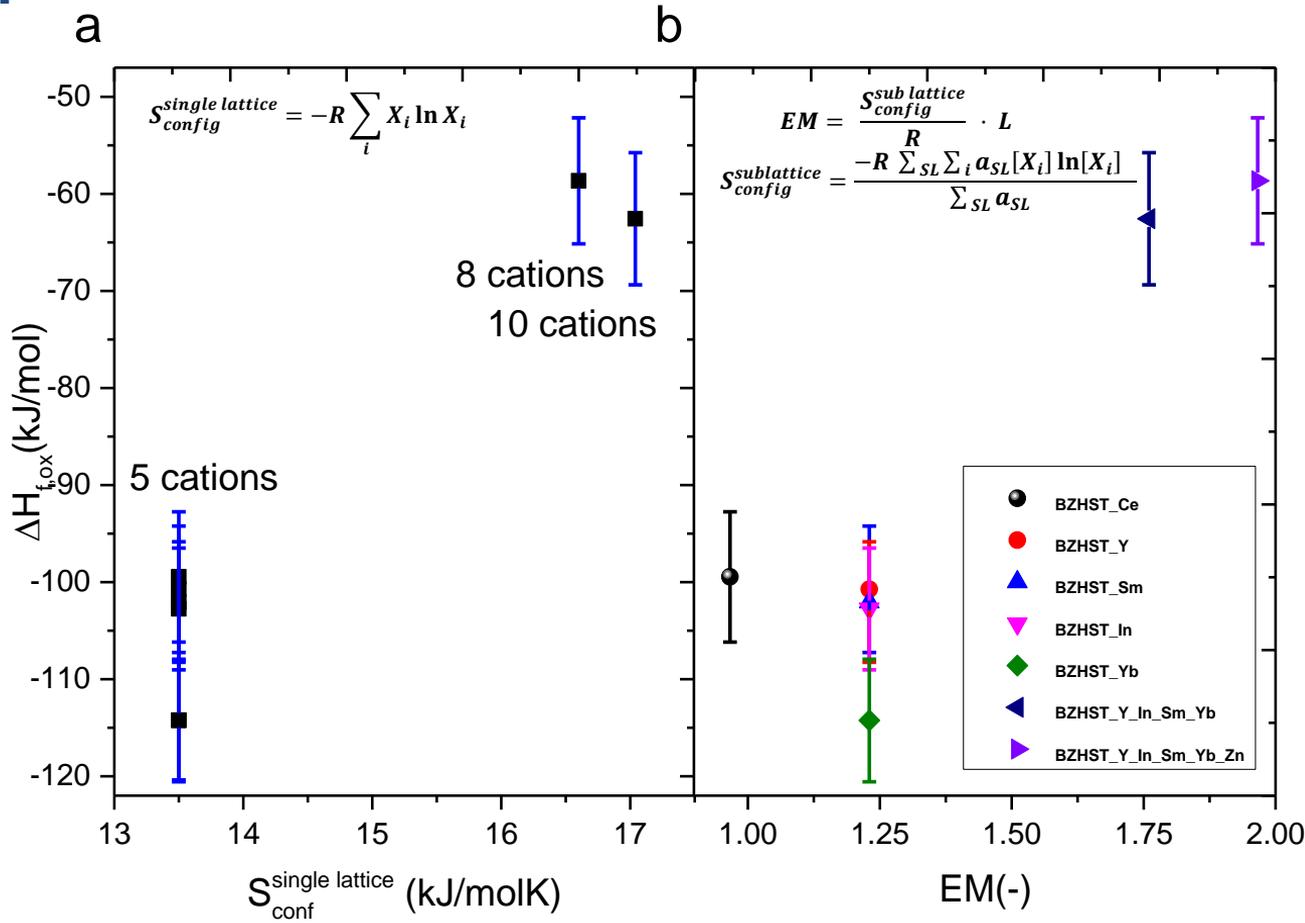
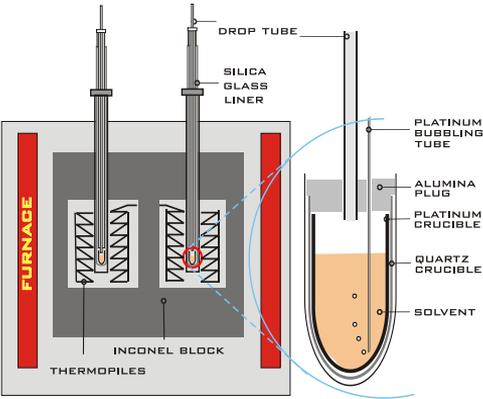
Hydration thermodynamics

$$\sim \Delta H_{\text{hydr}} = -40\text{--}60\text{ kJ/mol}$$

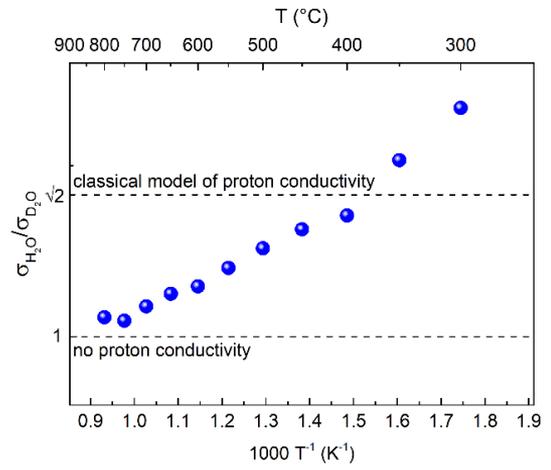
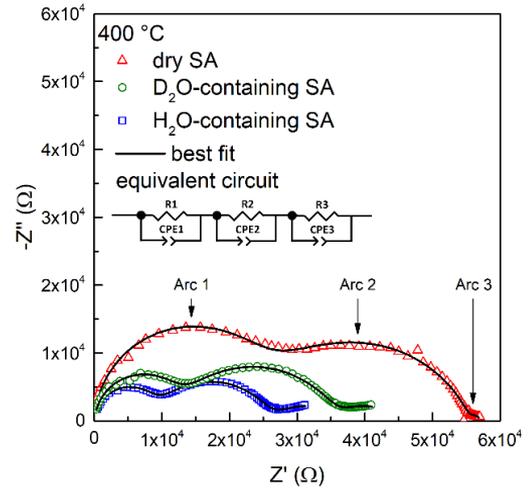
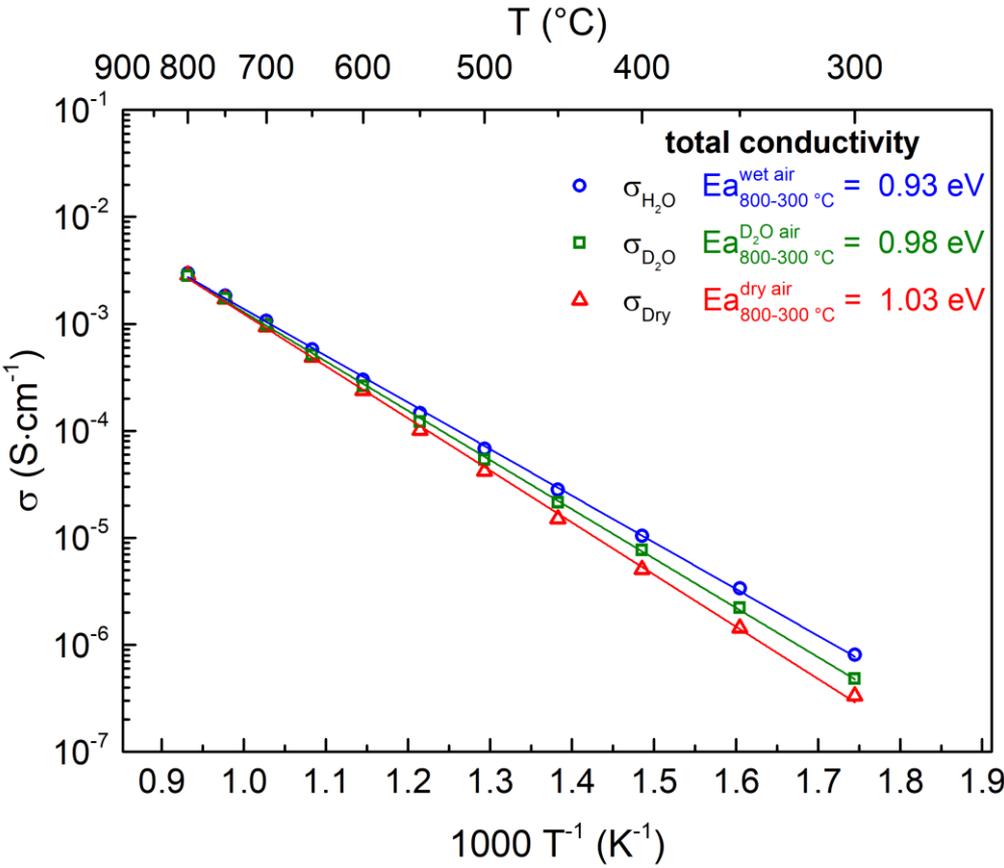
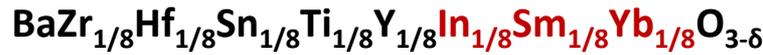
$$\sim \Delta S_{\text{hydr}} = -140\text{ J/mol}$$



Enthalpy of formation

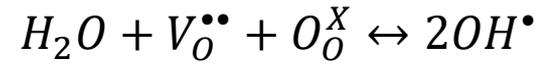
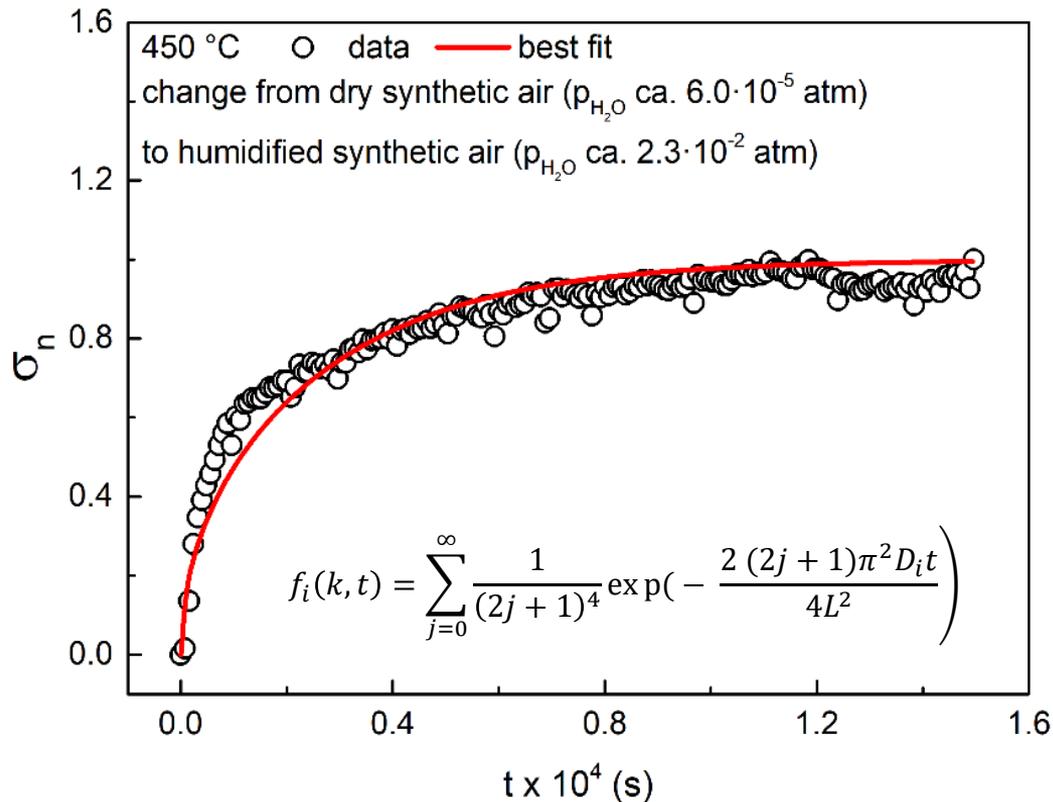


Conductivity

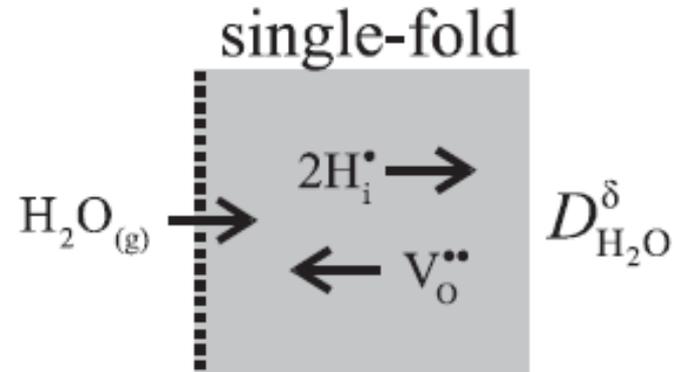


Chemical diffusion of water

BaZr_{1/8}Hf_{1/8}Sn_{1/8}Ti_{1/8}Y_{1/8}In_{1/8}Sm_{1/8}Yb_{1/8}O_{3-δ}

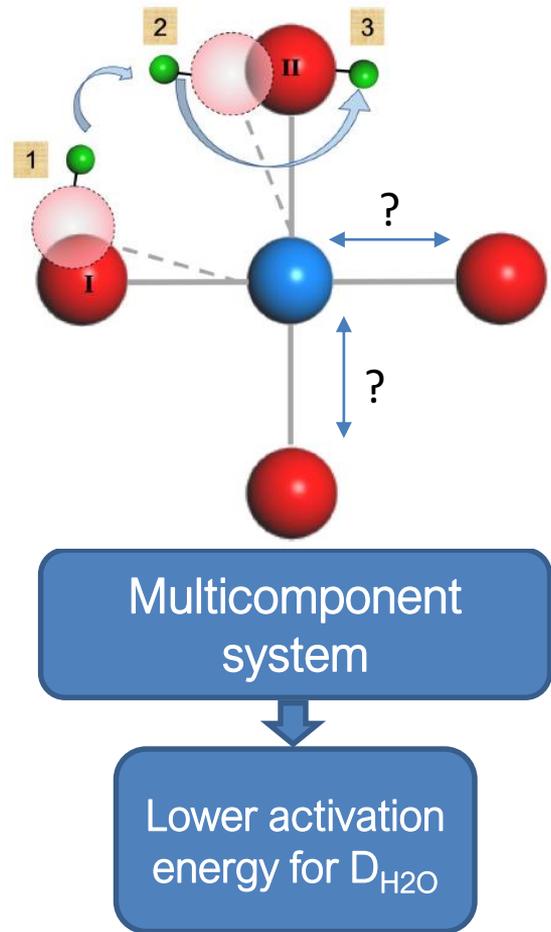
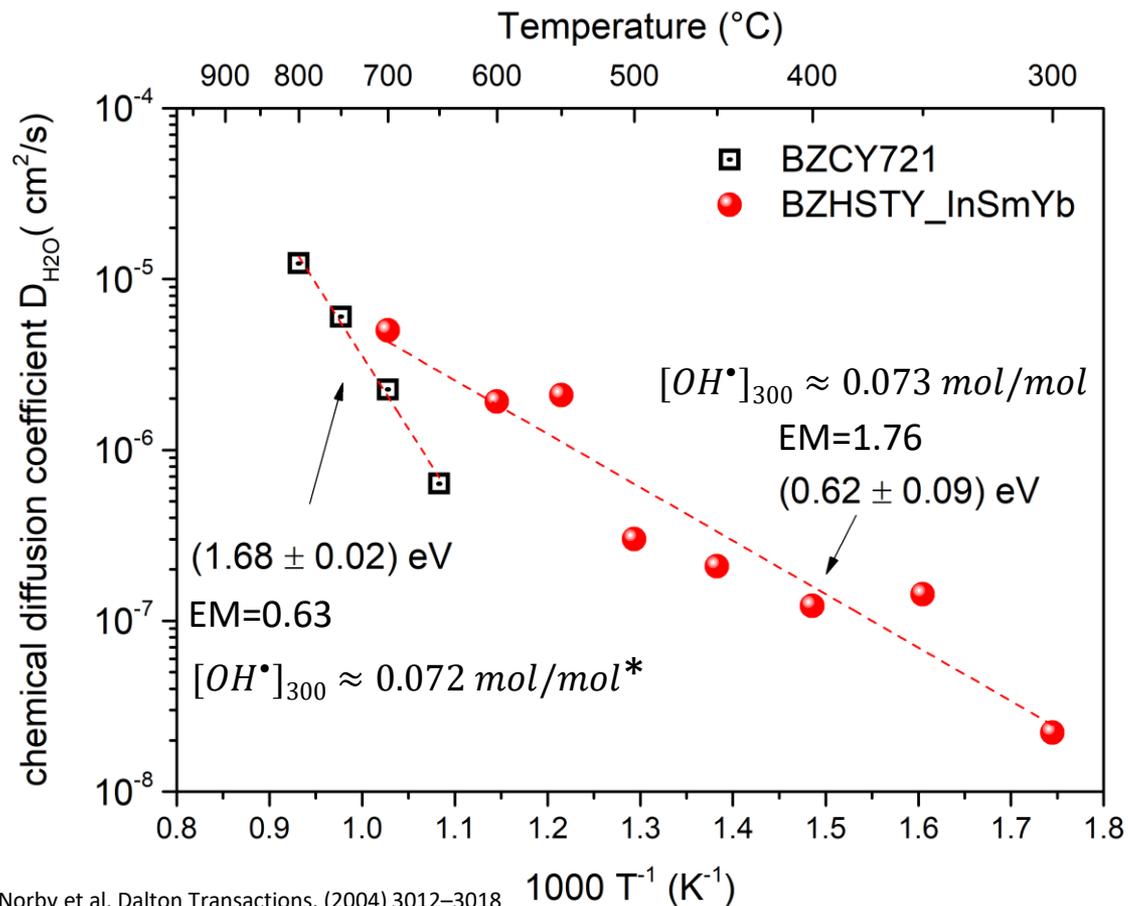


ambipolar diffusion of 2H^+ and O^{2-} ,



D. Poetzsch et al. (2015) Adv. Funct. Mater 25, 1542–1557

Chemical diffusion of water



*T. Norby et al. Dalton Transactions. (2004) 3012–3018



Conclusion

Thank you for your kind attention.



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