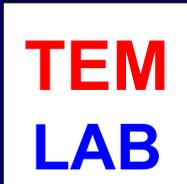




Sekcja Metod Badań Materiałów Komitetu Nauki o Materiałach PAN  
oraz  
Instytut Metalurgii i Inżynierii Materiałowej PAN



# Wykorzystanie zaawansowanych technik mikroskopii transmisyjnej w badaniach nano-materiałów



Jerzy Morgiel

Kraków – 29. 02. 2008



## **TECNAI G2 F20 S-TWIN**

### **HREM**

**Point res. 0.24 nm**

**Inf. Limit 0.15 nm**

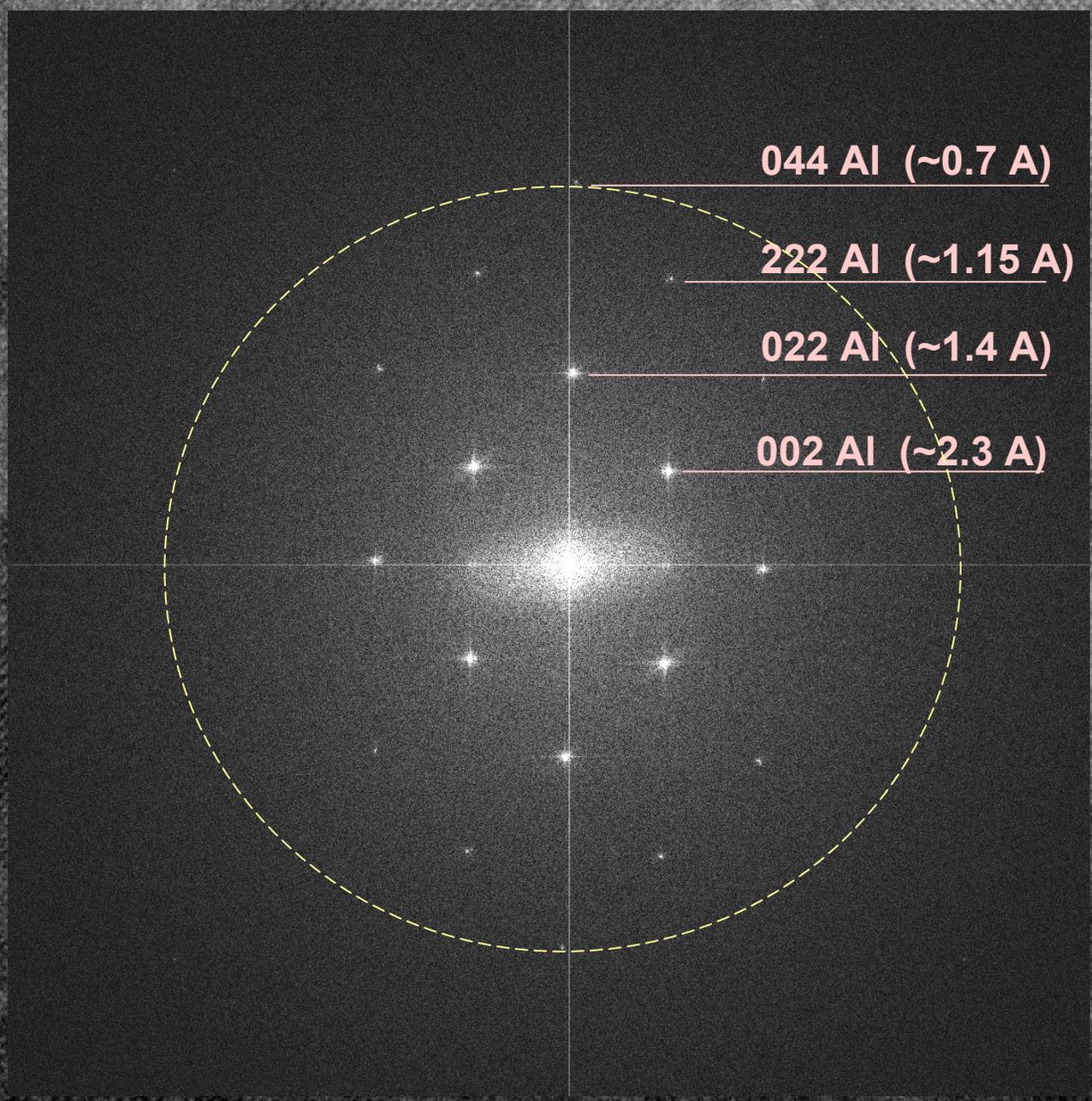
### **STEM (HAADF)**

**Point res. 0.2 nm**

### **EDS**

**Probe 0.3 nm/ 0.5nA**

**UTW Si(Li+) 133eV**



Standard Tools: [Icons for selection, zoom, pan, etc.]

ROI Tools: [Icons for region of interest selection]

Histogram: [Histogram icon]

Image Status

**Image Q**  
Type: Real 4  
Size: 360  
Pos: 4.733 nm  
Value: 1218.27

Target

- Page
- Q: Image

Control

Line Plot Tools: [Icons for zoom, pan, etc.]

Masking Tools: [Icons for masking]

Display Control

Acquisition Status

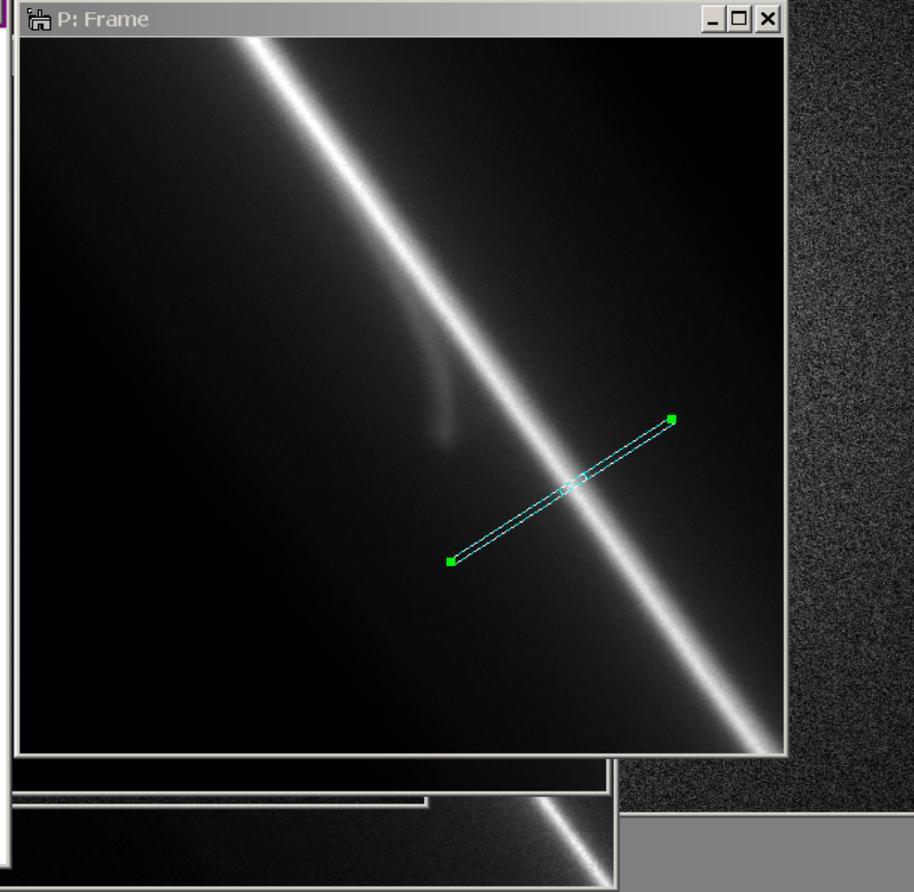
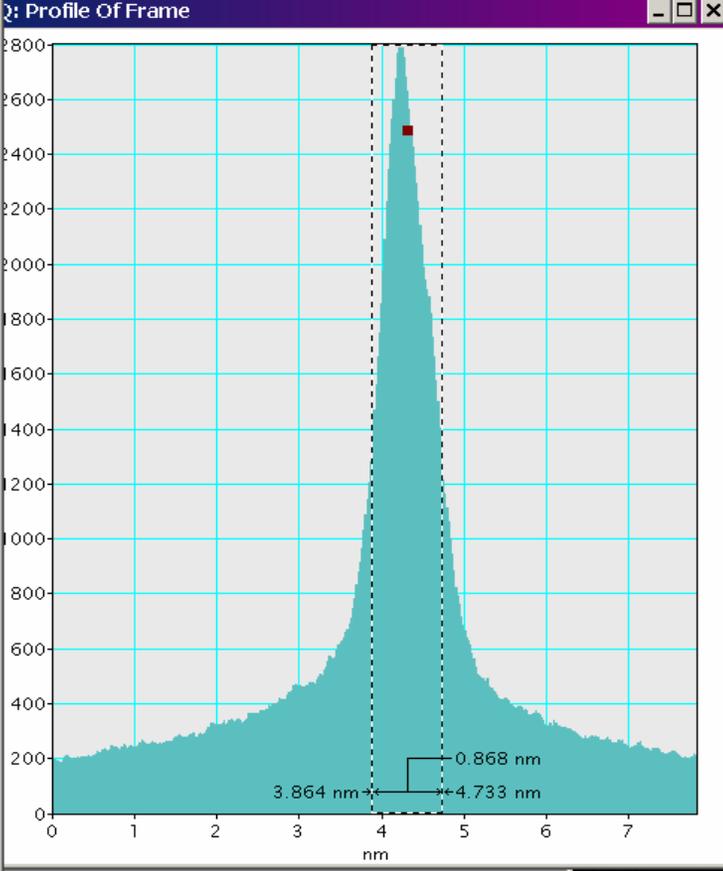
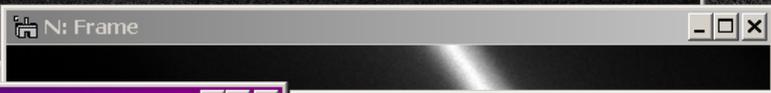
Profile Line Plot

Slice

Camera

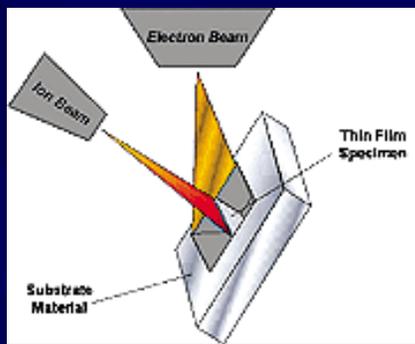
SET UP [Icons for camera settings]

Progress



**Results**

Microscope Control Initialization Succeeded.  
Dynamic camera registered.  
Welcome to DigitalMicrograph. 9/5/2005, 9:29:08 PM



# FIB

## Dual Beam:

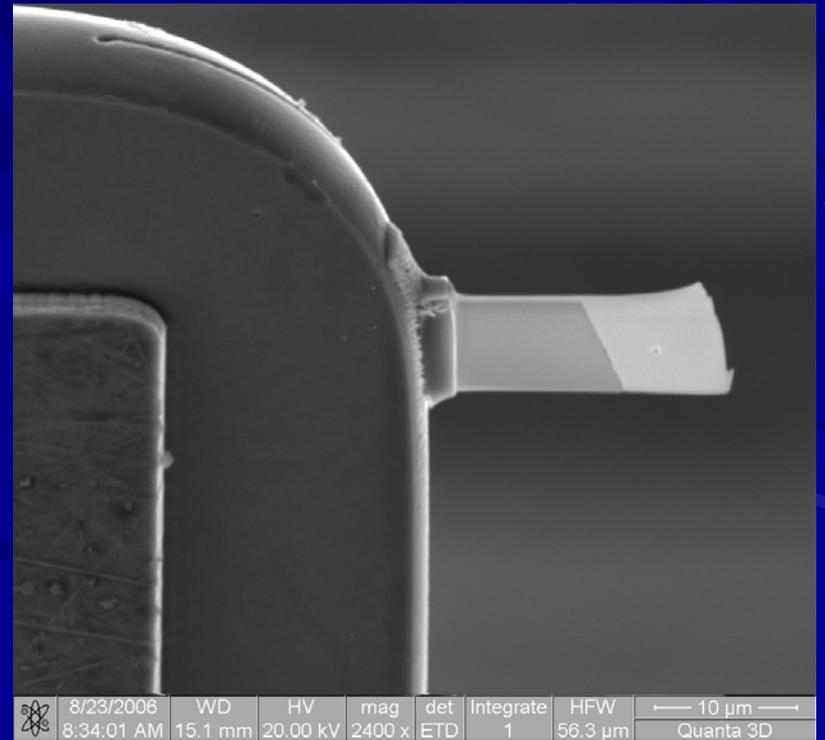
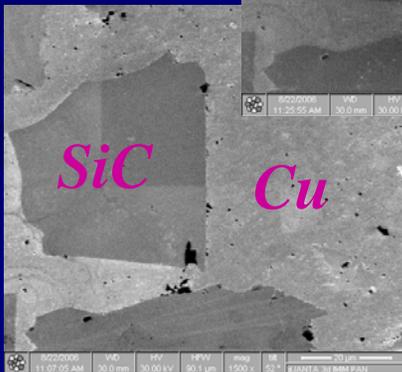
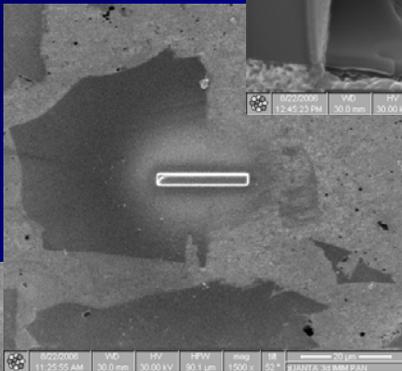
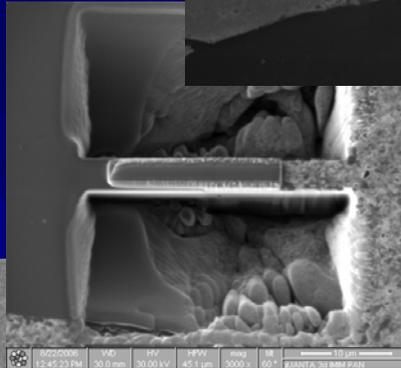
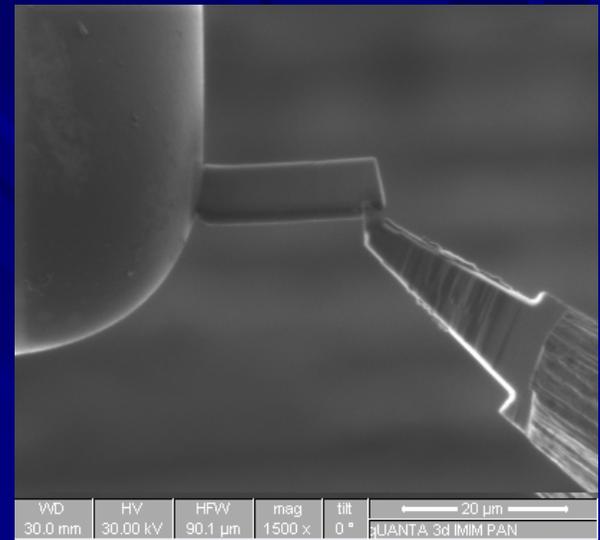
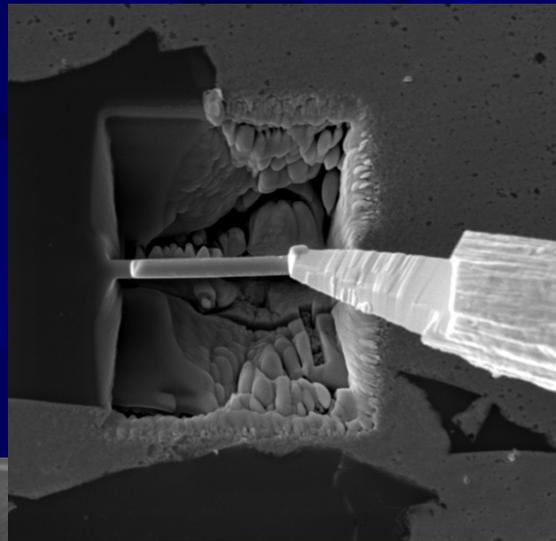
- $e^-$
- $Ga^+$

## Plus:

- Pt gun (shadowing)
- W gun
- („welding”)



# FIB – *in situ* pick up





Network of Excellence

Knowledge-based Multicomponent  
Materials for Durable and Safe Performance



WPI „Intermetalics”  
(J. Dutkiewicz)

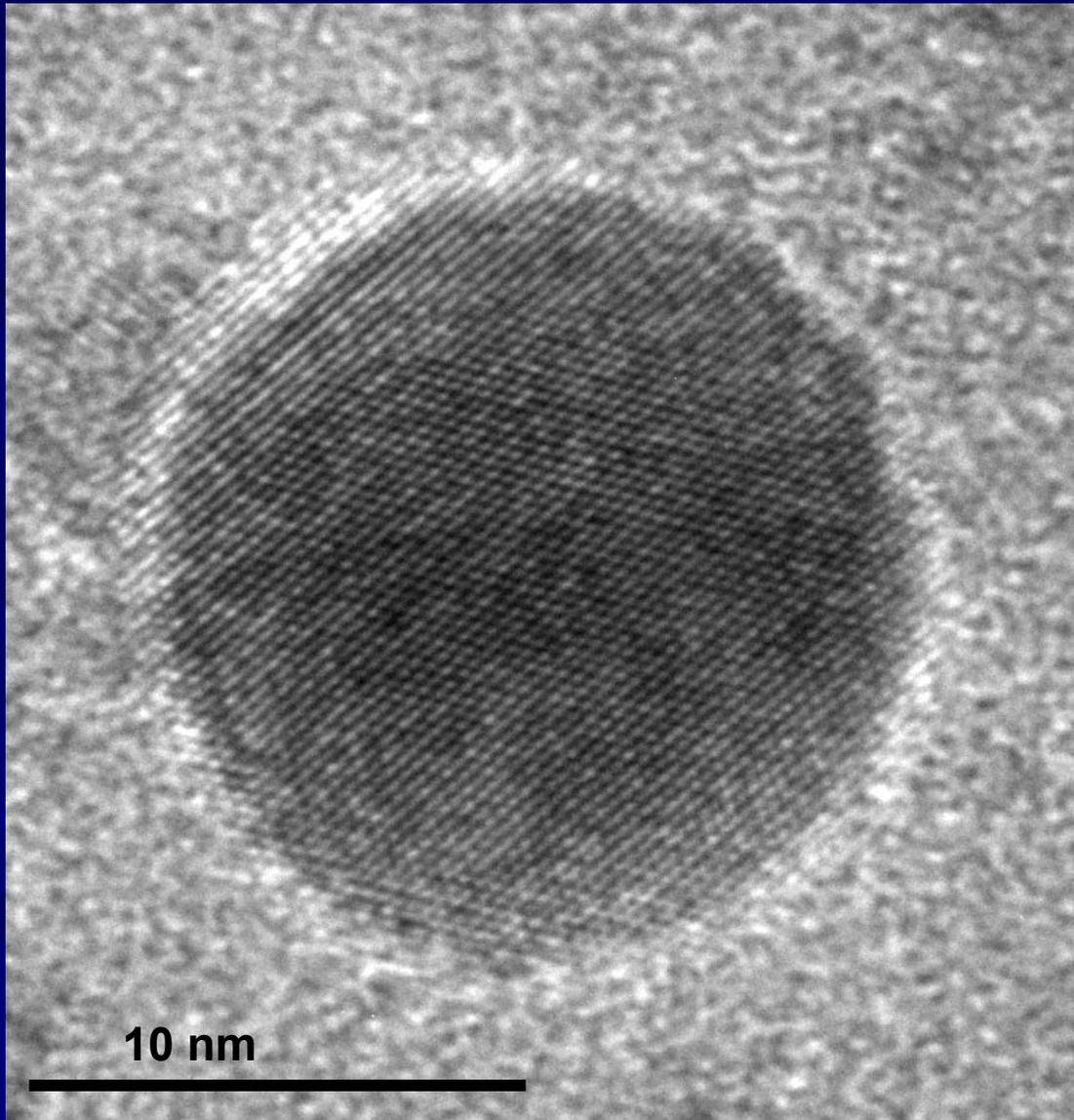
WP II „Composites”  
(J. Morgiel)

WP III „Coatings + FGM”  
(B. Major)

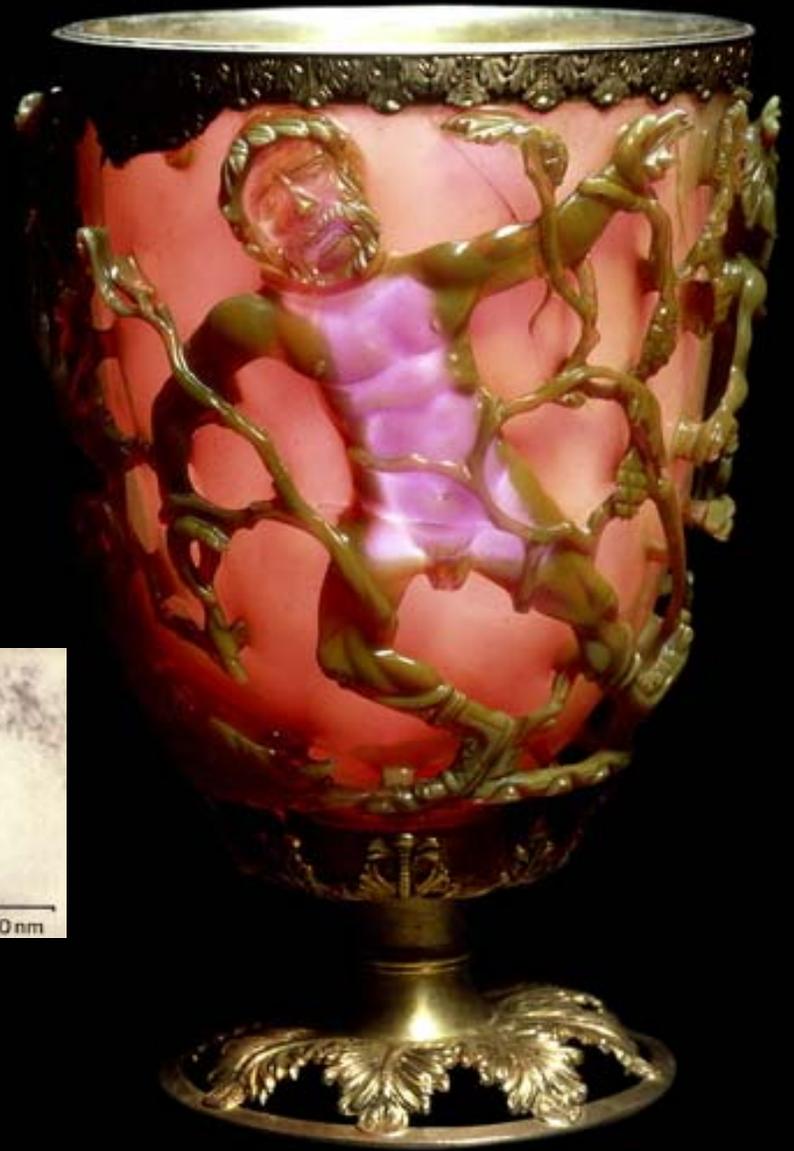
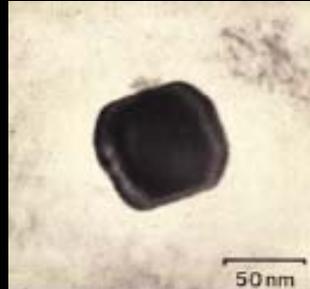
Ł. Major, J. Grzonka,  
M. Pomorska, A.M. Janus,  
Ł. Rogal

- IPPT - Institute Fundamental Technological Research, Polish Academy of Sciences
- TUD - Technische Universität Darmstadt
- FHG - Fraunhofer-Gesellschaft zur Förderung der angewandten Forschung e.V.
- TUV - Vienna University of Technology
- ONERA - Office National d'Etudes et de Recherches Aéropatiales
- UM - Université de Metz
- POLIMI - Politecnico di Milano
- UNIPAD - Università degli Studi di Padova
- UWC - University of Wales Cardiff
- IMBAS - Institute of Mechanics, Bulgarian Academy of Sciences
- AGH - AGH University of Science and Technology
- IMIM - Institute of Metallurgy and Materials Science, Polish Academy of Science
- NETCOM - NetComposites
- ITC - Instituto de Tecnología Cerámica - AICE
- IMPER - Imperial College
- UH - University of Hertfordshire
- LMT - Ecole Normale Supérieure de Cachan
- POLITO - Politecnico di Torino
- UNIVPM - Università Politecnica delle Marche
- CIDETEC - Fundacion CIDETEC
- ICASAS - Institute of Construction and Architecture, Slovak Academy of Sciences
- IMRSAS - Institute of Materials Research of Slovak Academy of Sciences
- CUT - Cracow University of Technology
- WUT - Warsaw University of Technology
- IPSUA - Institute for Problems of Strength, National Academy of Sciences
- MCL - Werkstoff-Kompetenzzentrum- (Materials Centre Leoben)
- INASMET - Fundación Inasmet
- MERL - Materials Engineering Research Laboratory Ltd
- ATECA - ATECA
- IFM - Institute for Ferrous Metallurgy
- PZL - Wytwornia Sprzetu Komunikacyjnego 'PZL-Swidnik' S.A.
- EADSG - EADS Deutschland GmbH - Corporate Research Center Germany
- EADSF - EADS CCR
- SNECMA - Snecma Moteurs
- FIAT - Centro Ricerche Fiat S.C.p.A.
- ALENIA - Alenia Aeronautica S.P.A

# Cz. I. Nanokrystality metaliczne (**Au**, Ag, Cu) w amorficznej osnowie SiO<sub>2</sub>



we współpracy  
z zespołem Moniki  
Ferraris  
z Politechniki w Turynie  
(POLITO)



British  
Museum  
IV th Cent.  
A.D.

***Lycurgus Cup is the only complete example of a dichroic type of glass, which changes colour when held up to the light. The opaque green cup turns to a glowing translucent red when light is shone through it. The glass contains tiny amounts of colloidal gold and silver***

**Au Atom: ~0,1 nm (1A), colorless**

**Au clusters: < 1nm, nonmetallic, orange**

**Au nanocrystallites: 3 - 30 nm, metallic, transparent / red**

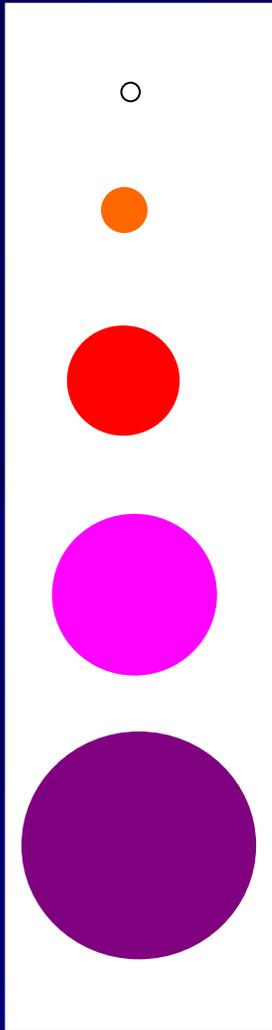
**Au particles: 30 - 500 nm, metallic, transparent / turbid**

**crimson -> blue**

*M. Faraday, Philos. Trans. R. Soc. London, 147 (1857) 145-181*

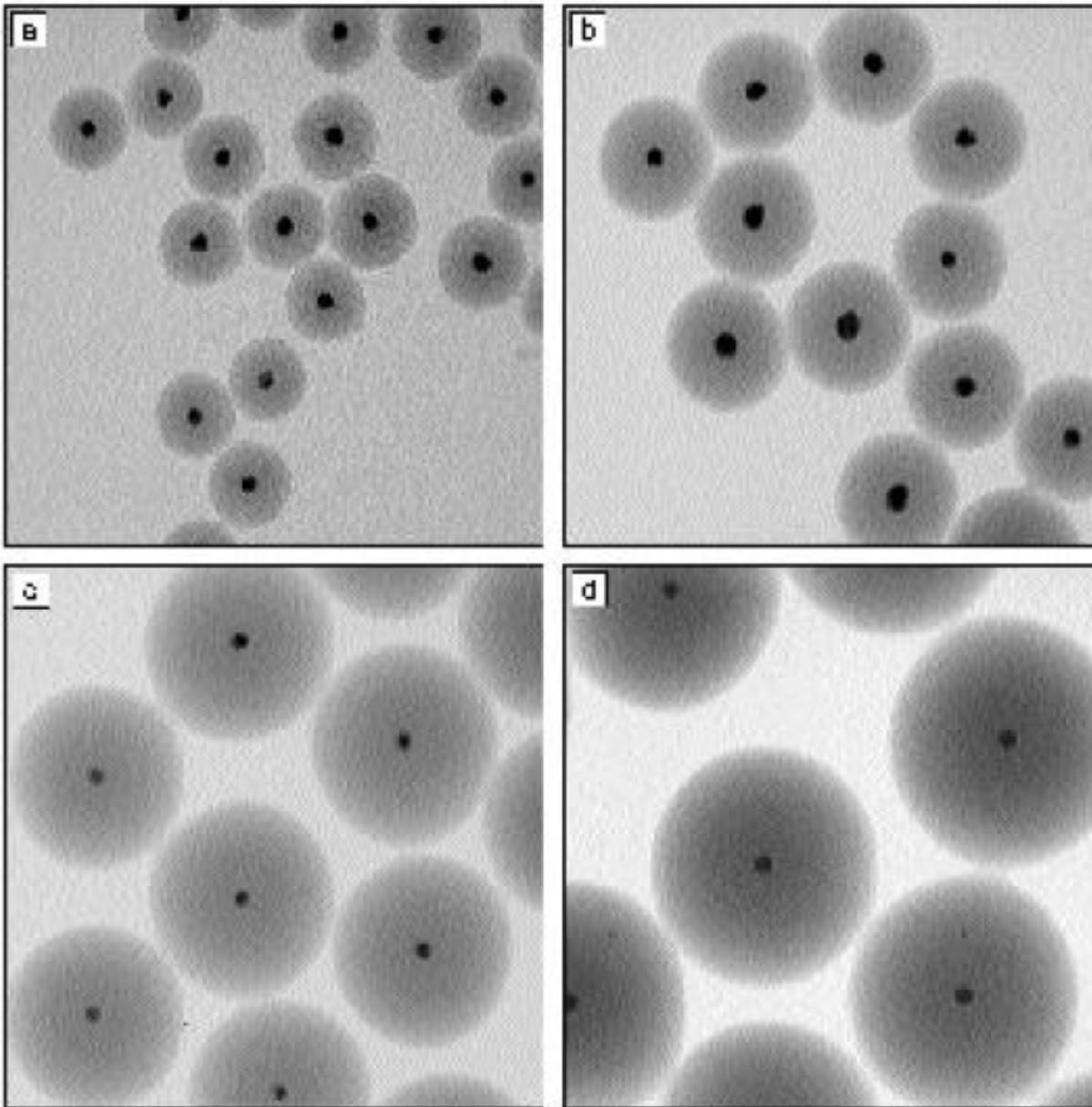
Gold leaf can be beaten to thicknesses of 1/278000 of an inch (around 90 nm). Such films are continuous and green in transmission. Further thinning with KCN gives ruby red films.

Chemical means to finely divided gold. Also deflagration of gold wires to produce ruby red particles. Chemically indistinguishable from gold.



**Au bulk: golden color!**

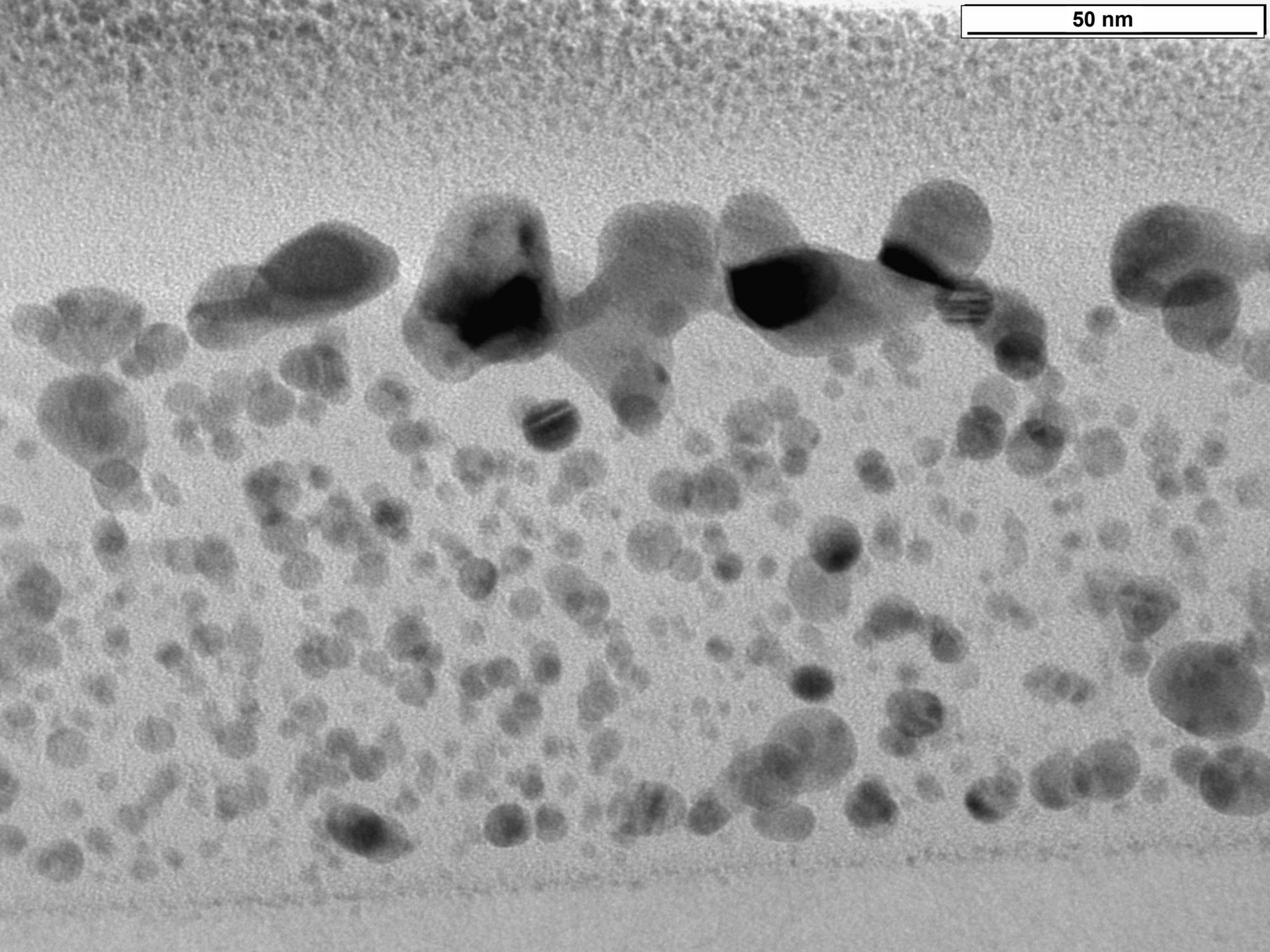
*Paul Mulvaney,  
MRS Bulletin,  
Dec. 2001, p.1009*

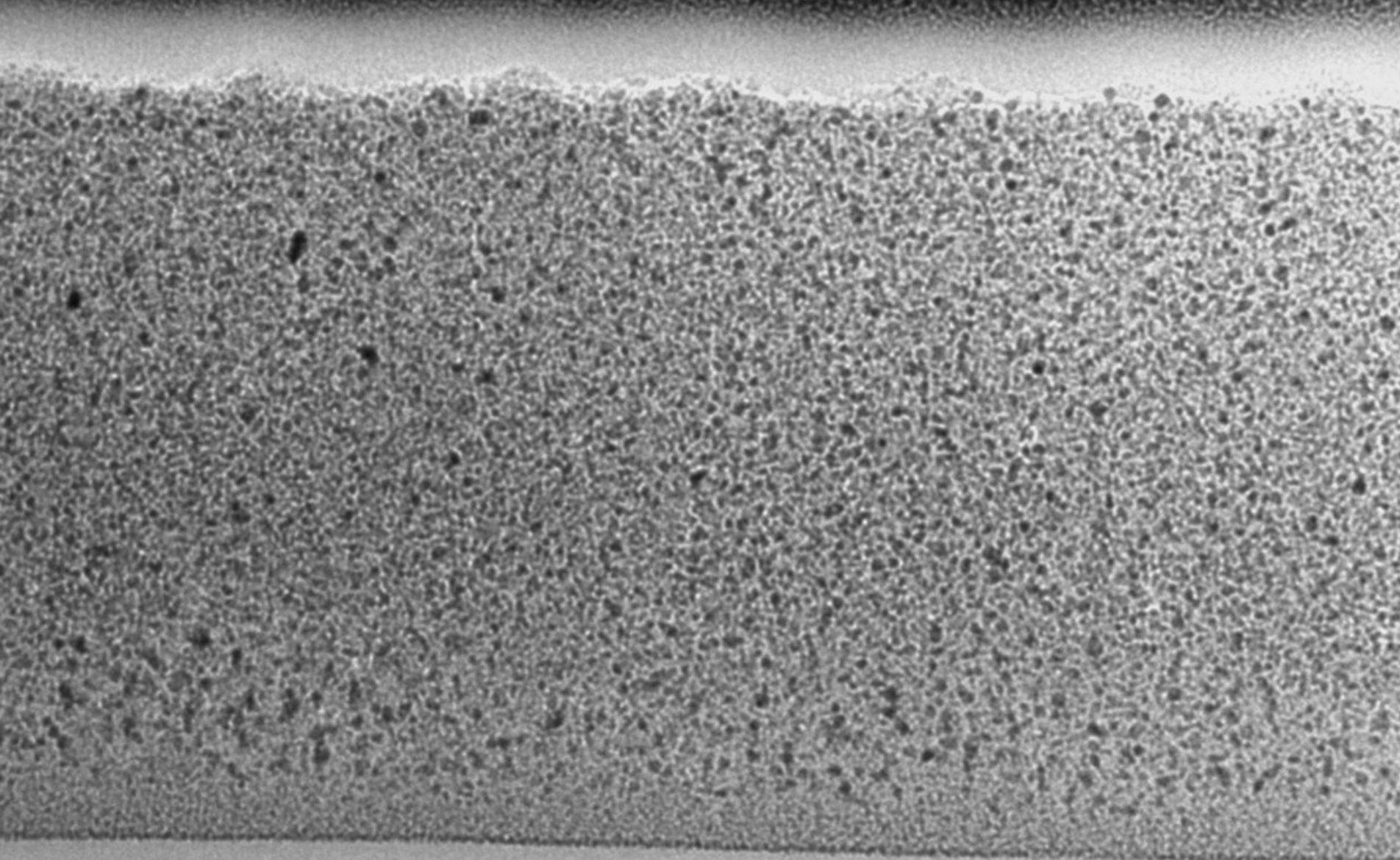


*Figure 4. (a)–(d) Electron micrographs of silica-coated 15-nm gold particles with various shell thicknesses.*

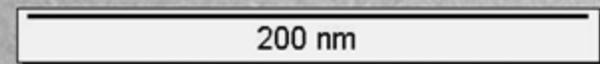
**in the  
limit of  
very small  
spacings  
and  
a gold volume  
fraction 50%,  
the film spectrum  
is almost identical  
to that  
of the bulk  
gold thin film**

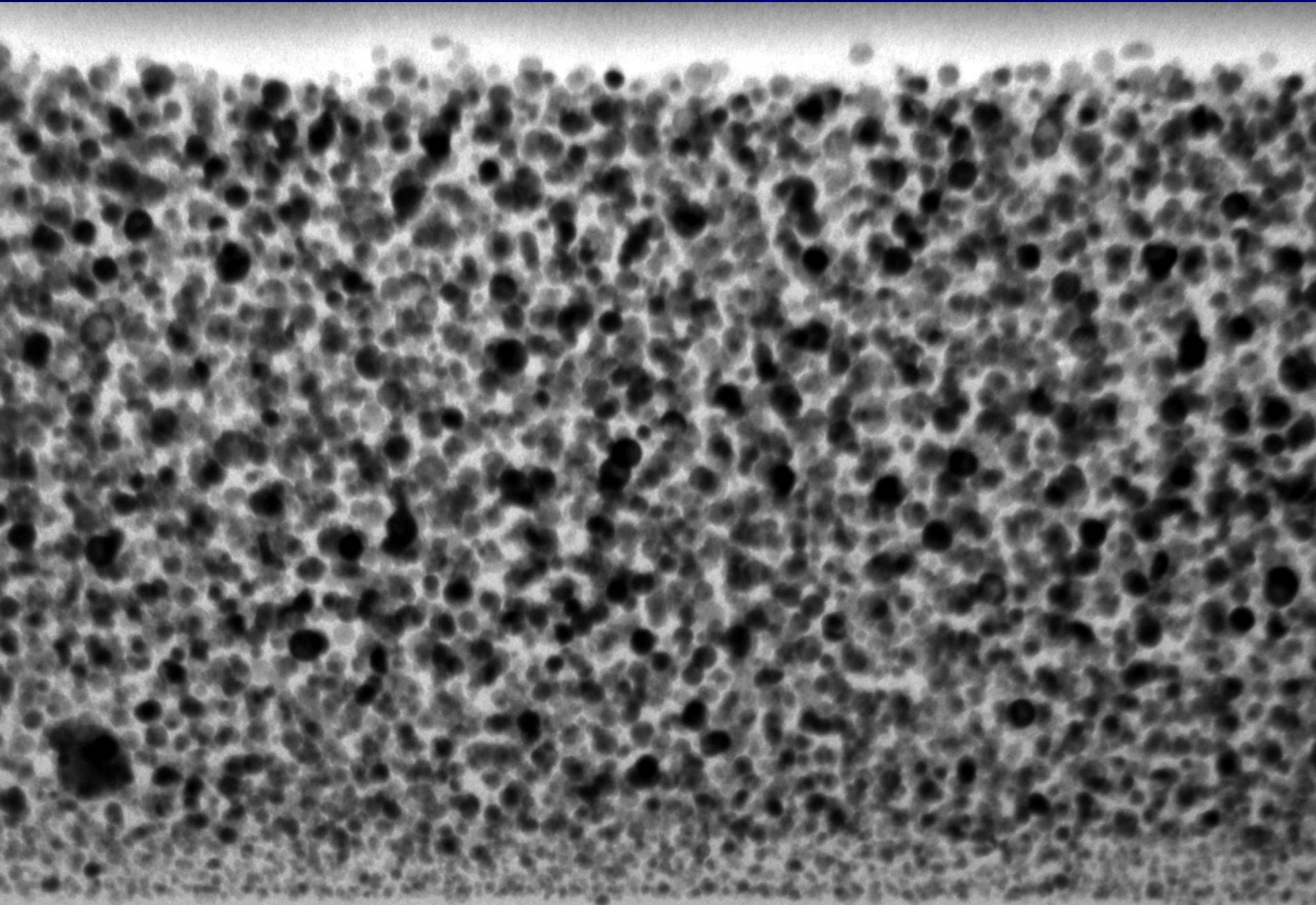
50 nm





**Au/SiO<sub>2</sub> as deposited**

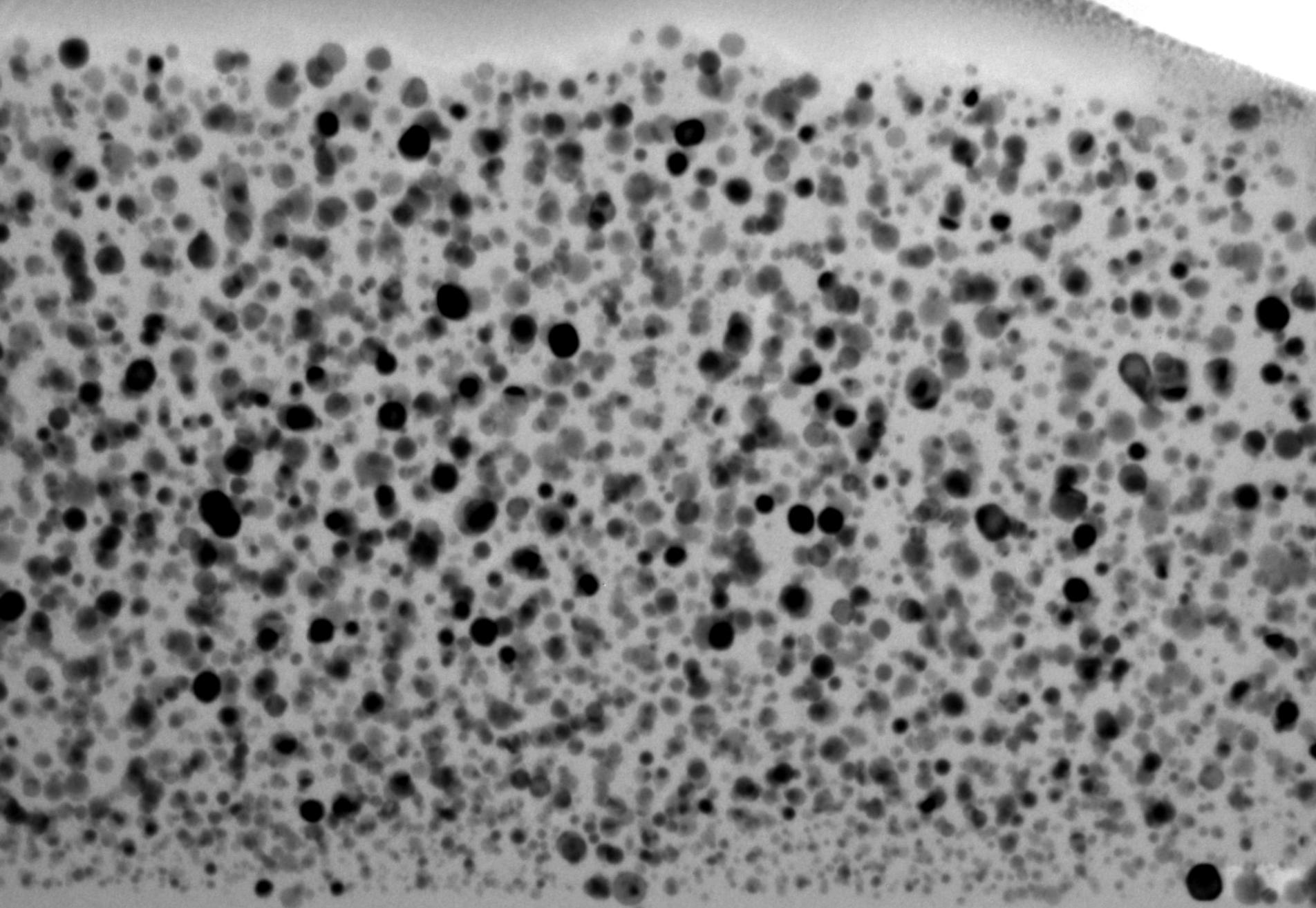




**Au/SiO<sub>2</sub> HT**

**200 nm**



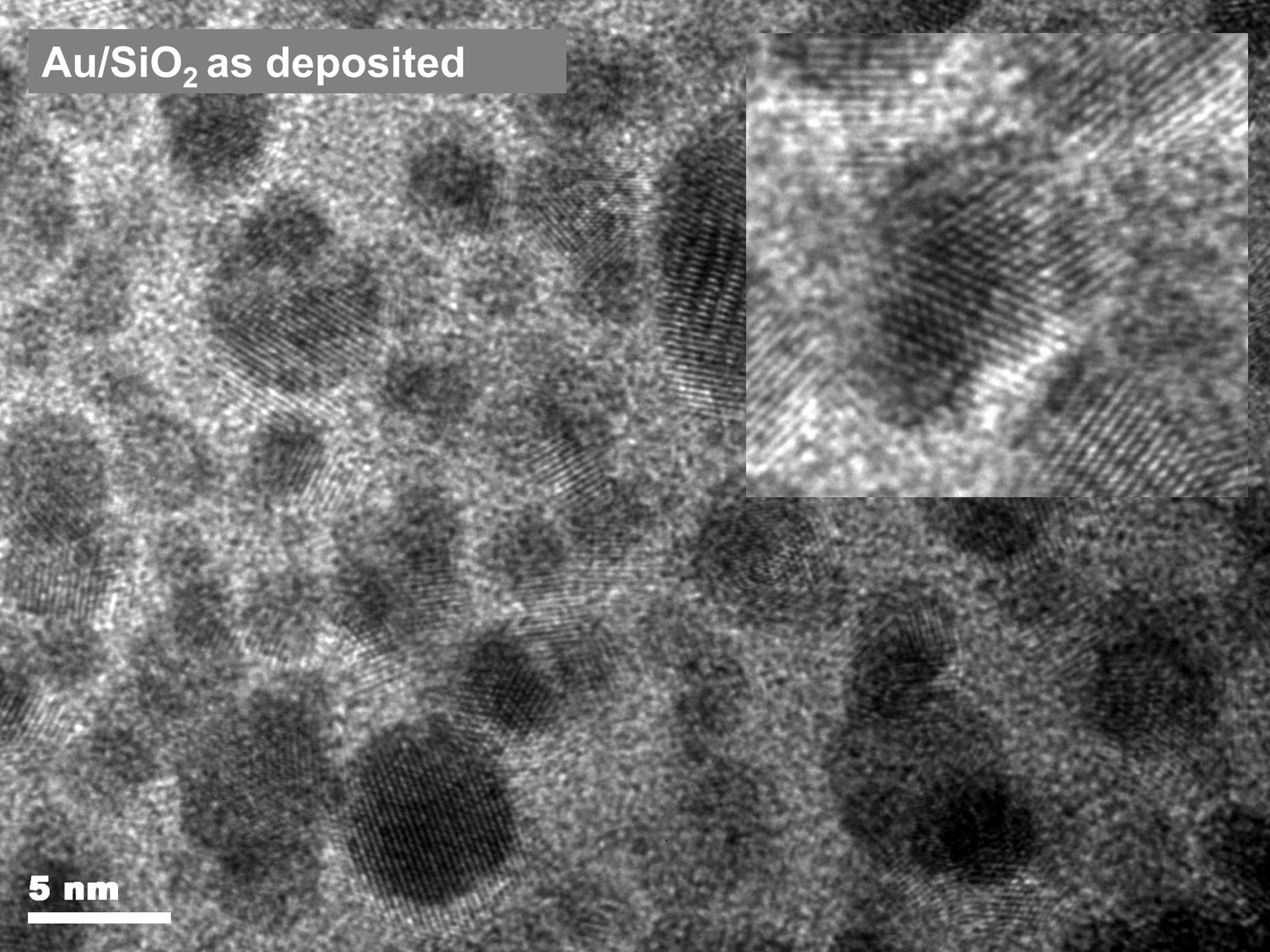


Au/SiO<sub>2</sub> HT

200 nm

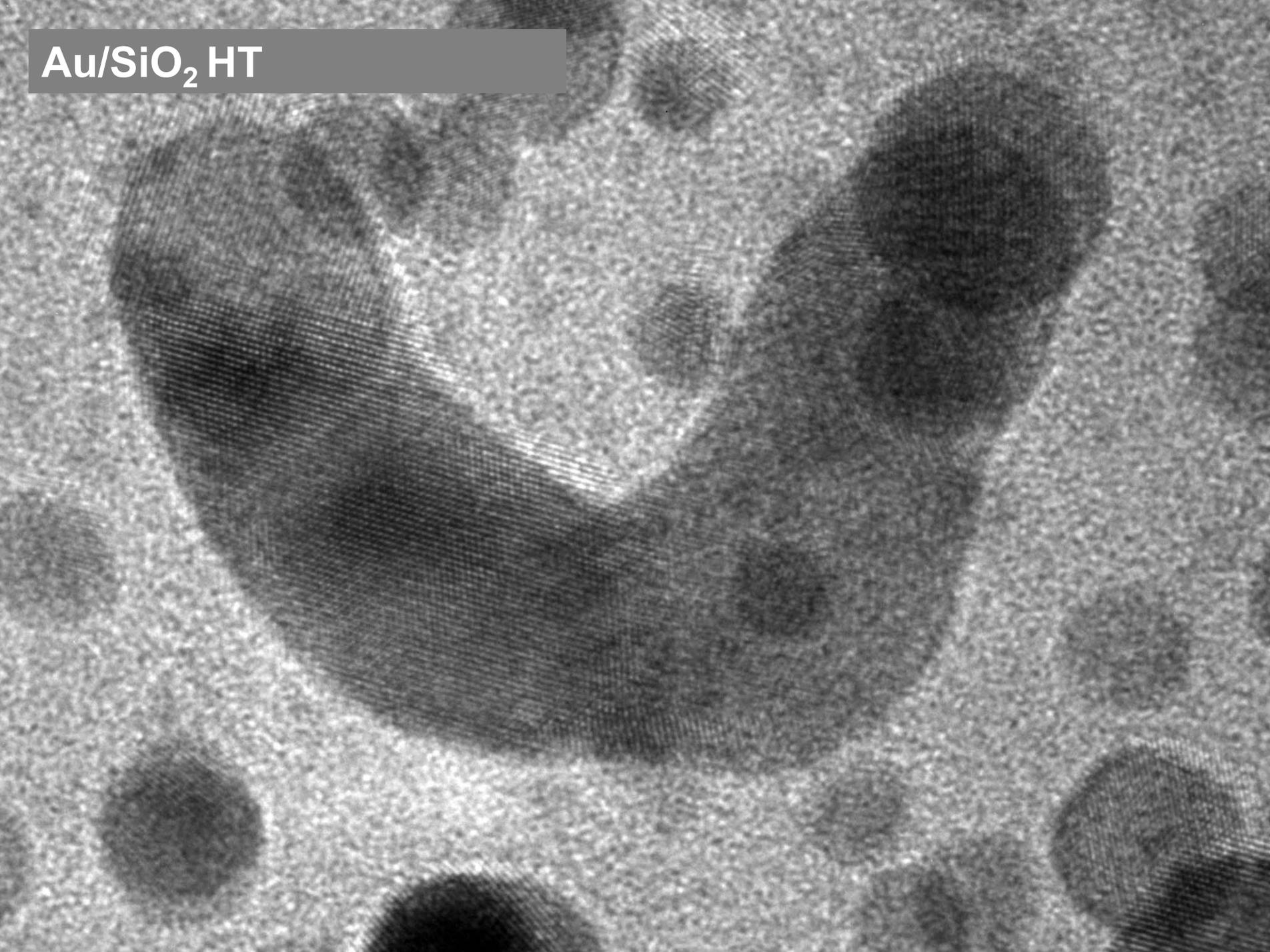


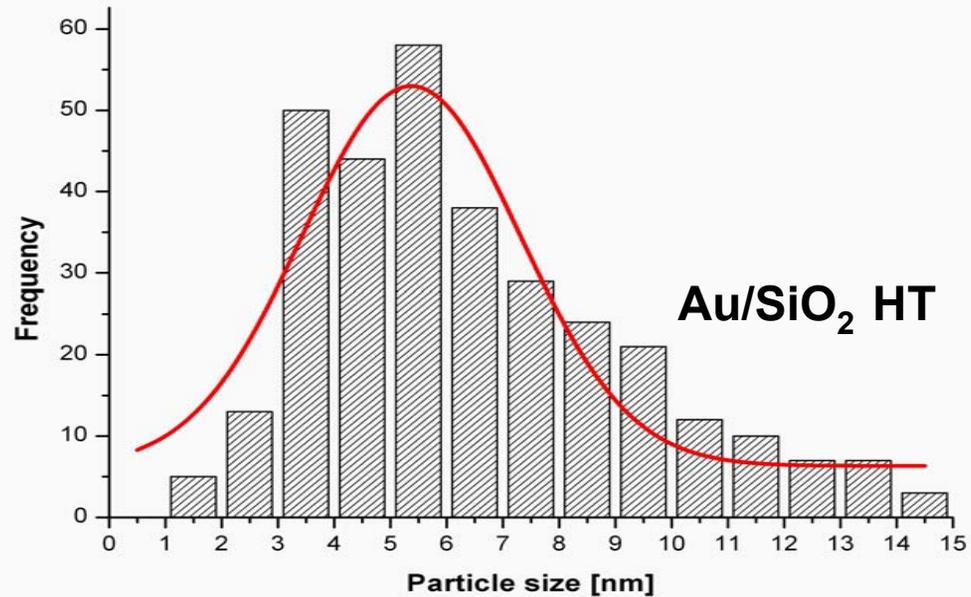
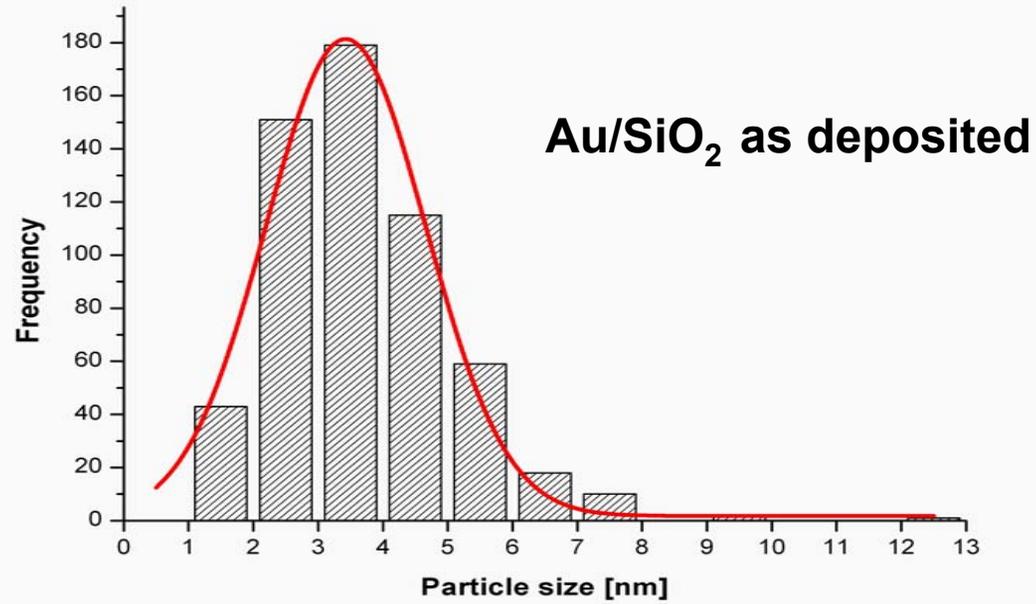
**Au/SiO<sub>2</sub> as deposited**

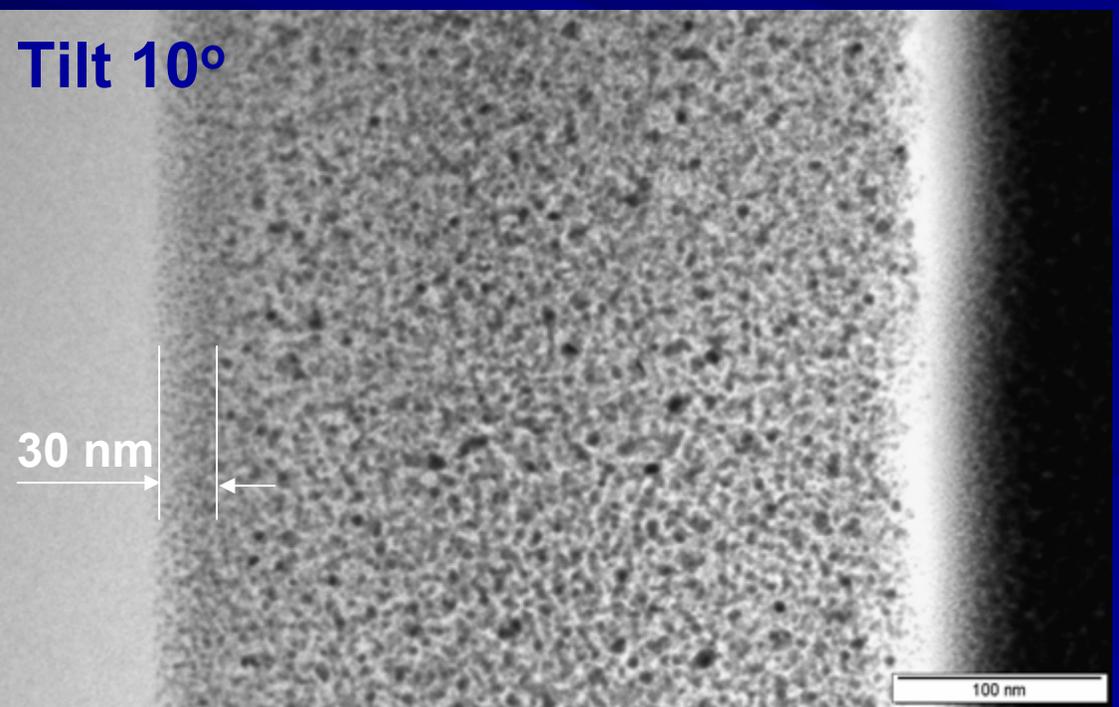
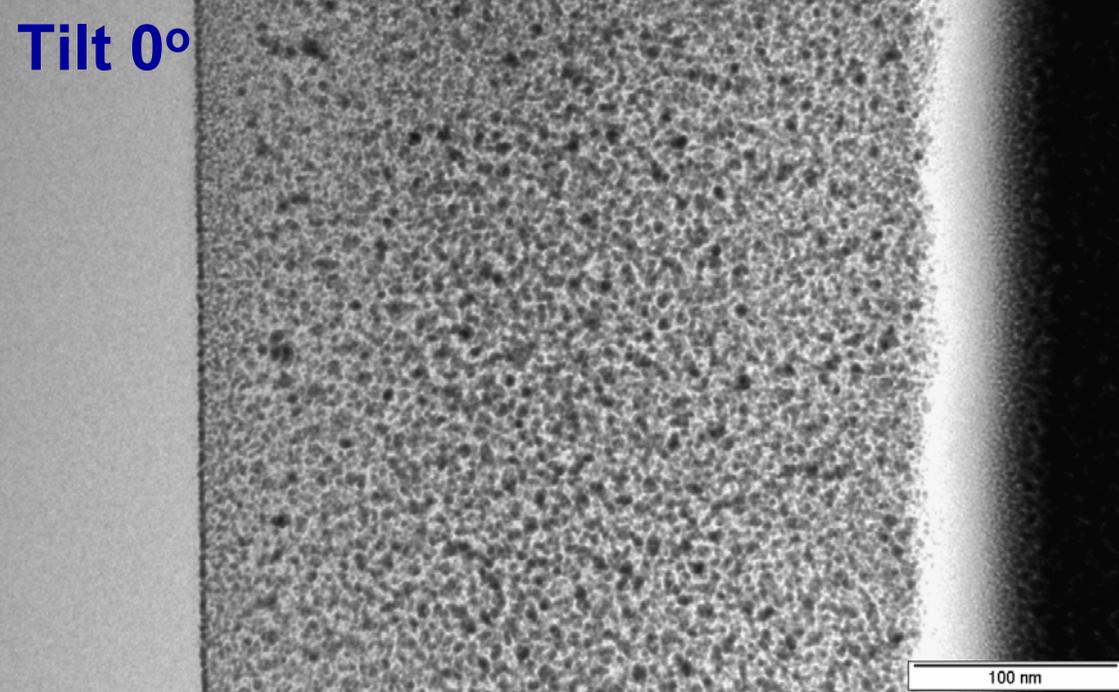


**5 nm**

Au/SiO<sub>2</sub> HT







**thin foil thickness ~170 nm**

# Cz. I. Nanokrystality Au - podsumowanie

## Problemy rozwiązane:

- Opisano (jakościowo) mikrostrukturę nanokrystalitów Au w stanie po osadzeniu oraz po dodatkowej obróbce termicznej.
- Wykazano (ilościowo), że rozkład wielkości nanokrystalitów ma charakter normalny oraz, że średnia wielkość nanokrystalitów wzrasta od 3 do 5,5 nm

## Problemy do podjęcia:

- Określenie udziału nanokrystalitów
- Określenie minimalnej wielkości nanokrystalitów
- Określenie minimalnej wielkości zdefektowanych nanokrystalitów

NANO-MAGIC

NANOstructured materials with tailored MAGneto- optiCal properties for novel sensor systems

## Cz. II. Nanokompozyty ceramika + CNT

**Podniesienie przewodności:**

*(CNT ~1GA/cm<sup>2</sup>, Cu ~1MA/cm<sup>2</sup>)*

- **ZrO<sub>2</sub> + CNT**

*(Jan Dusza IMR SAS,  
Koszyce)*

**Podniesienie wytrzymałości:**

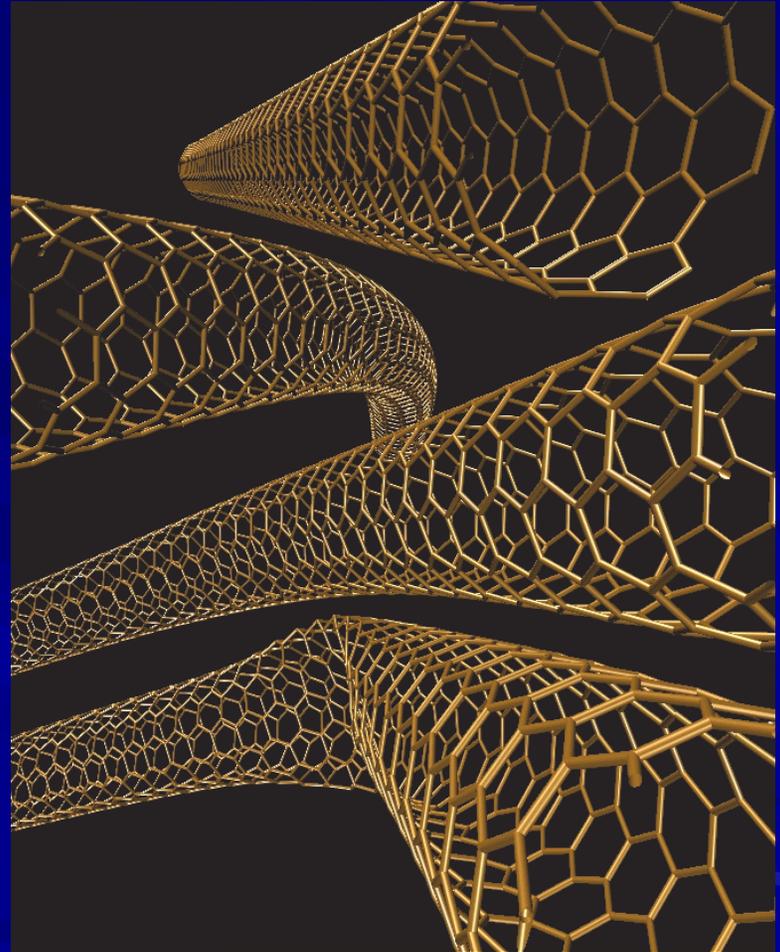
*(CNT ~45GPa, stal <2GPa)*

- **(Zr,Ti)O<sub>2</sub> + CNT**

*(Waldemar Pyda, AGH)*

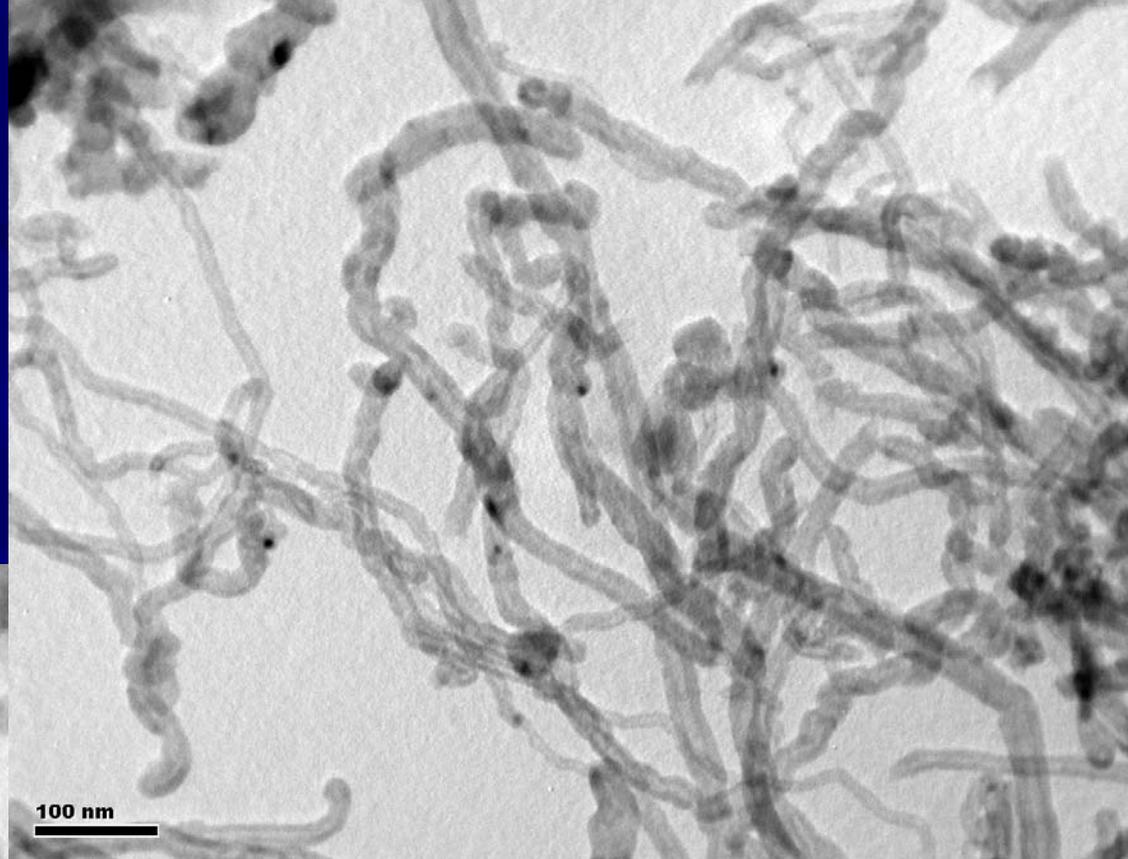
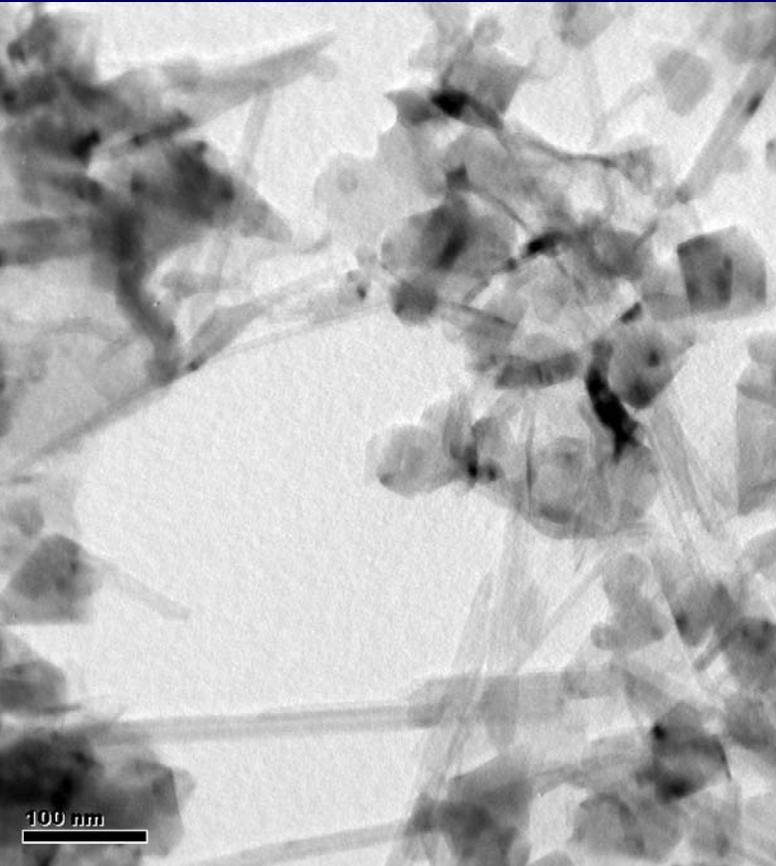
- **Bioszkło + CNT**

*(Aldo Boccaccini/ Imperial College London)*

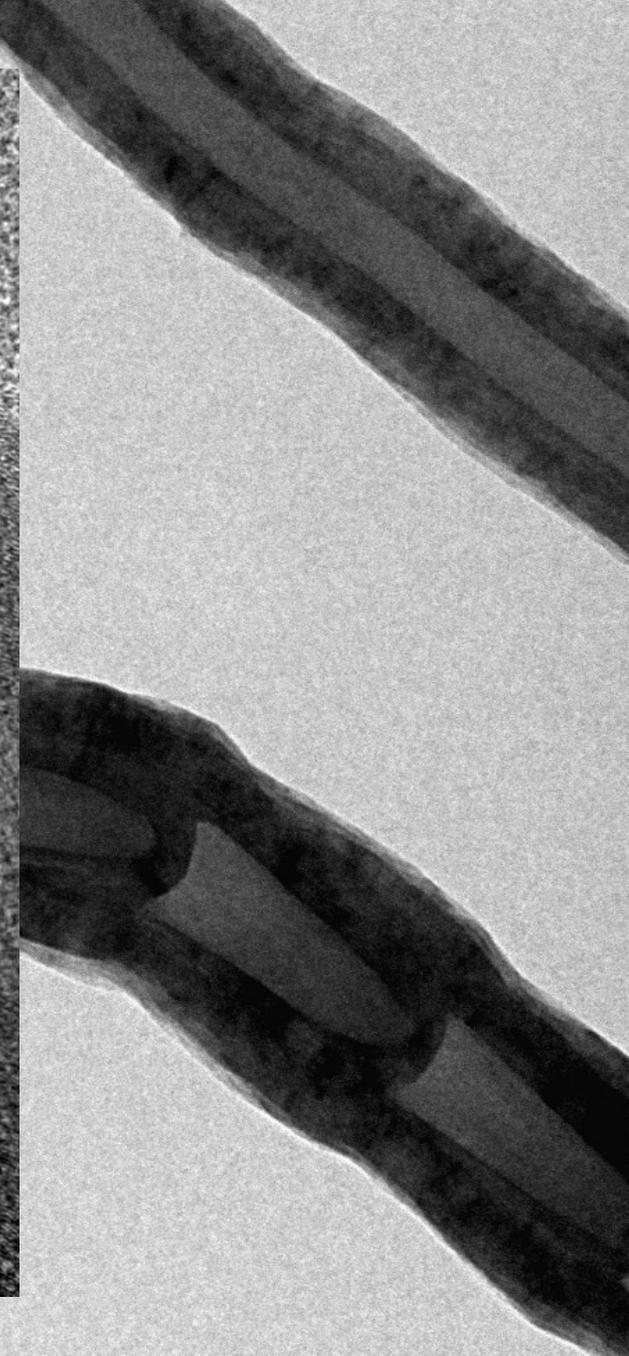
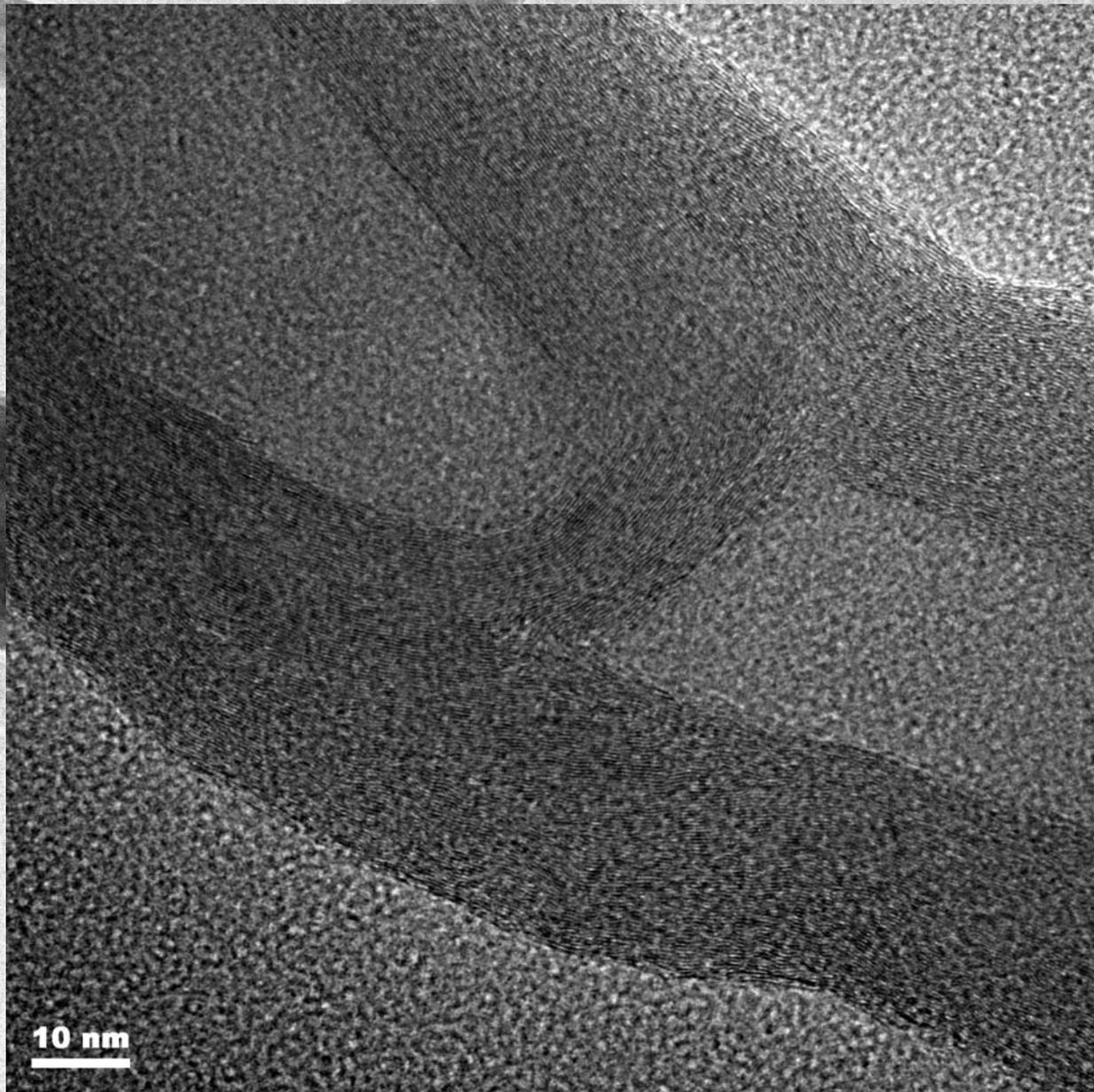


**CNT**

*Prof. Stanisław Błażewicz,  
Katedra Biomateriałów AGH*

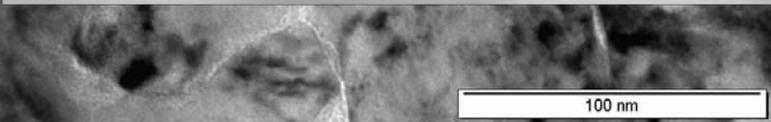
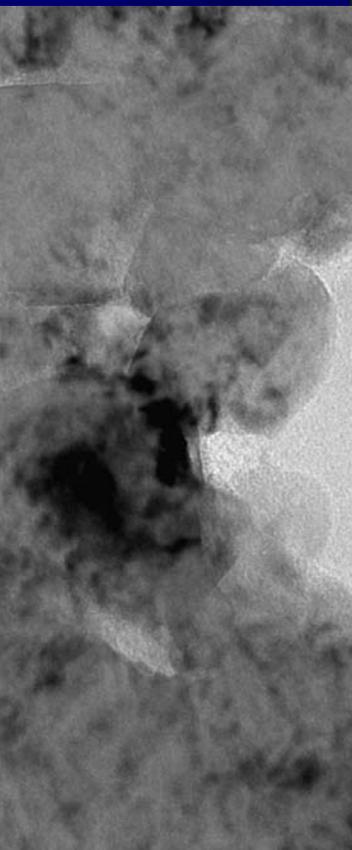
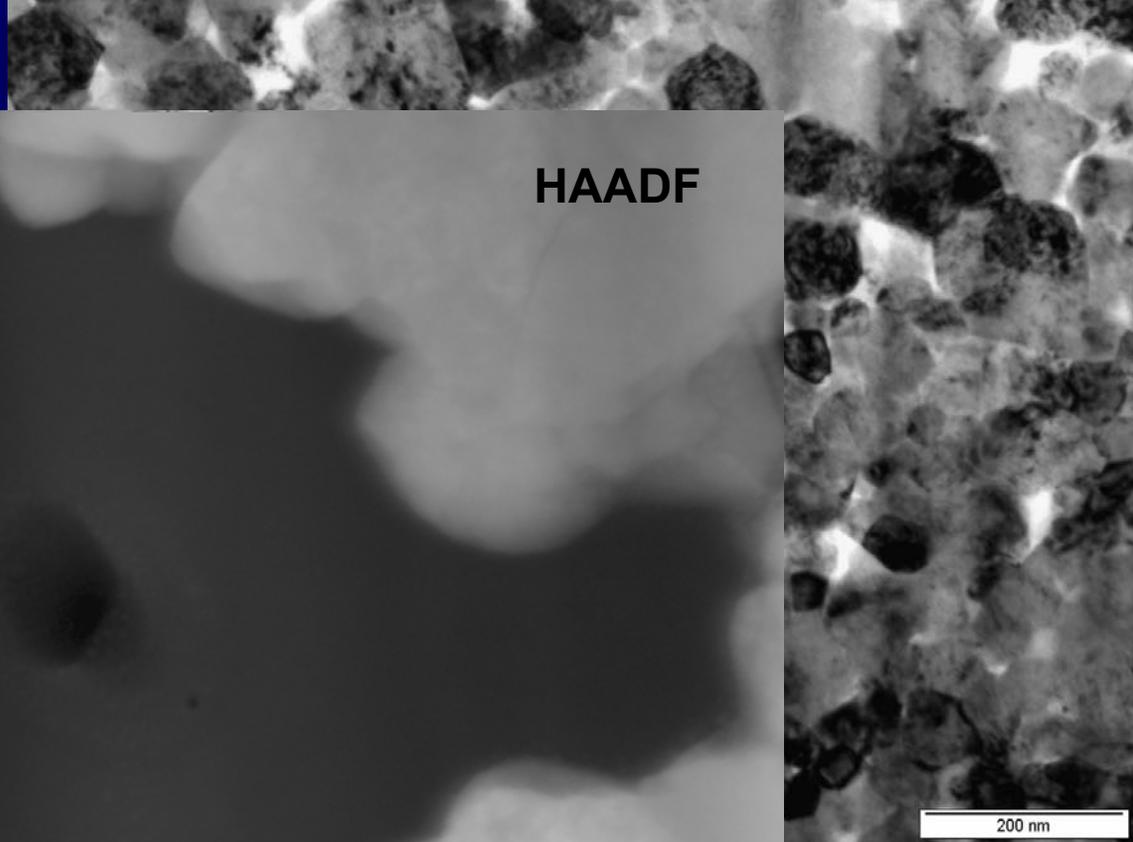
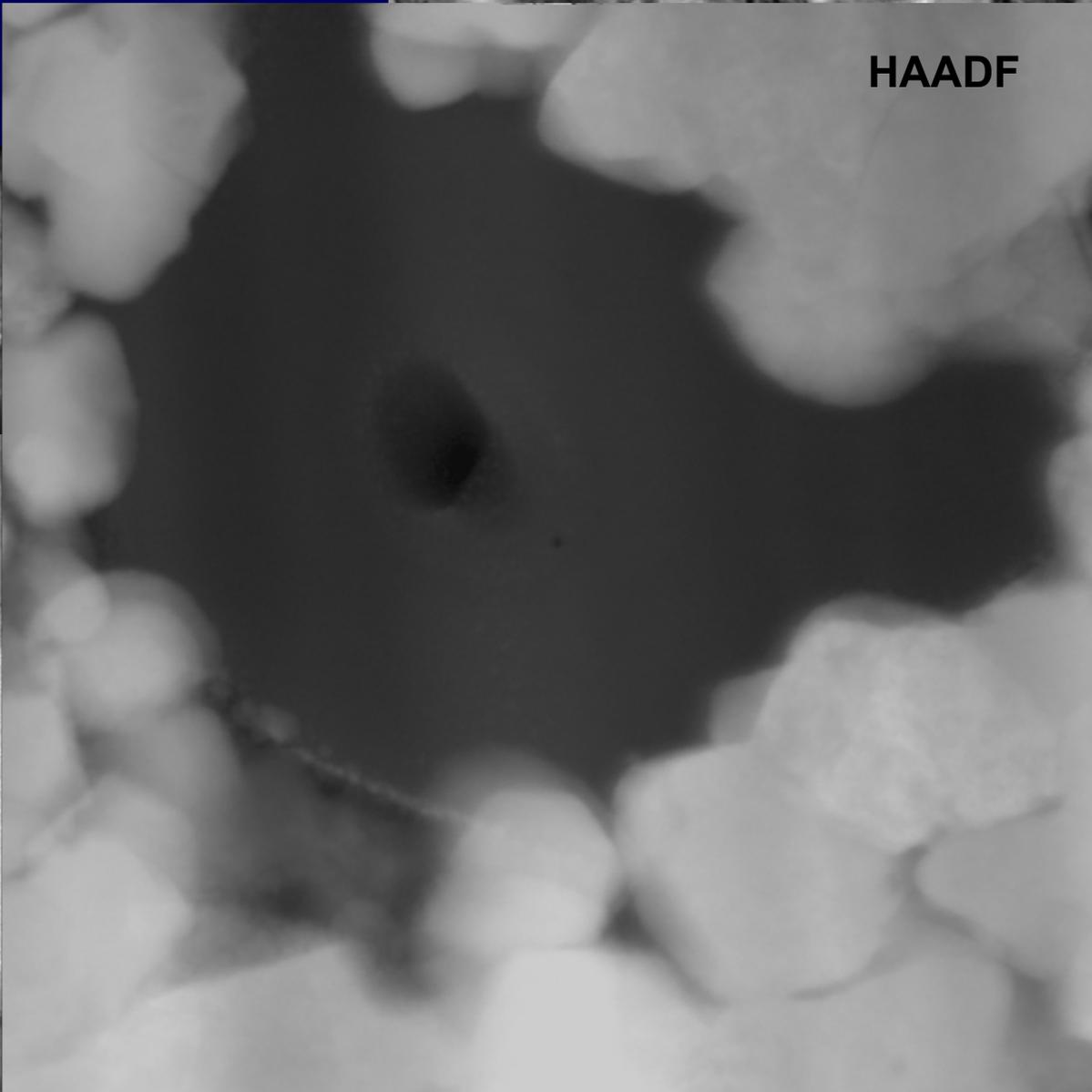


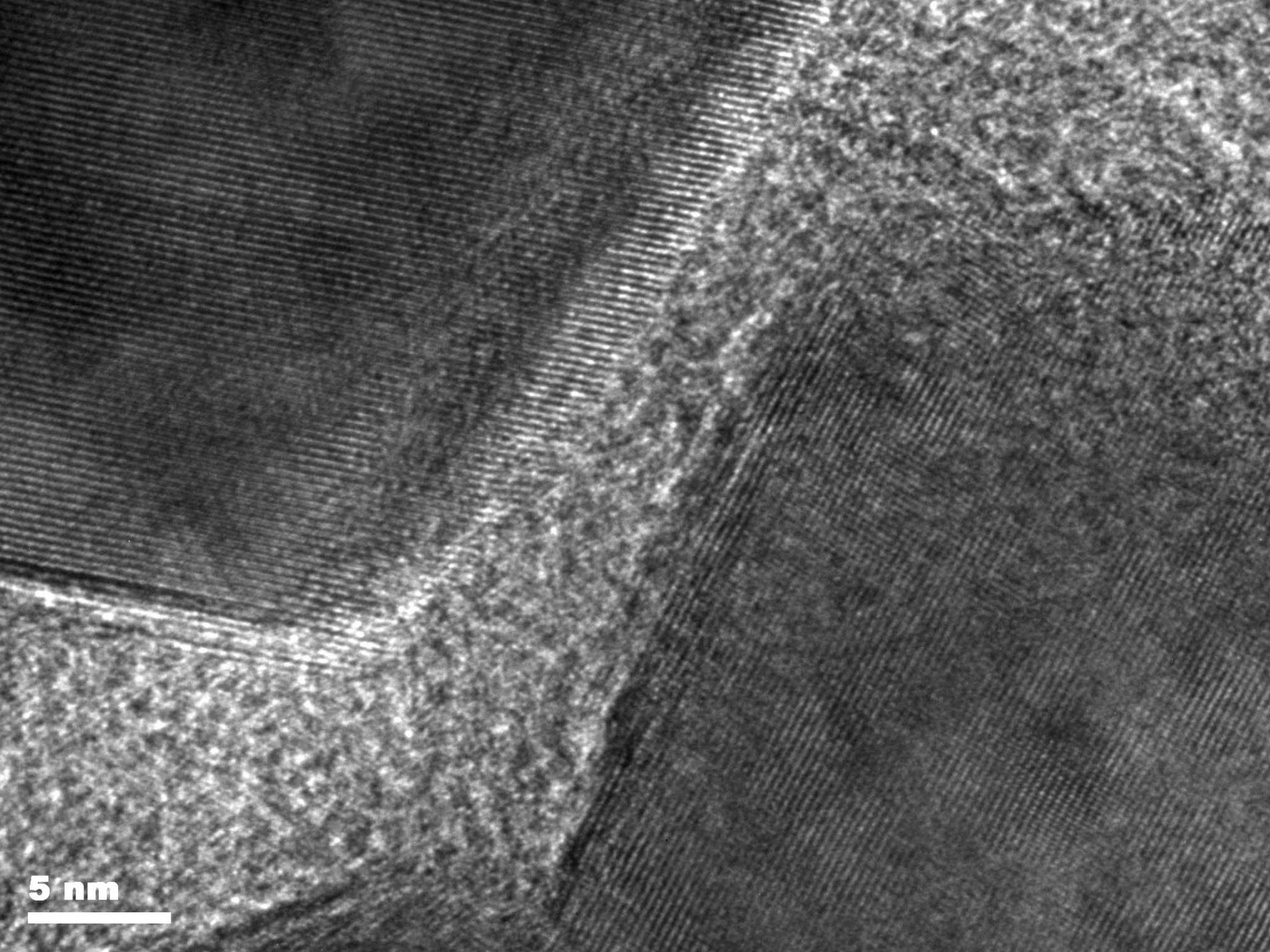
*Prof. Aldo Boccaccini,  
Imperial College, Londyn*



500 nm

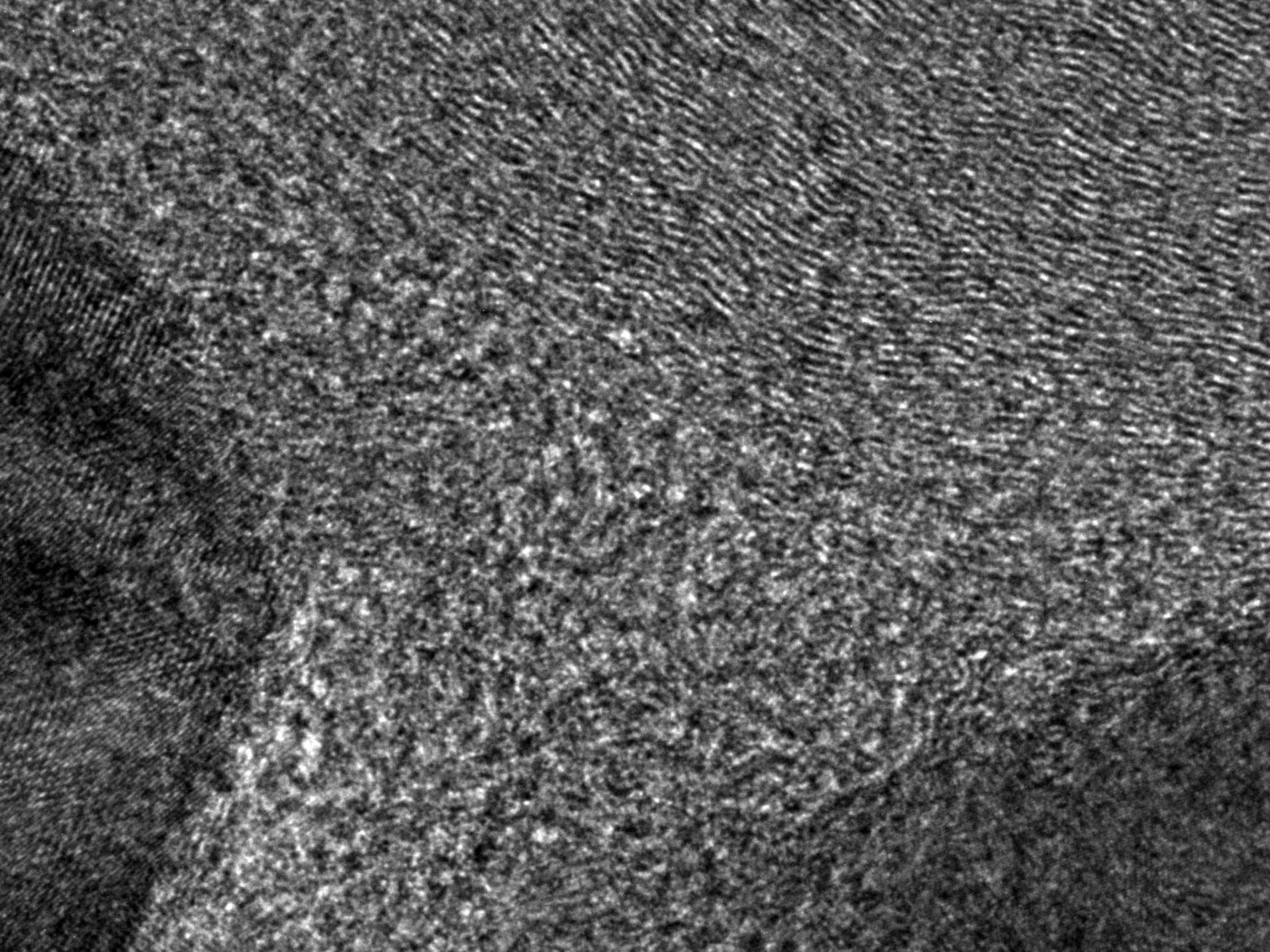
# ZrO<sub>2</sub> + CNT

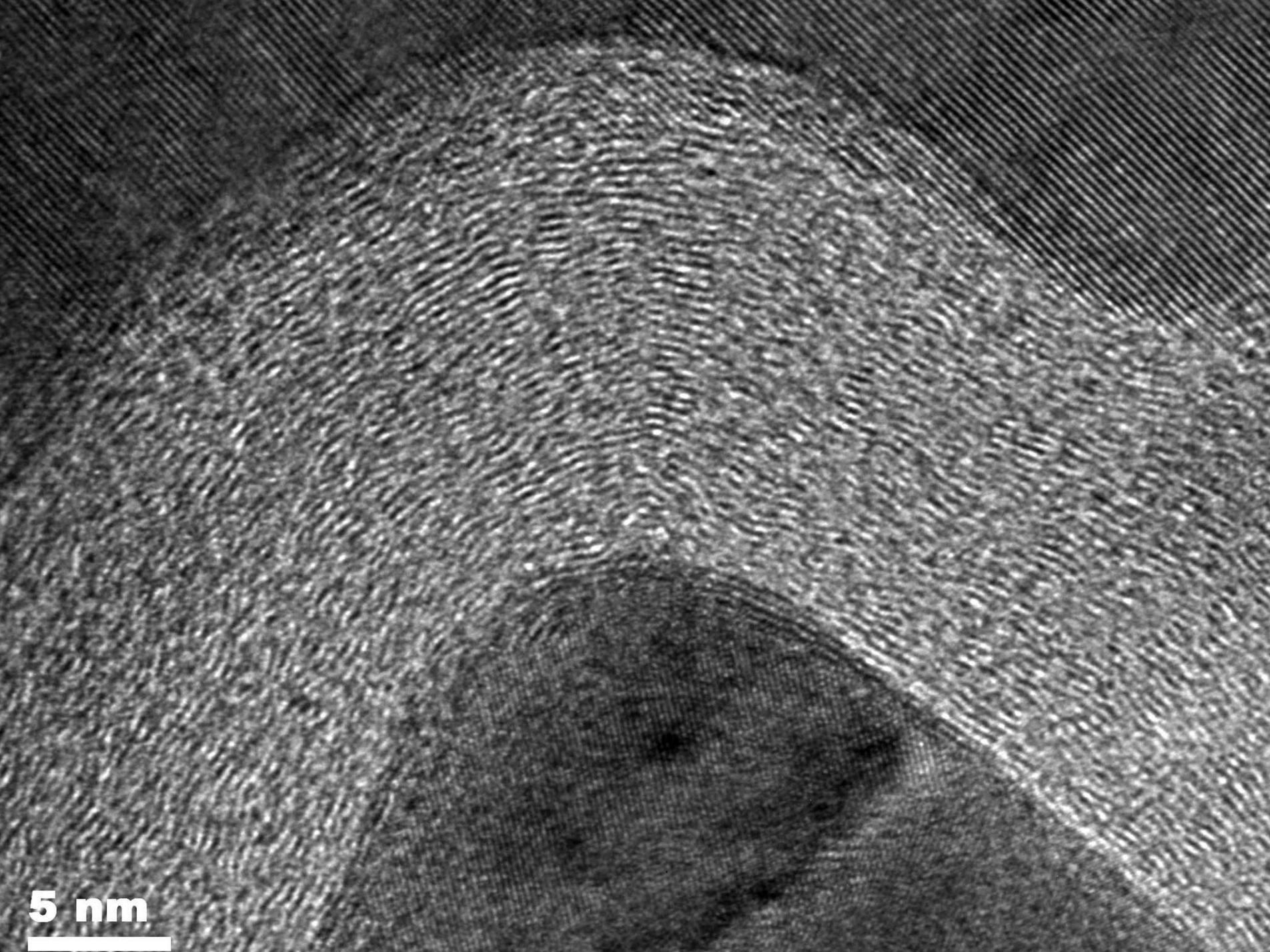




5 nm







5 nm

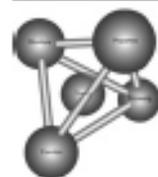


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Scripta Materialia 58 (2008) 520–523



Scripta MATERIALIA

[www.elsevier.com/locate/scriptamat](http://www.elsevier.com/locate/scriptamat)

## Zirconia/carbon nanofiber composite

Annamária Duszová,<sup>a</sup> Ján Dusza,<sup>b,\*</sup> Karel Tomášek,<sup>a</sup> Jerzy Morgiel,<sup>c</sup>  
Gurdial Blugan<sup>d</sup> and Jakob Kuebler<sup>d</sup>

<sup>a</sup>*Technical University of Košice, Faculty of Metallurgy, Letná 9, 042 00 Košice, Slovak Republic*

<sup>b</sup>*Institute of Materials Research, Slovak Academy of Sciences, Watsonova 47, 04353 Košice, Slovak Republic*

<sup>c</sup>*Institute of Metallurgy and Materials Science of Polish Academy of Sciences, Reymonta 25, 30 059 Krakow, Poland*

<sup>d</sup>*Empa, Swiss Federal Laboratories for Materials Testing and Research, Laboratory for High Performance Ceramics, 8600 Dübendorf, Switzerland*

Received 28 September 2007; revised 2 November 2007; accepted 4 November 2007

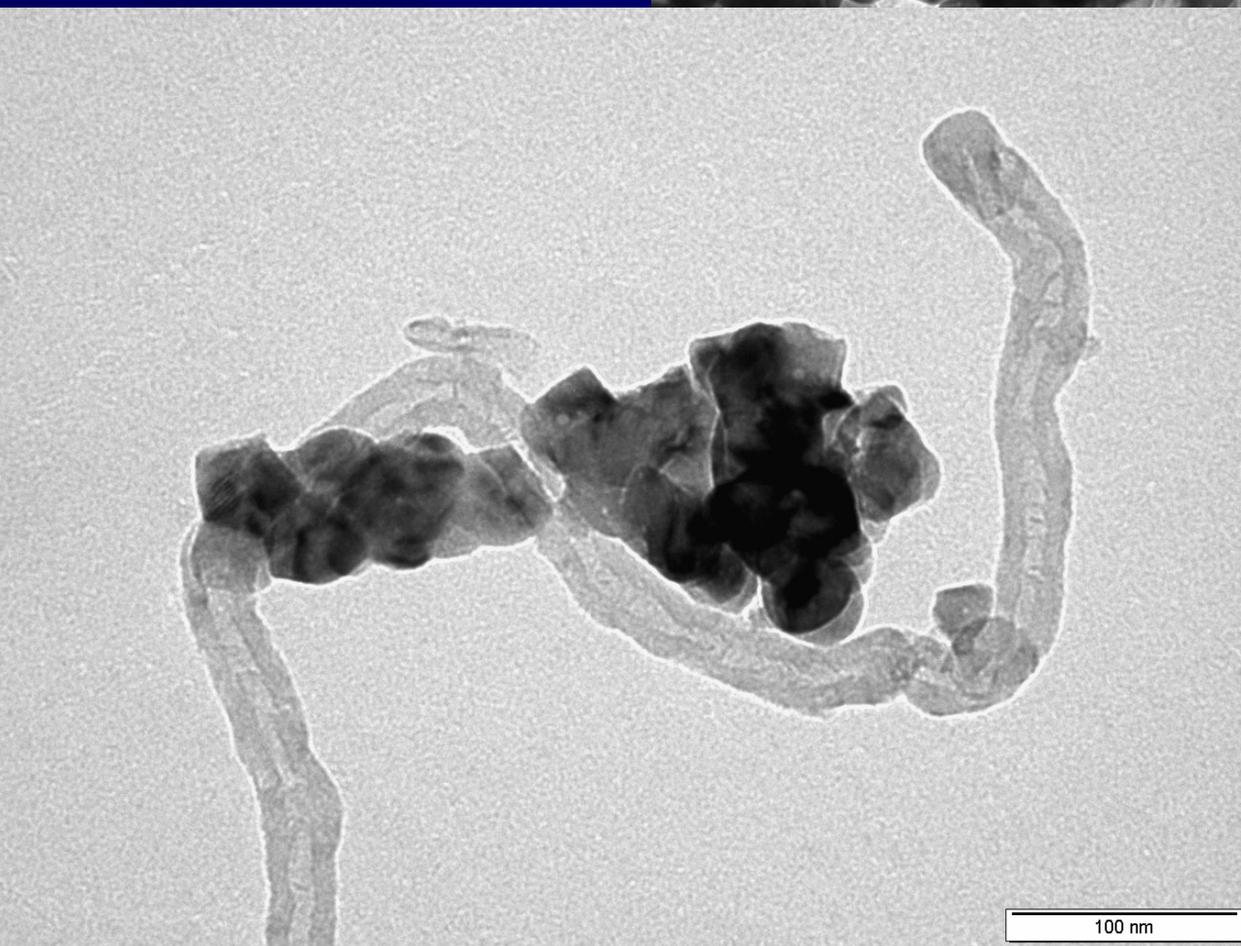
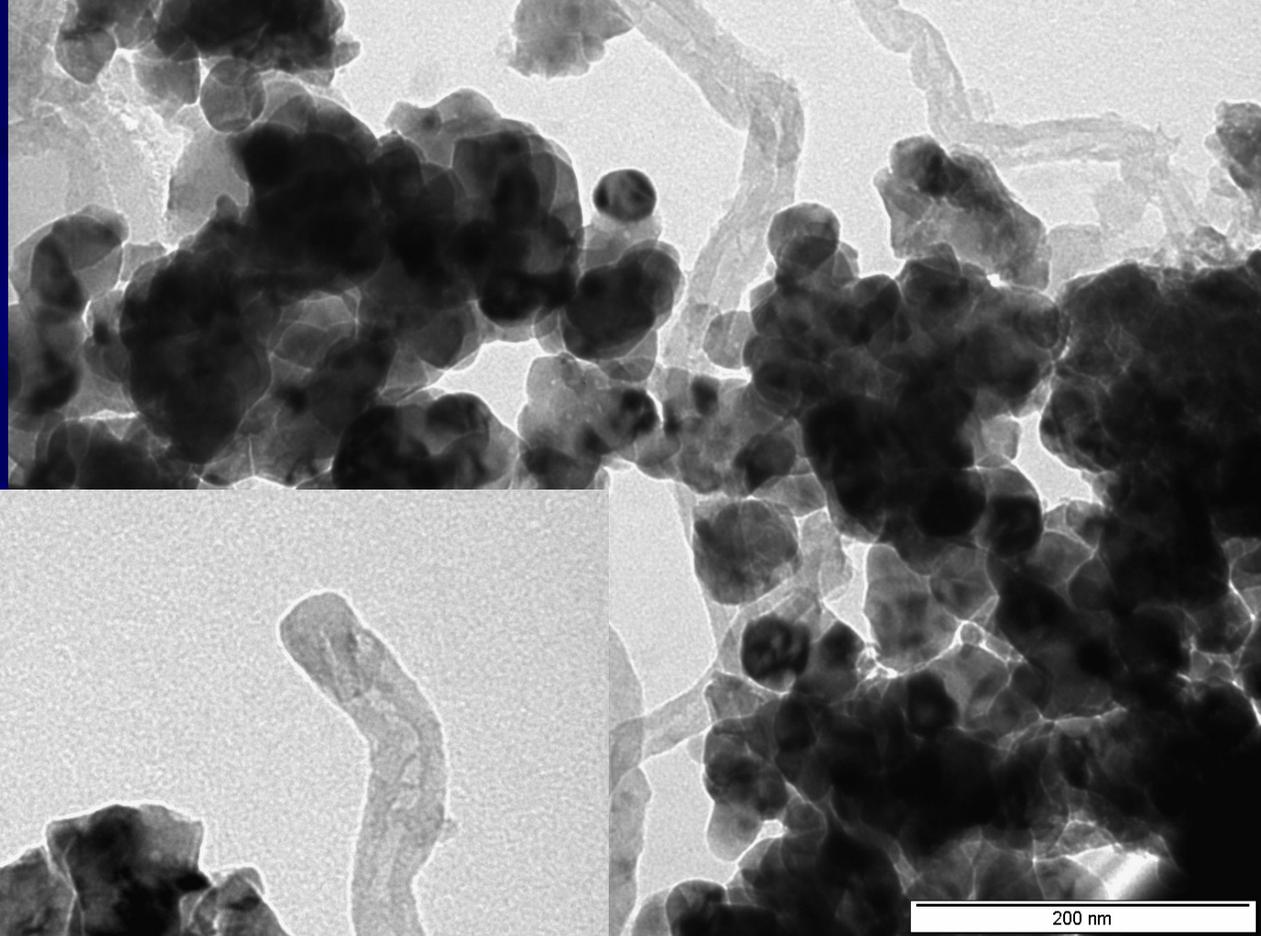
Available online 3 December 2007

The effect of the addition of carbon nanofibers (CNFs) on the microstructure, fracture/mechanical and electrical properties of the CNF/zirconia composite has been investigated. The microstructure of both  $ZrO_2$  and  $ZrO_2$ -CNF composites consists of a very low grain sized matrix (approximately 160 nm) with relatively well dispersed carbon nanofibers in the composite. The mechanical properties slightly decreased after the addition of CNFs to the  $ZrO_2$  but the electrical resistivity decreased significantly, exhibiting approximately 0.1  $\Omega$  cm.

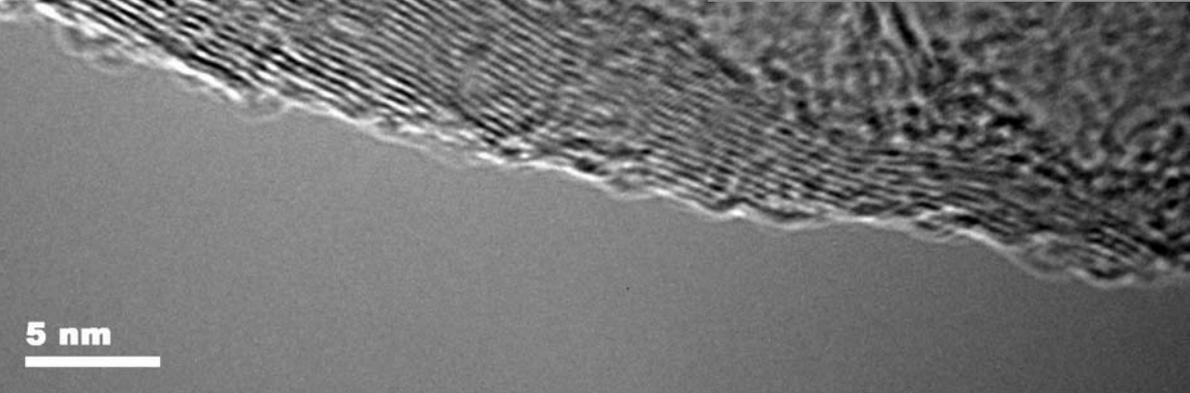
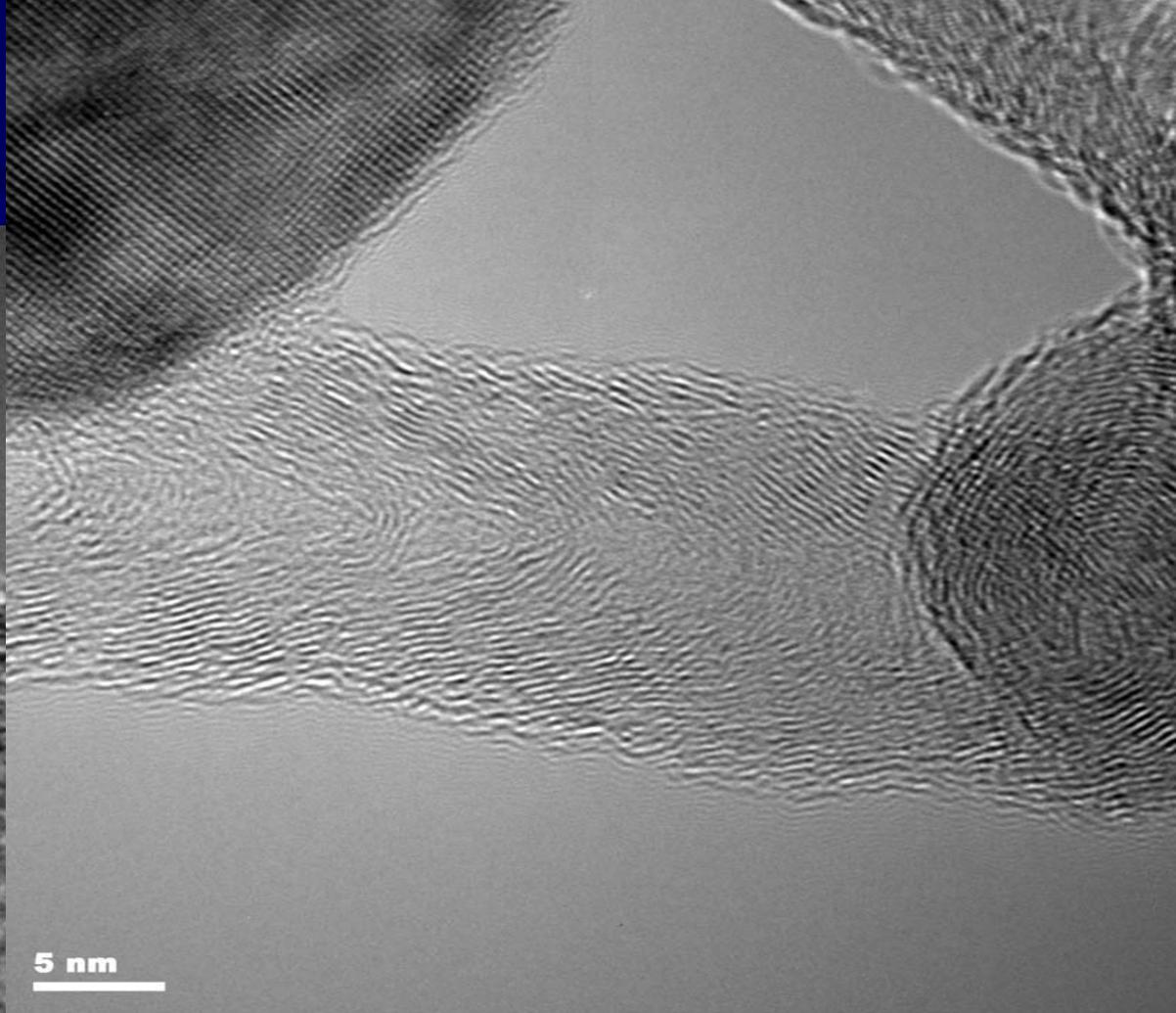
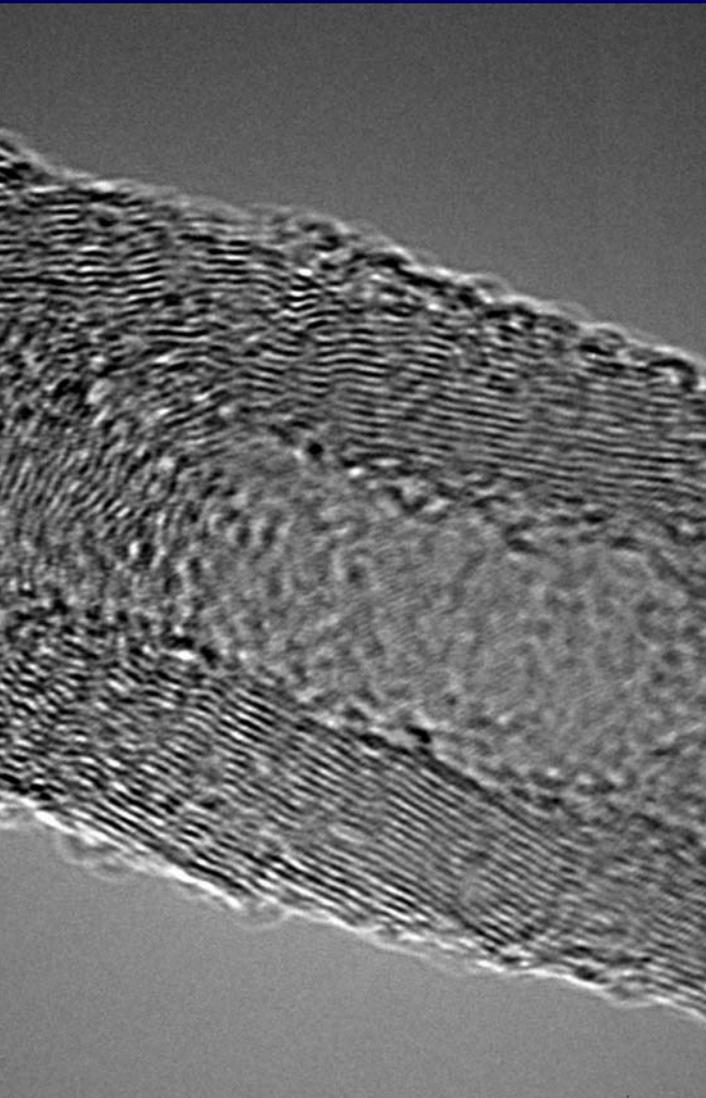
© 2007 Acta Materialia Inc. Published by Elsevier Ltd. All rights reserved.

**Keywords:** 3Y-TZP; Carbon nanofiber; Microstructure; Fracture; Electrical resistivity

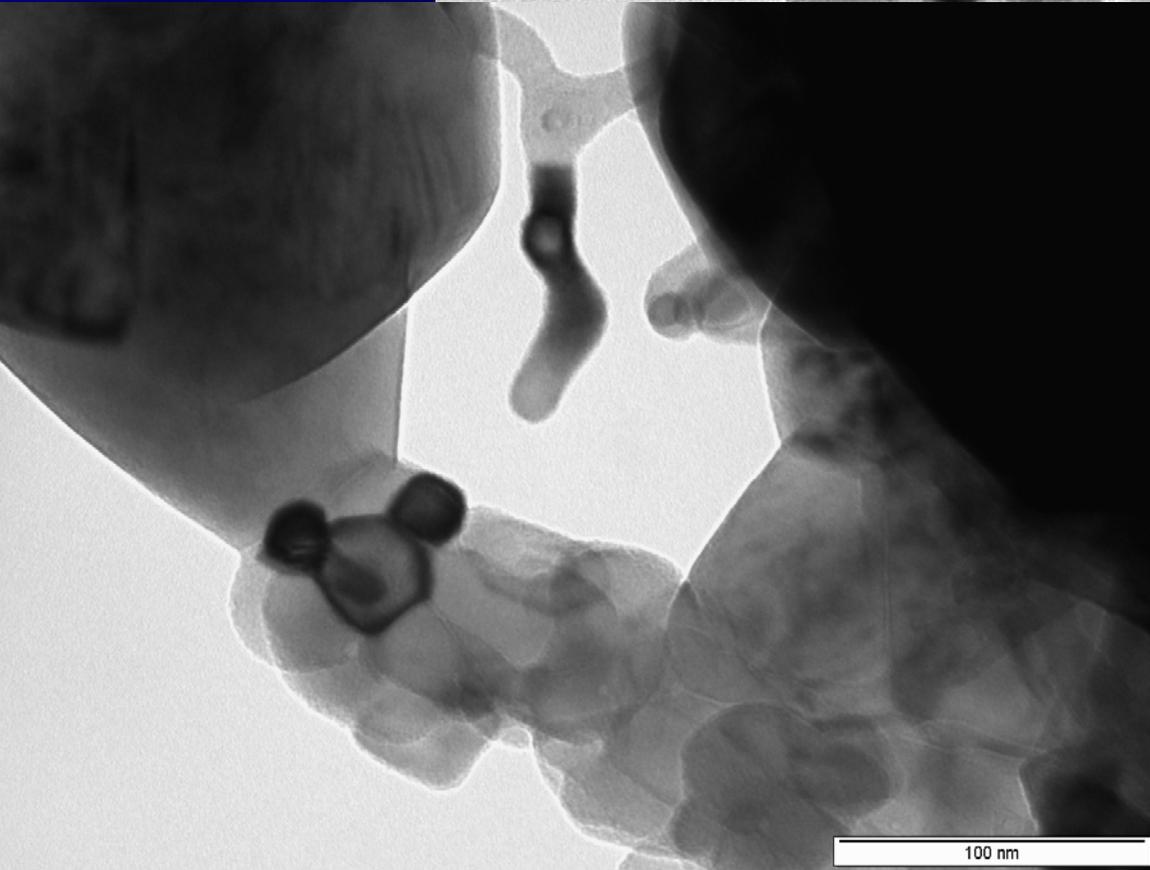
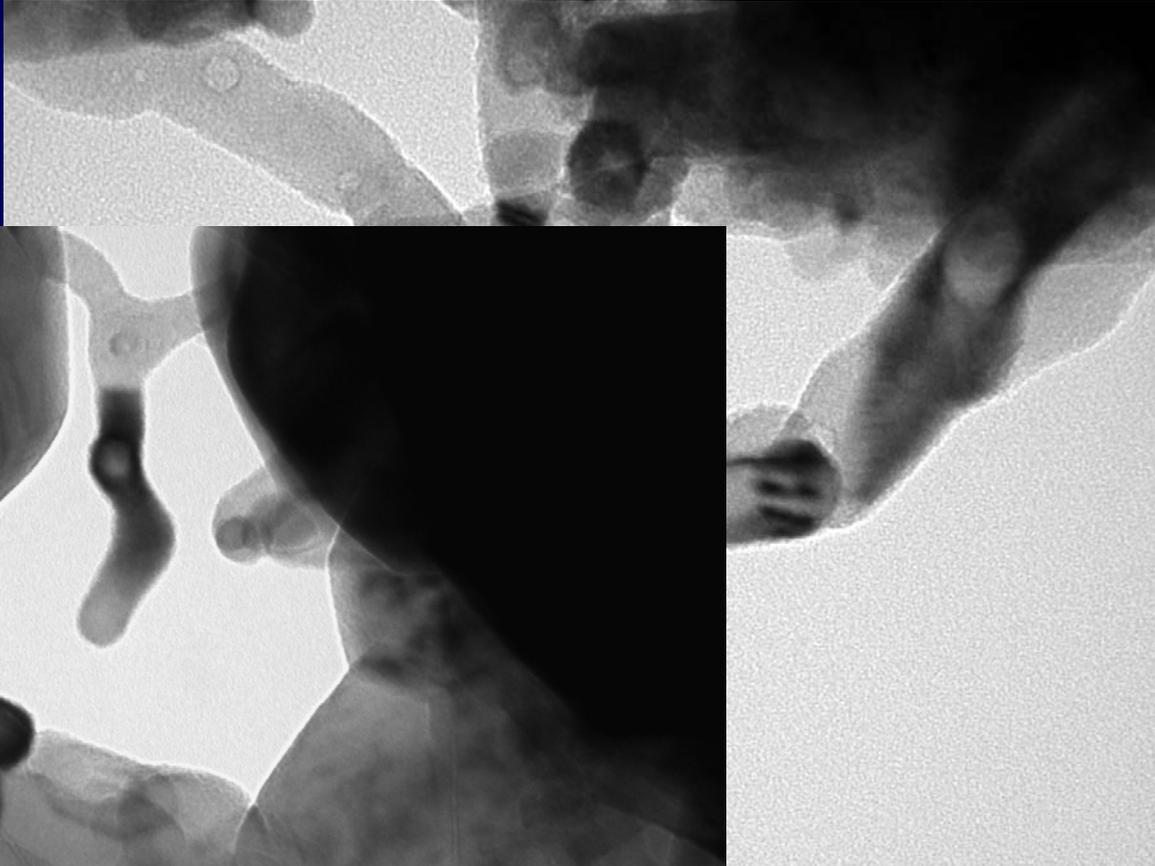
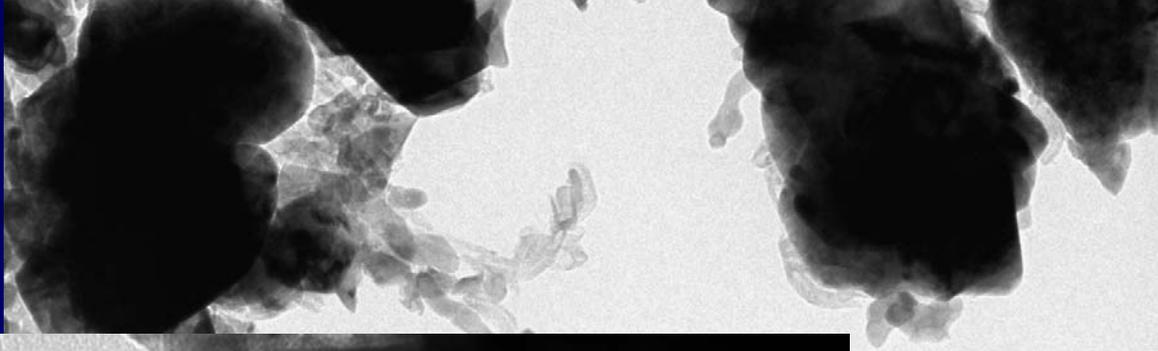
**(Zr, Ti)O<sub>2</sub> + CNT  
(mixed powders)**

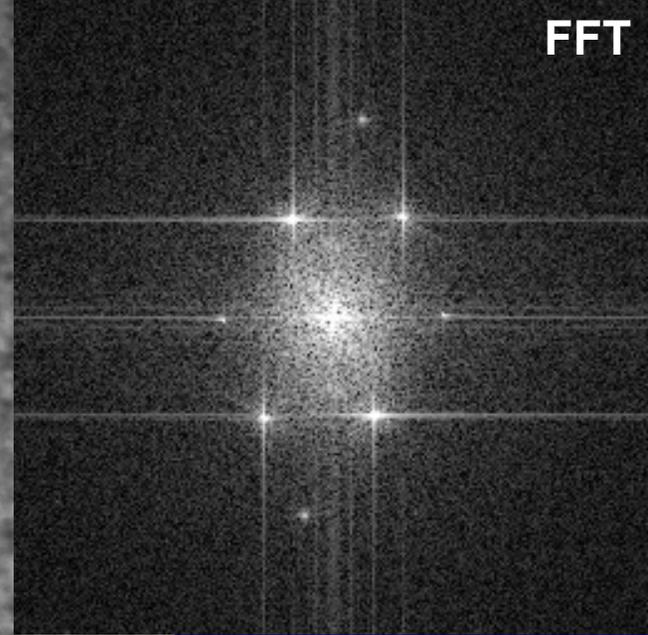
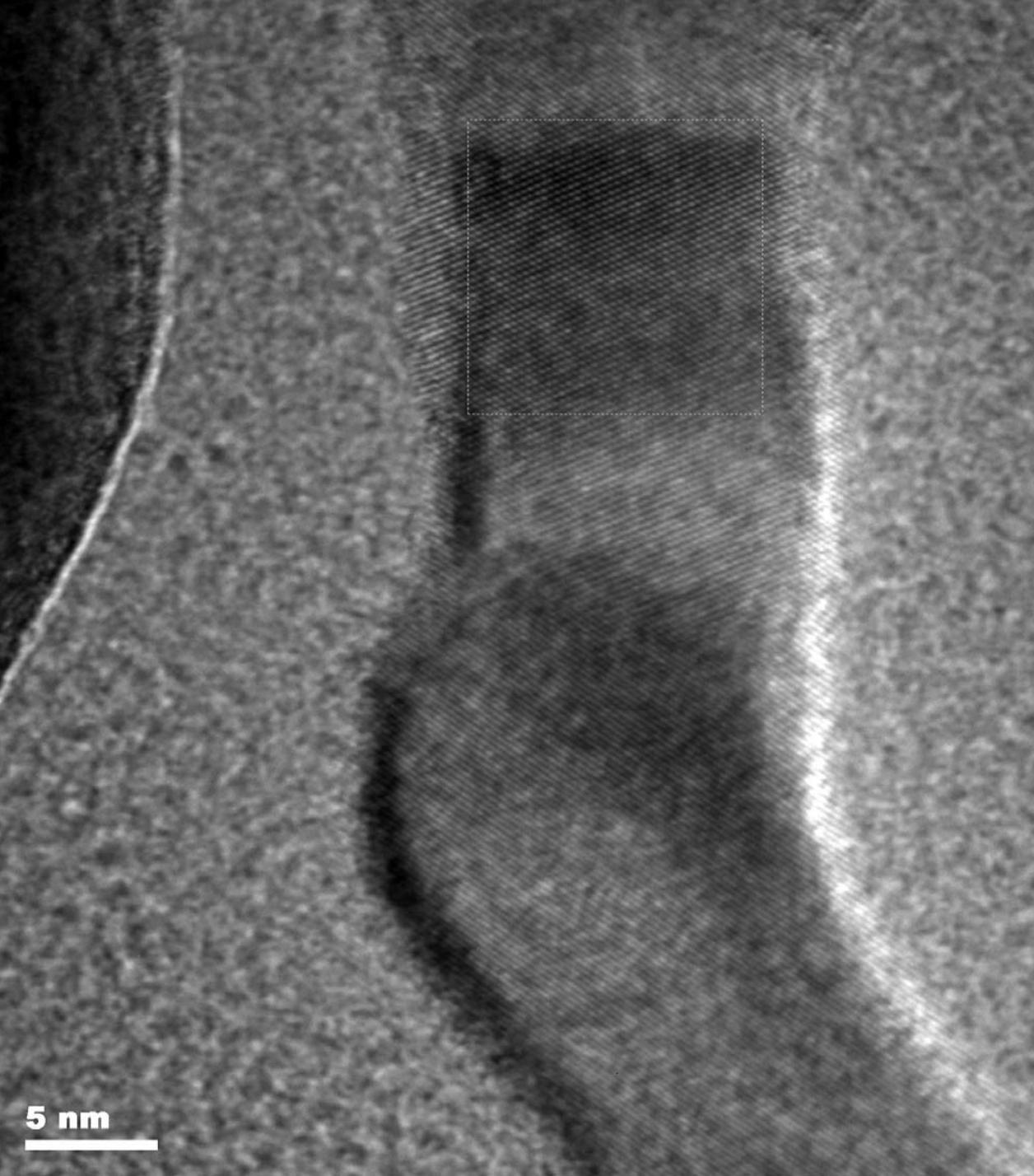


**(Zr, Ti)O<sub>2</sub> + CNT  
(mixed powders)**



**(Zr, Ti)O<sub>2</sub> + CNT  
(mixed + reacted  
powders)**





Standard Tools

ROI Tools

Histogram

Image Status

Display Control

Target

Line Plot Tools

Masking Tools

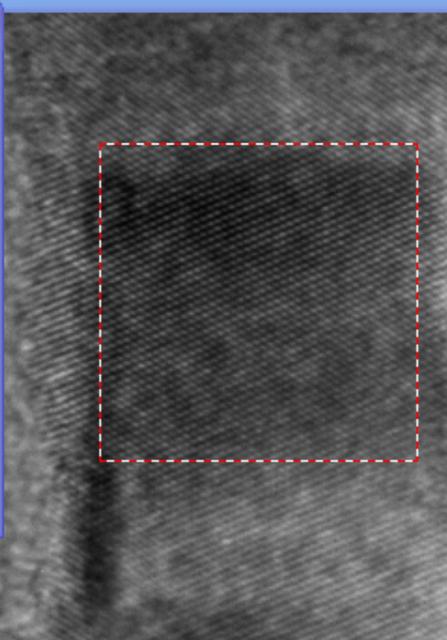
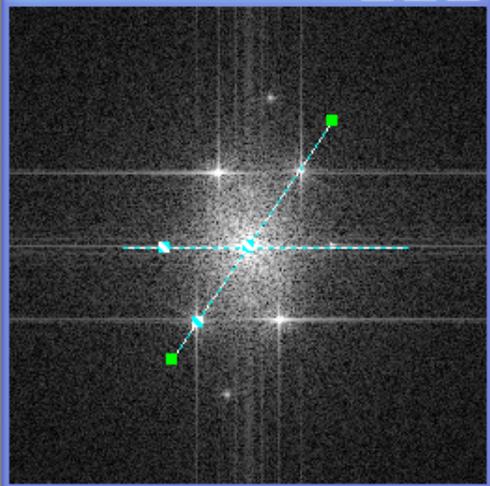
Acquisition Status

Progress

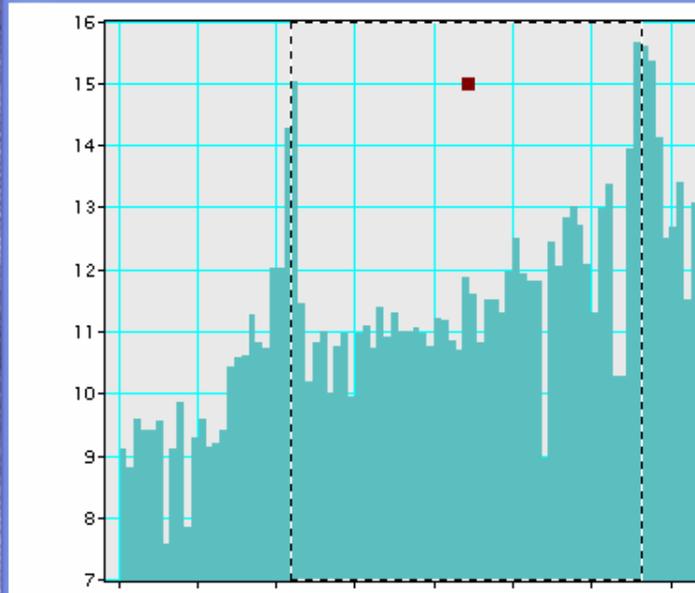
Control

Slice

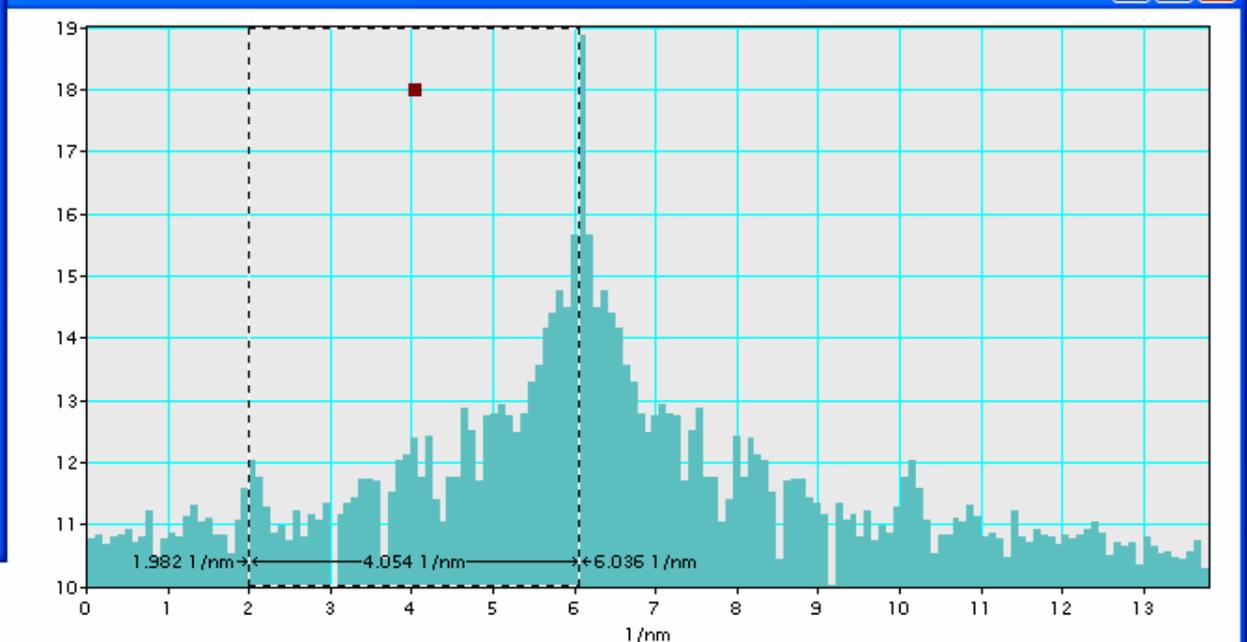
A: Reduced FFT of HRE...



E: Profile Of Reduced FFT of HREM408

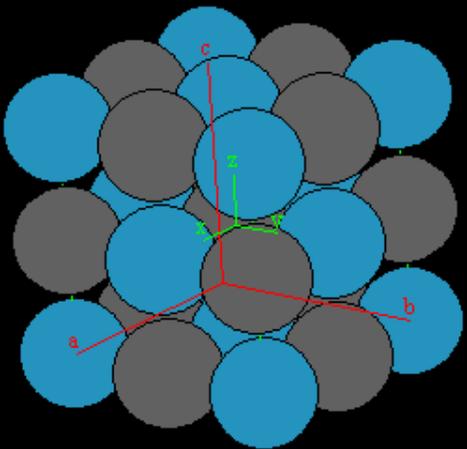


F: Profile Of Reduced FFT of HREM408





C:\X-COPY1\WYMIEN-2\CARINEV3\CEL V\_Z\_KOSZYC...



### Identification of Planes

V:  (kV)  
 λ:  (Å)  
 L:  (cm)  
 K:  (cm.Å)  
 r1:  (cm)  
 r2:  (cm)  
 d1:  2.5 (Å)  
 d2:  2.27 (Å)  
 α:  56.2 (°)

(hkl)#1	(hkl)#2	dhk1	dhk2	Angle(°)	E(%)	Zone axis
1,-1,1	2,0,0	2.49	2.16	54.74	7.8	0,1,1
1,1,1	2,0,0	2.49	2.16	54.74	7.8	0,1,-1
1,-1,1	0,0,2	2.49	2.16	54.74	7.8	1,1,0
1,-1,-1	2,0,0	2.49	2.16	54.74	7.8	0,-1,1
1,1,1	0,0,2	2.49	2.16	54.74	7.8	1,-1,0
1,1,1	0,2,0	2.49	2.16	54.74	7.8	-1,0,1
1,1,-1	0,2,0	2.49	2.16	54.74	7.8	1,0,1
1,1,-1	2,0,0	2.49	2.16	54.74	7.8	0,1,1
0,2,0	1,1,-1	2.16	2.49	54.74	26.1	1,0,1
2,0,0	1,1,1	2.16	2.49	54.74	26.1	0,-1,1
2,0,0	1,-1,1	2.16	2.49	54.74	26.1	0,1,1
2,0,0	1,-1,-1	2.16	2.49	54.74	26.1	0,1,-1
2,0,0	1,1,-1	2.16	2.49	54.74	26.1	0,1,1
0,2,0	1,1,1	2.16	2.49	54.74	26.1	-1,1,0
0,2,0	1,1,-1	2.16	2.49	54.74	26.1	1,0,-1
0,0,2	1,-1,1	2.16	2.49	54.74	26.1	1,1,0

Buttons: Compute, Print, -> ASCII, Help, Close

### Crystal

x^n 137.30 y^n 126.65 z^n 108.77 Ccmd None Nb 8 a 4.3 b 4.3 c 4.3 α 90.0 β 90.0 γ 90.0 δy

### Rotations

Keyboard Control

←	→	0
←	→	0
←	→	0
←	→	0
←	→	0

### Ster. Proj

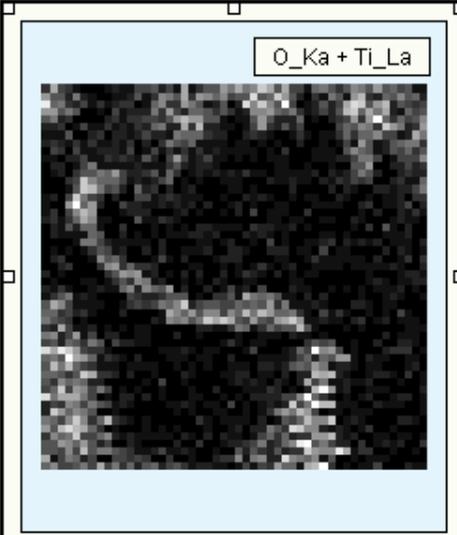
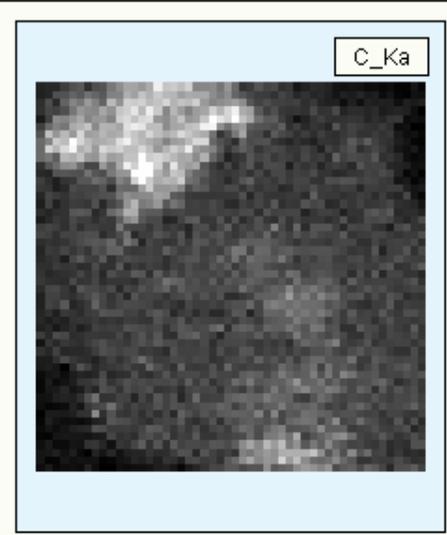
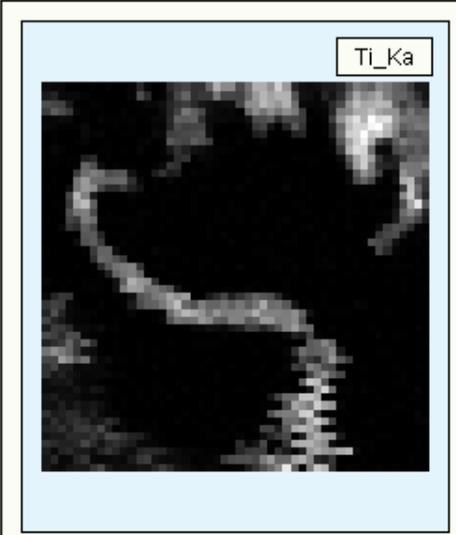
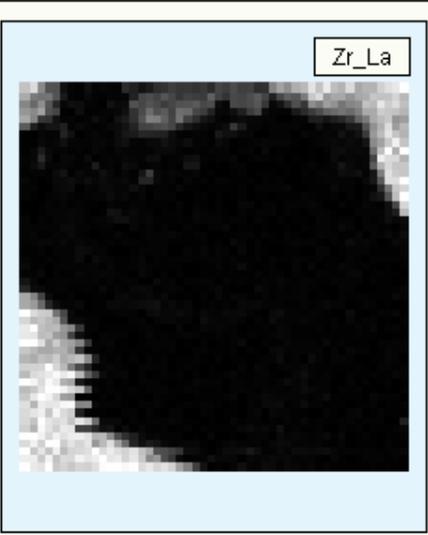
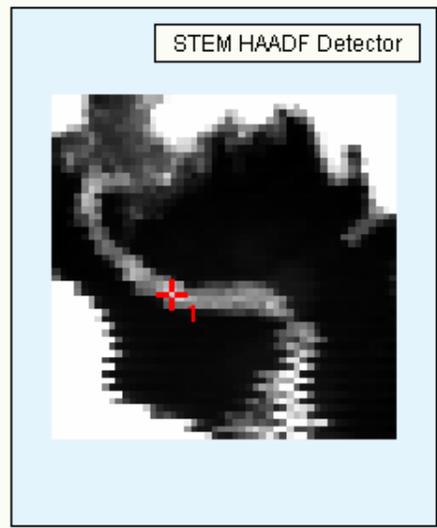
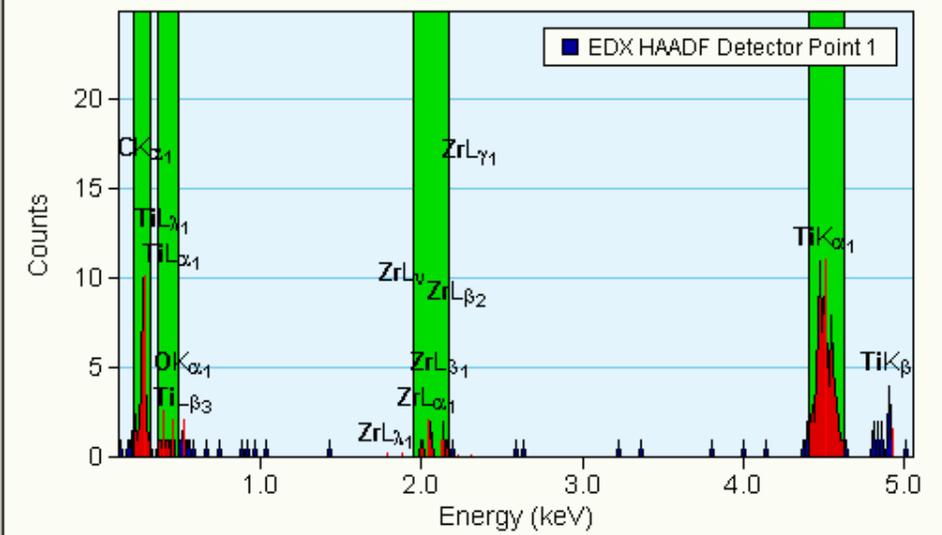
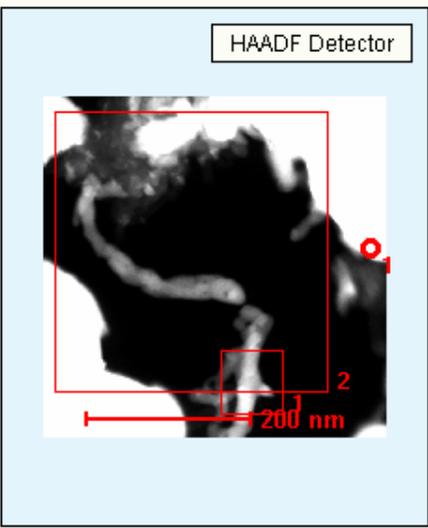
File Edit View Display Acquire Process Tools Window Help

Normal Image Display

Markers

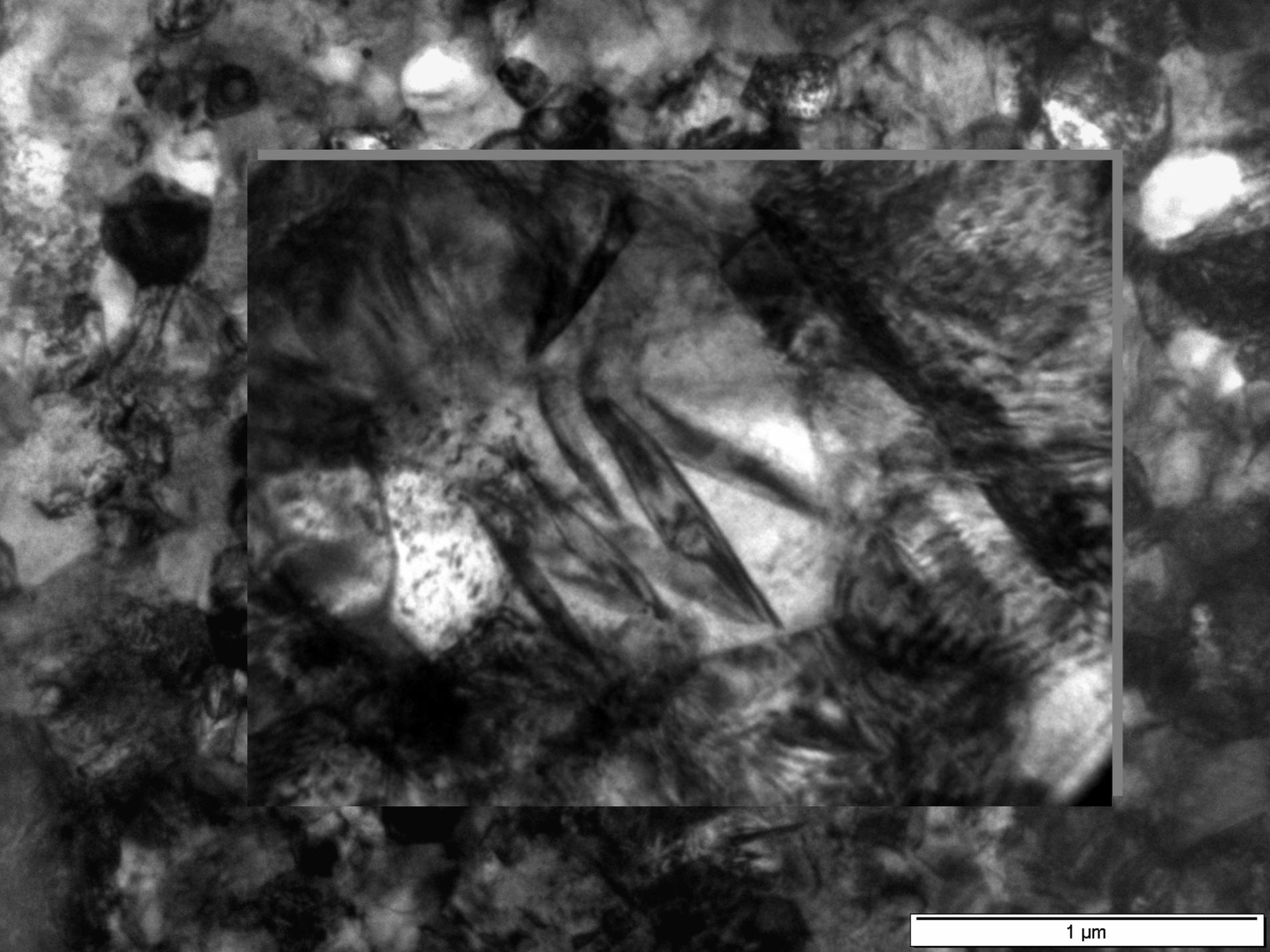
V

K L M



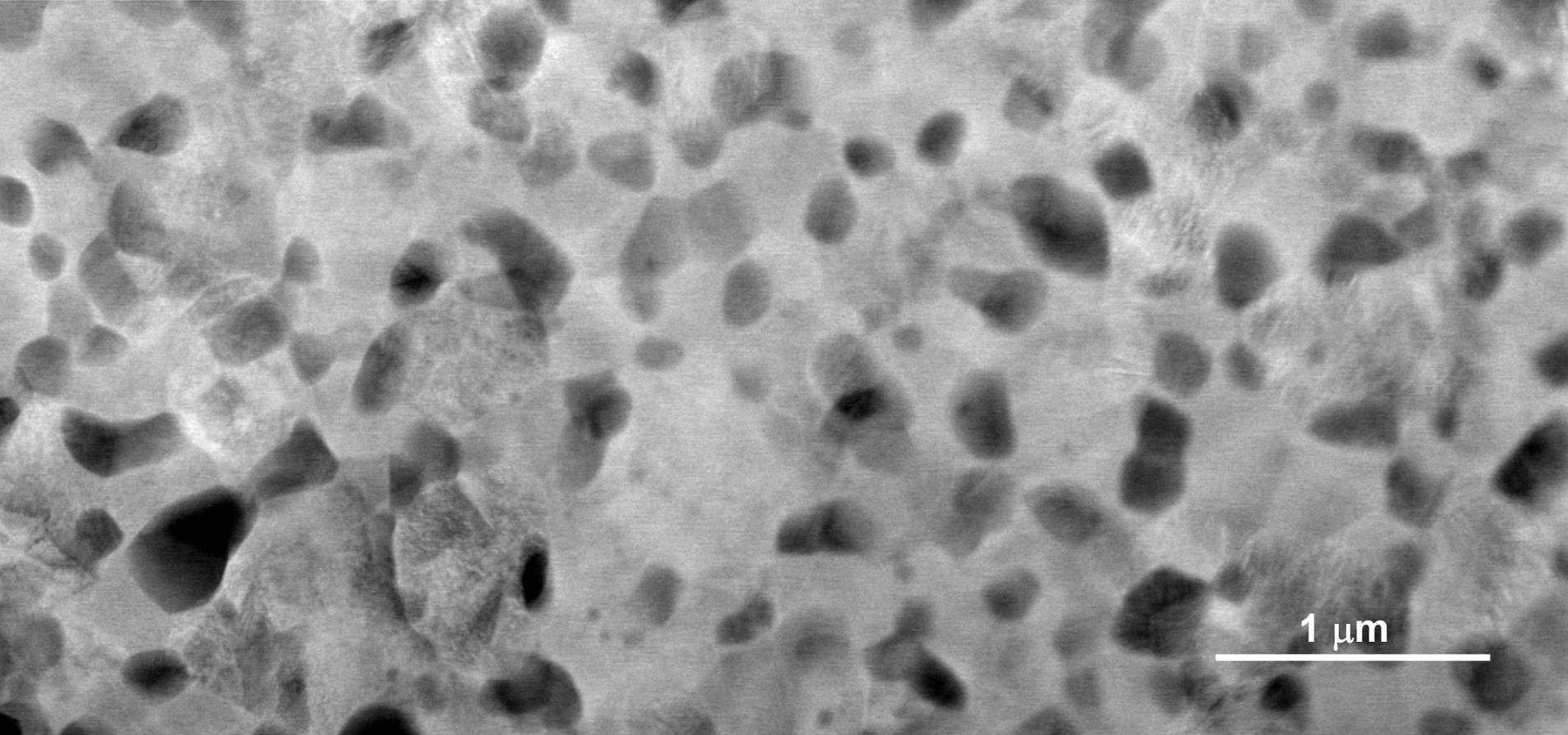
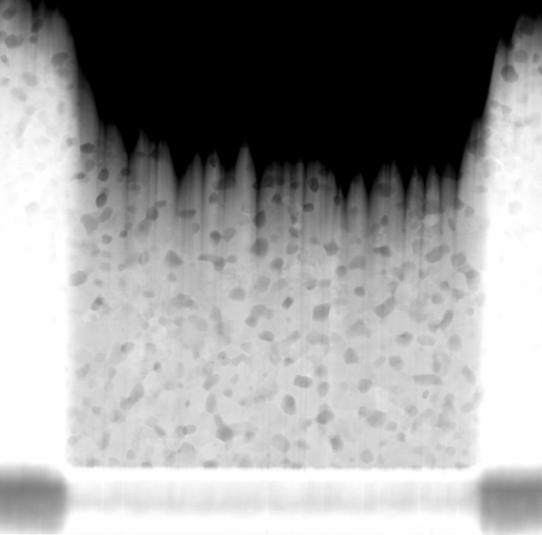
**Spiek YTZP / TiC**

**1500°C / 10<sup>-4</sup>mbara / 2 godz**



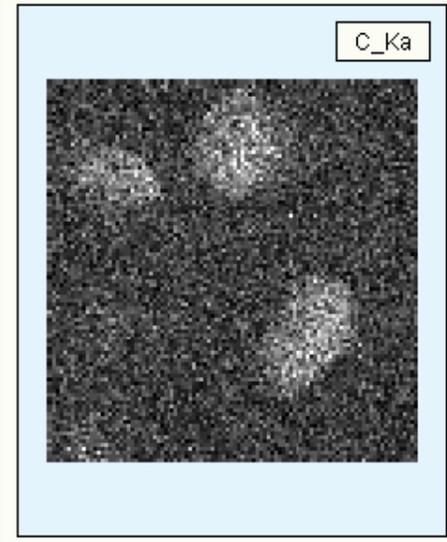
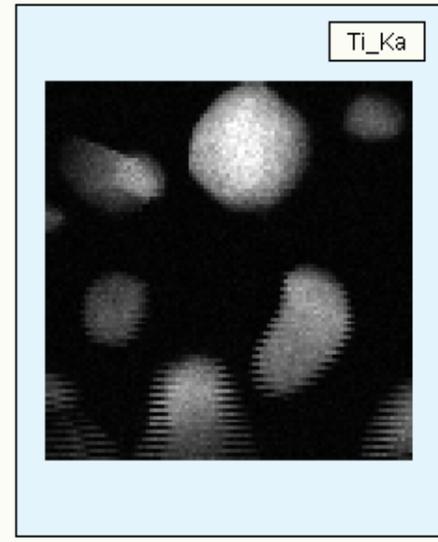
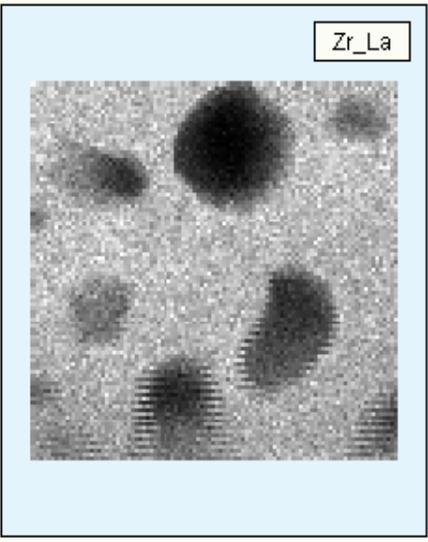
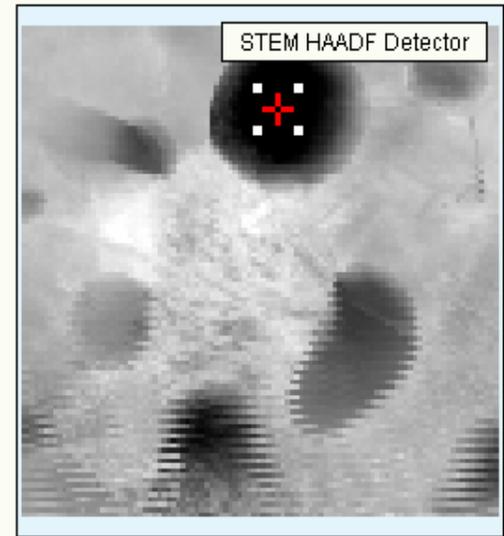
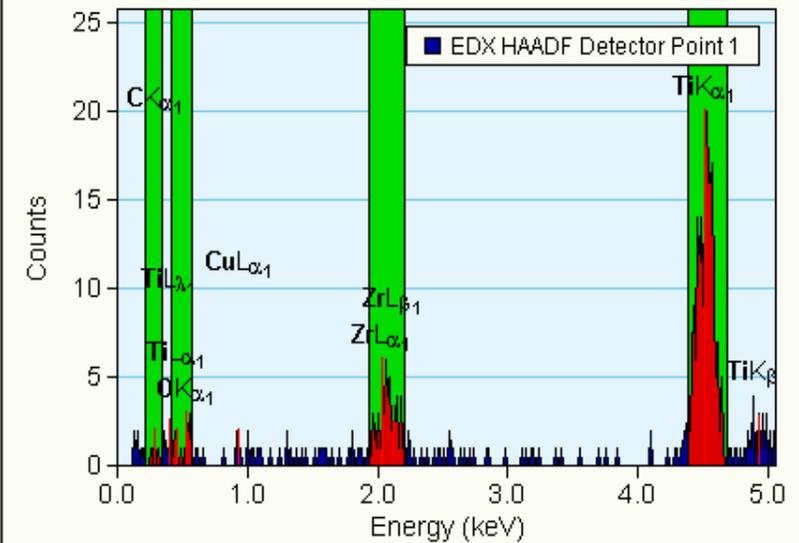
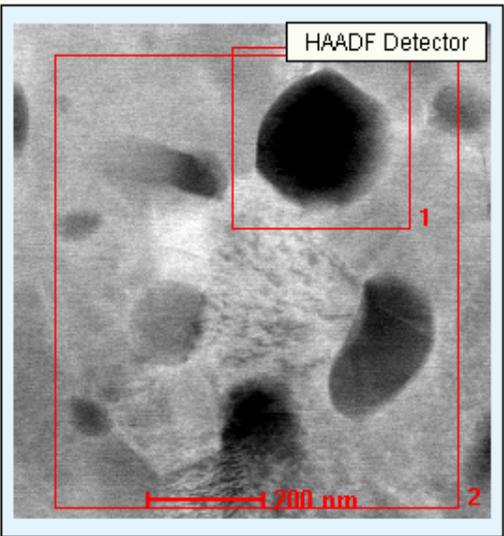
1 μm

STEM / HAADF



1  $\mu\text{m}$

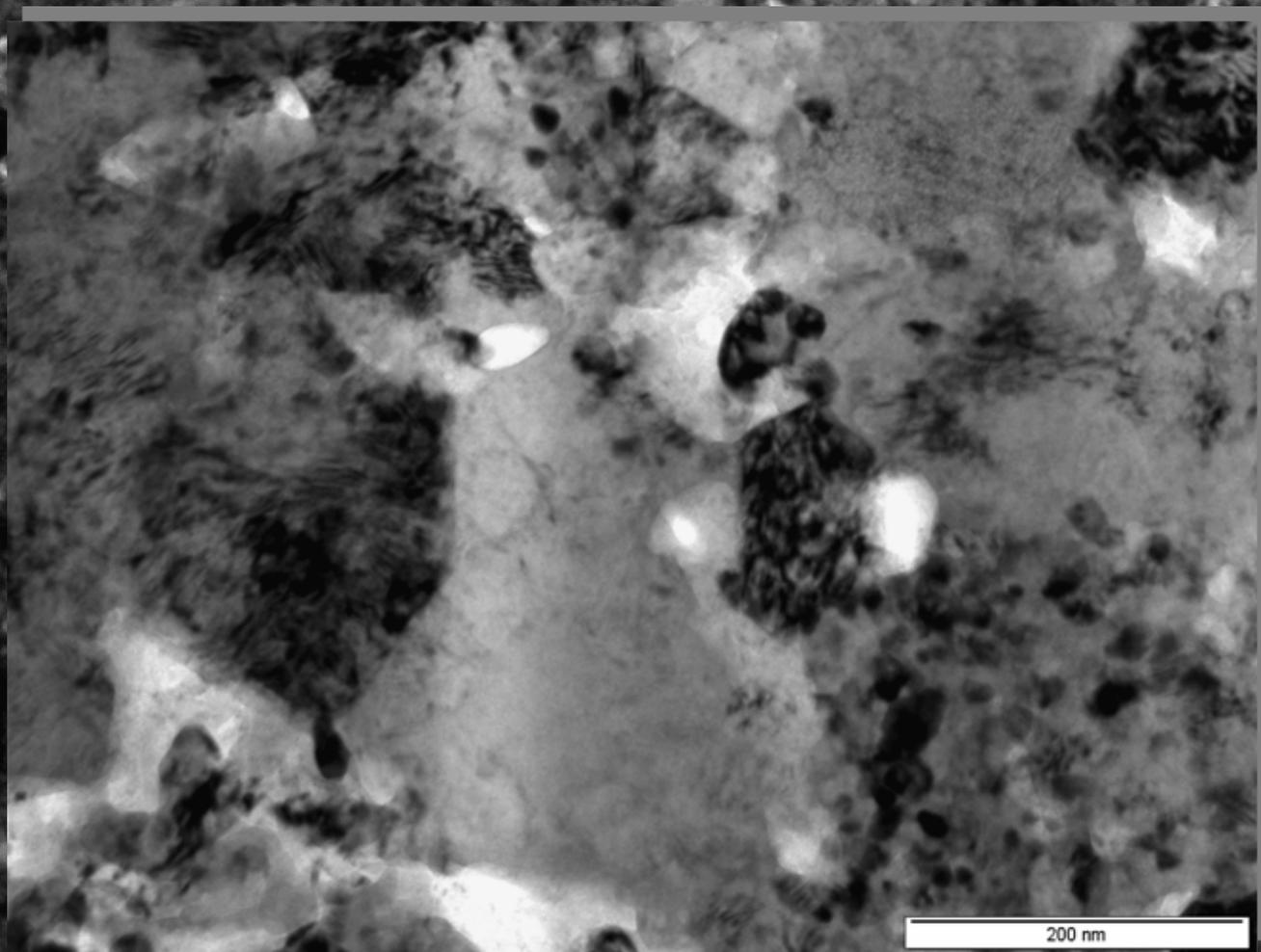




**Spiek YTZP / TiC**  
**1250°C / 7,7 GPa / 30 sek**

*Waldemar Pyda, AGH,  
Lucyna Jaworska, IOS*

HP (7GPa)/LT sintering

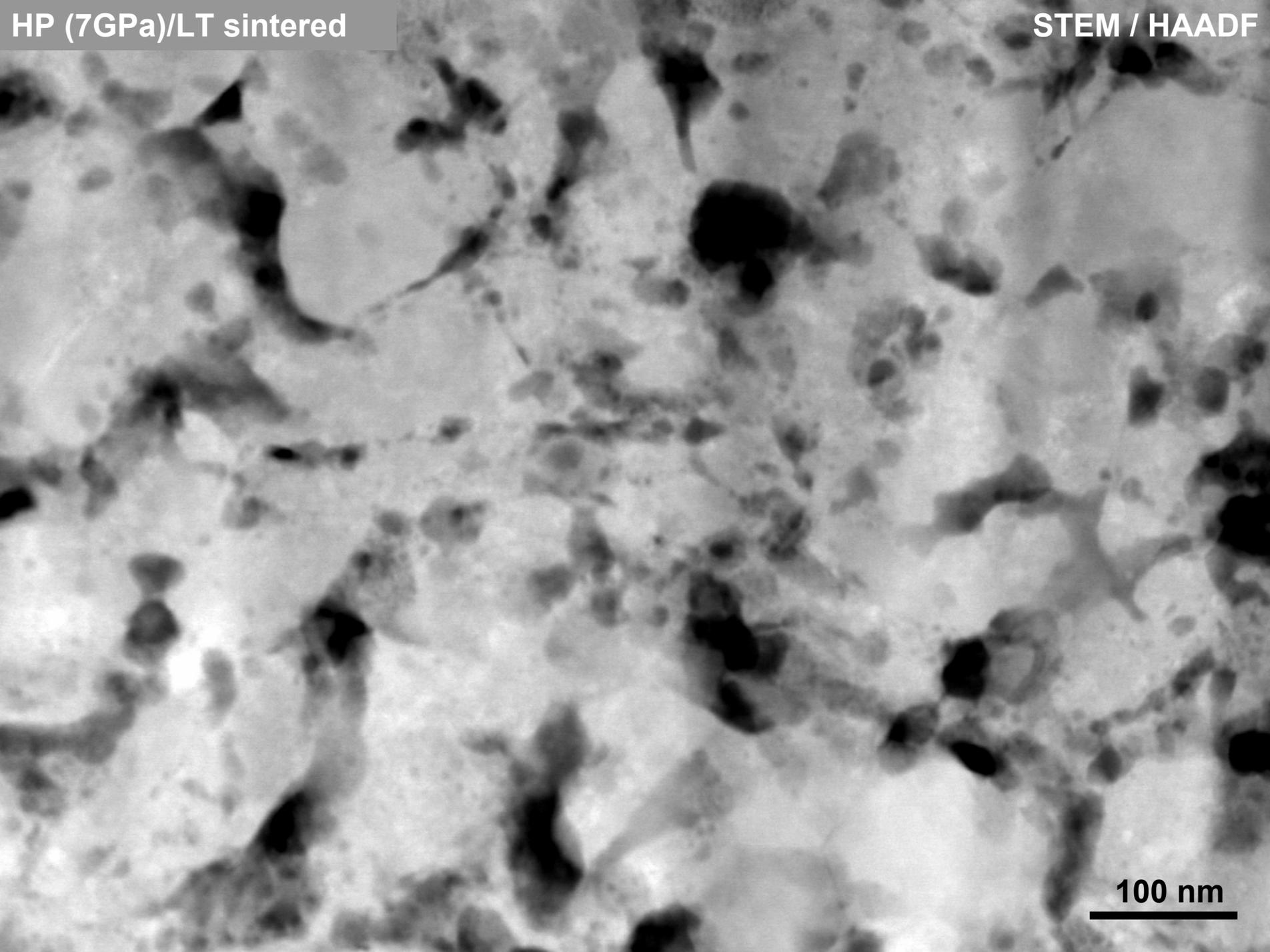


200 nm

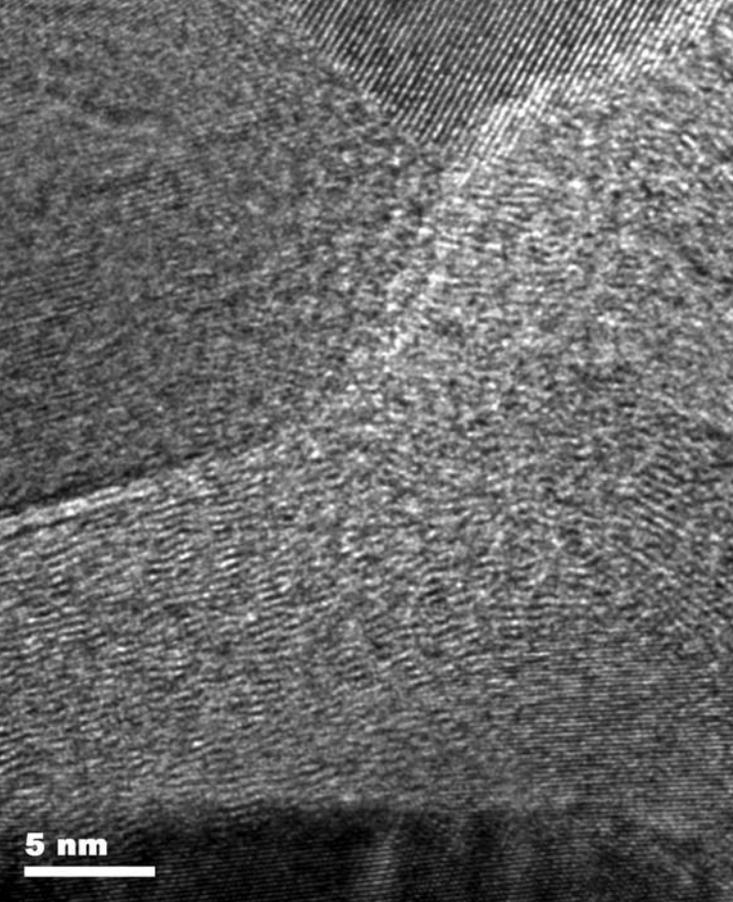
1  $\mu\text{m}$

HP (7GPa)/LT sintered

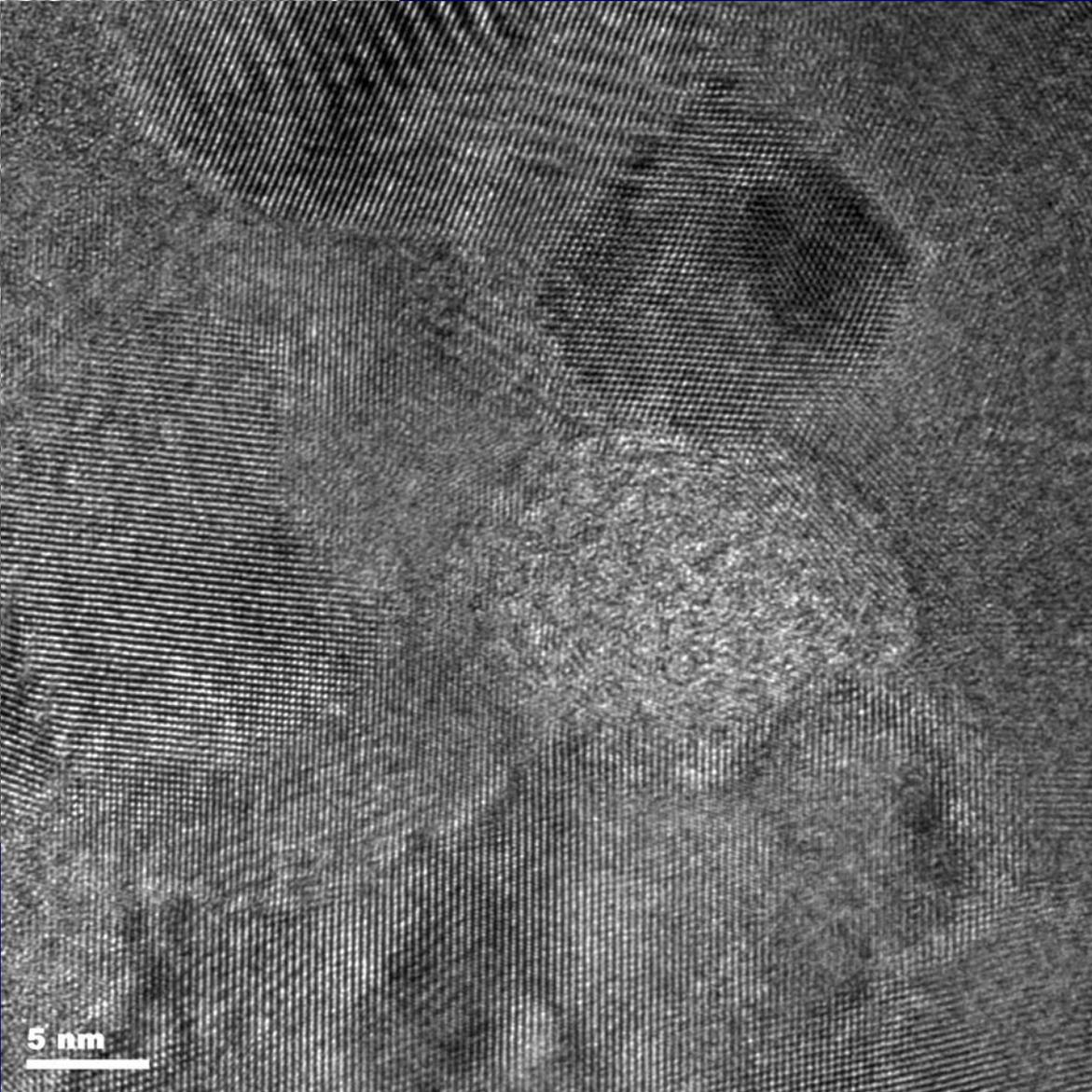
STEM / HAADF



100 nm



5 nm



5 nm



**Aldo Boccaccini**

SiO<sub>2</sub> +CNT

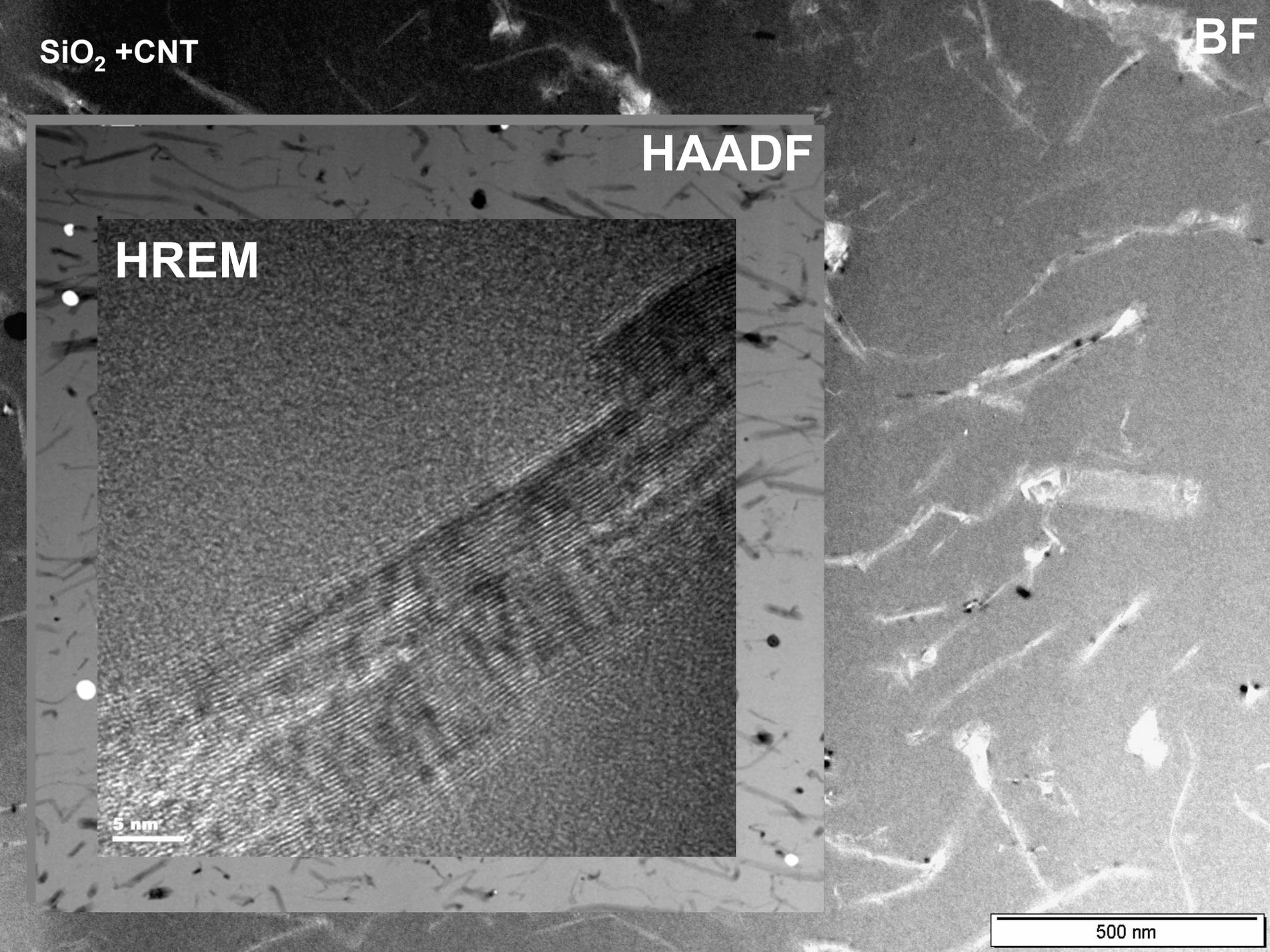
BF

HAADF

HREM

5 nm

500 nm



# Cz. II. Nanokompozyty ceramika + CNT

## - podsumowanie

### Problemy rozwiązane:

- Opisano mikrostrukturę proszków oraz spieków  $ZrO_2$  z udziałem CNT
- Wykazano tendencje do amorfizacji CNT w trakcie spiekania
- Potwierdzono możliwość tworzenia „nanodrutów” TiC
- Potwierdzo utrzymanie kształtu i struktury CNT w spiekach z „bioszkła”

### Problemy do podjęcia:

- Analiza procesu tworzenia „nanodrutów” TiC

Projekty: iNTeg-Risk (negocjowany), OPTIMAN (odrzucony)

## Cz. III. Wielowarstwy

### Powłoki funkcjonalne:

*(SHS)*

- **AlTi (20 nm)**  
*(Ana Sofia Ramos  
University of Coimbra)*

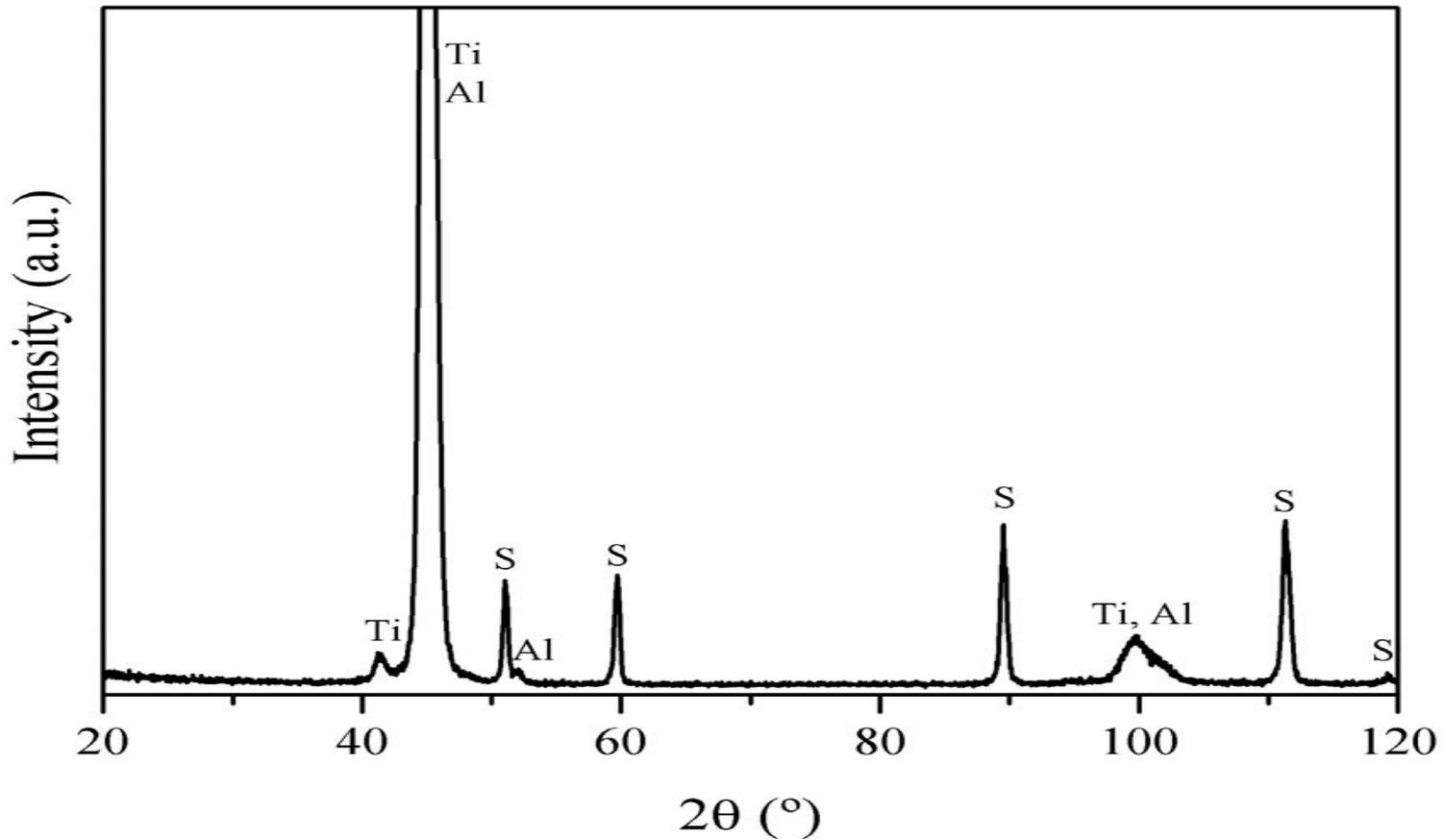
### Podniesienie wytrzymałości:

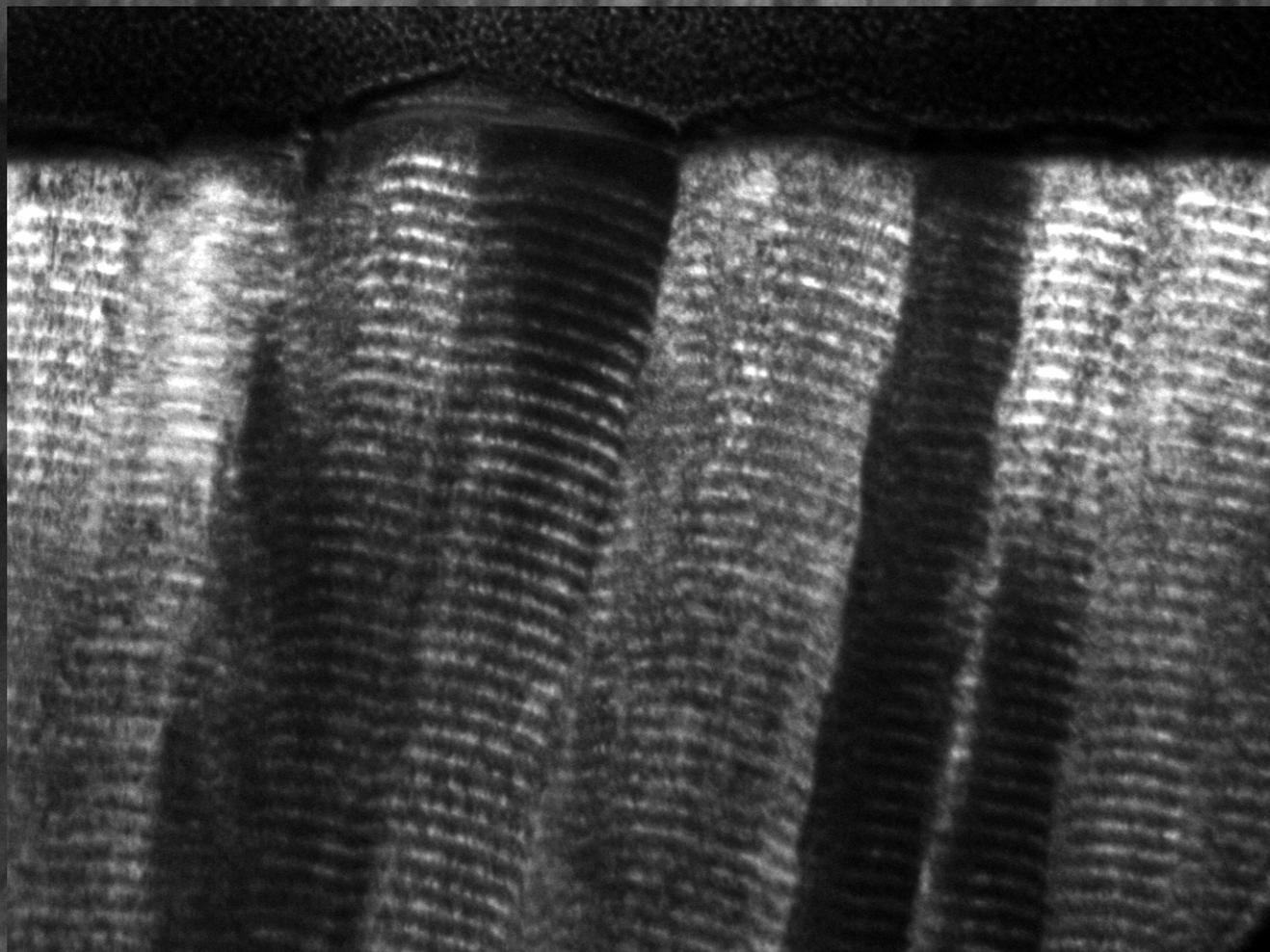
*(„przecwzwyżkowe”)*

- **CuNi 5 / 5 nm**  
*(Paweł Wieczorek/  
Politechnika Częstochowska)*

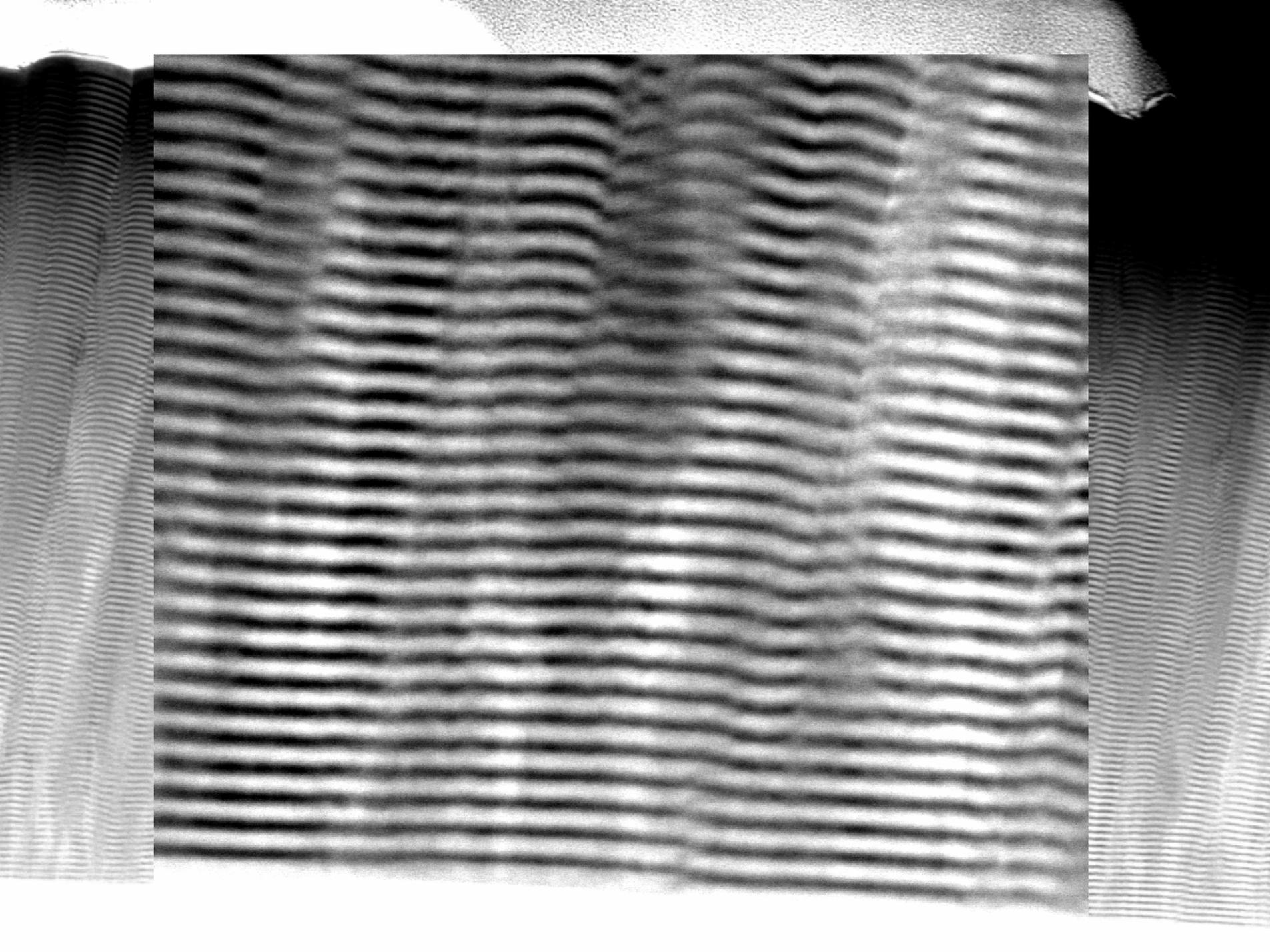
Ana Sofia Ramos  
Mechanical Engineering Department  
Polo II,  
University of Coimbra

TiAl / 20 nm

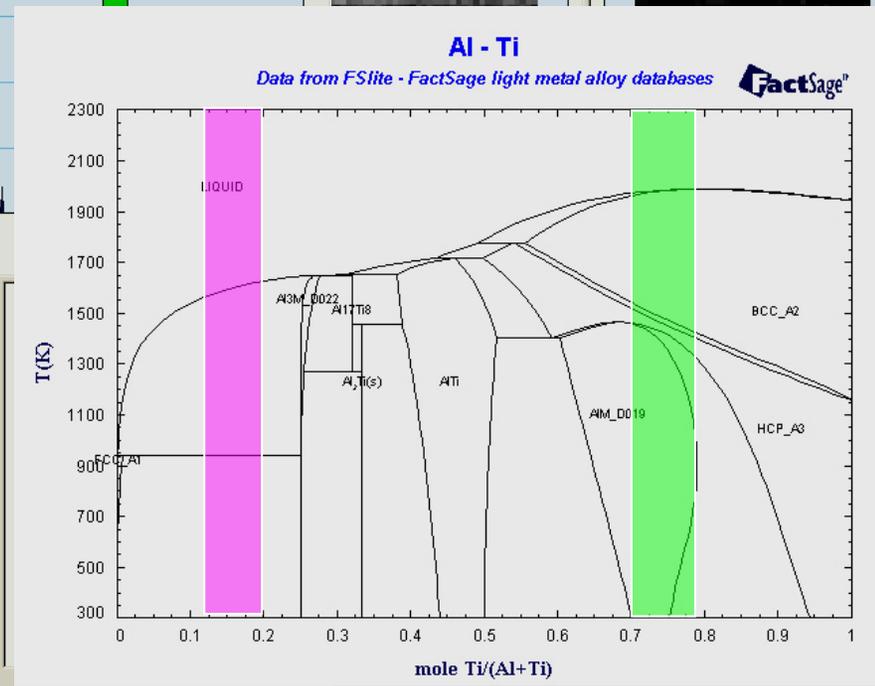
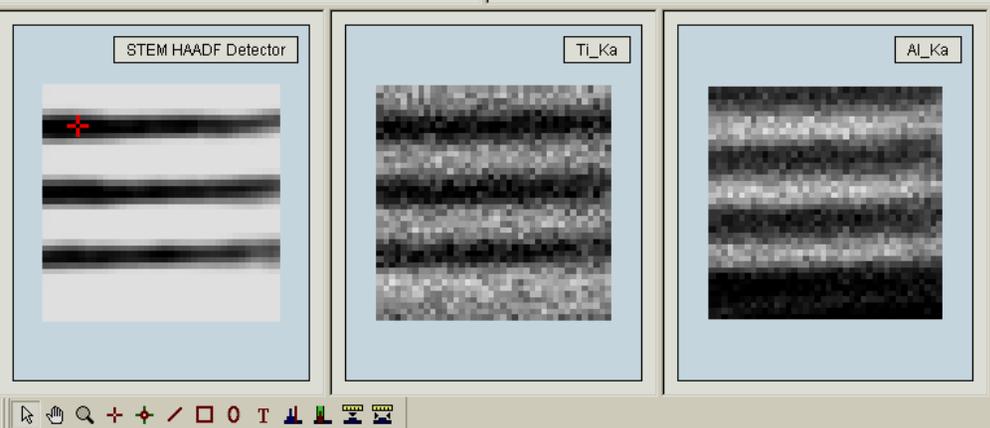
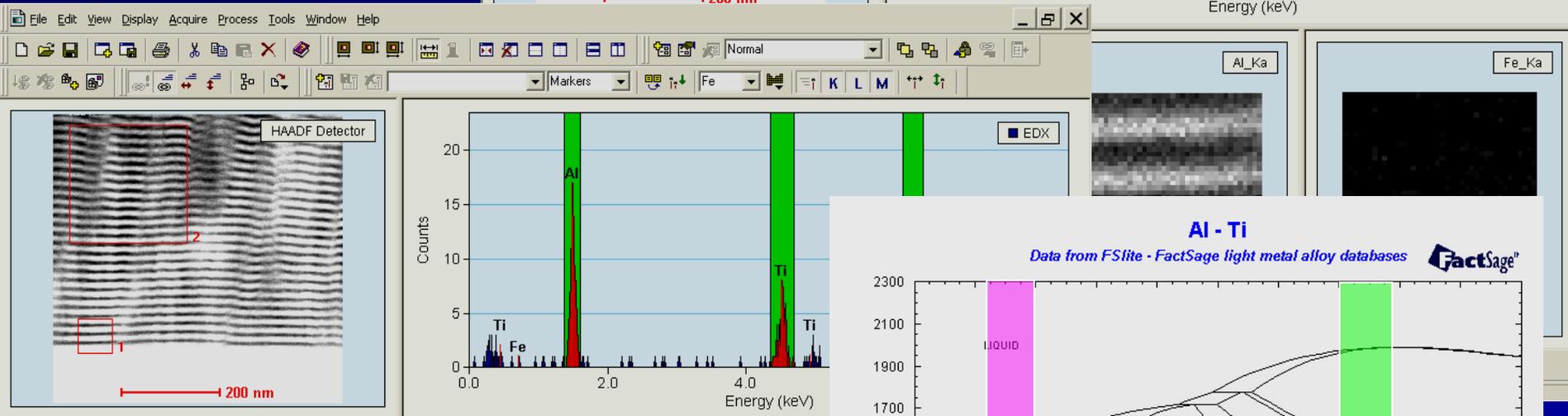
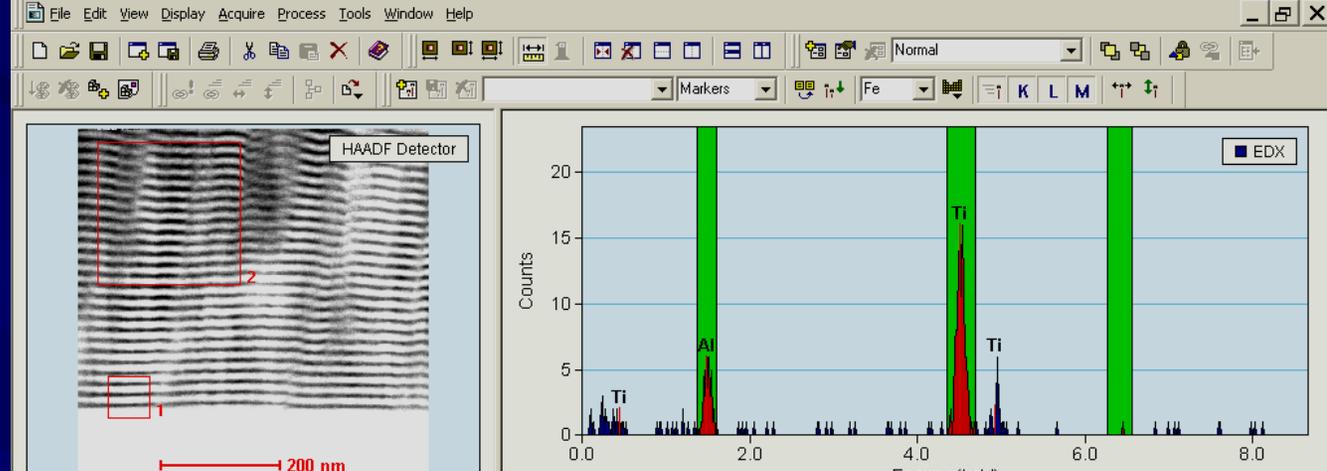




5  $\mu\text{m}$



# EDS / mappings





# Wielowarstwy Cu/Me

## Deposition method

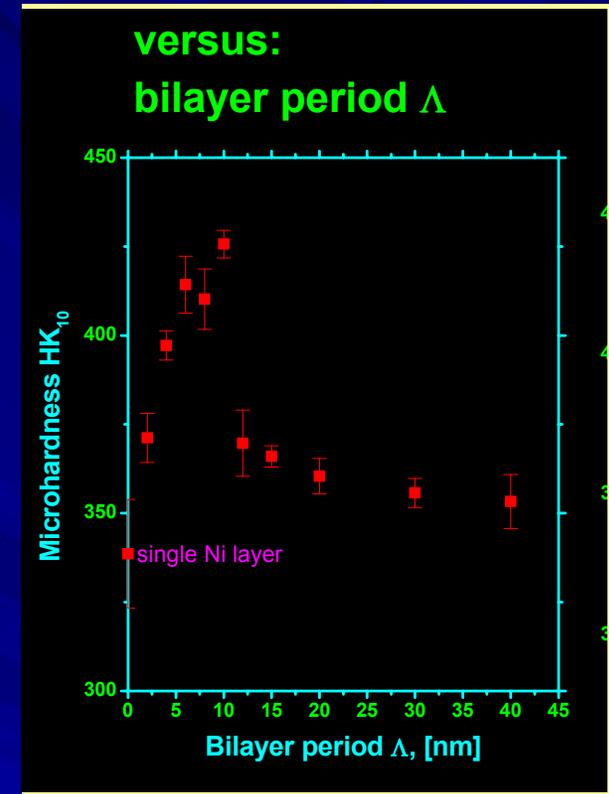
- single solution, potentiostatic electrodeposition

## Substrates:

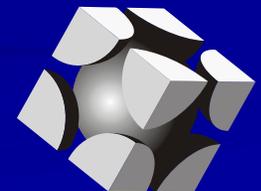
- n-type Si (100) Sb -  $2 \times 10^{18}$  1/cm<sup>3</sup>, resistivity - 0.017 Ω·cm
- polycrystalline Cu (99,9 %)

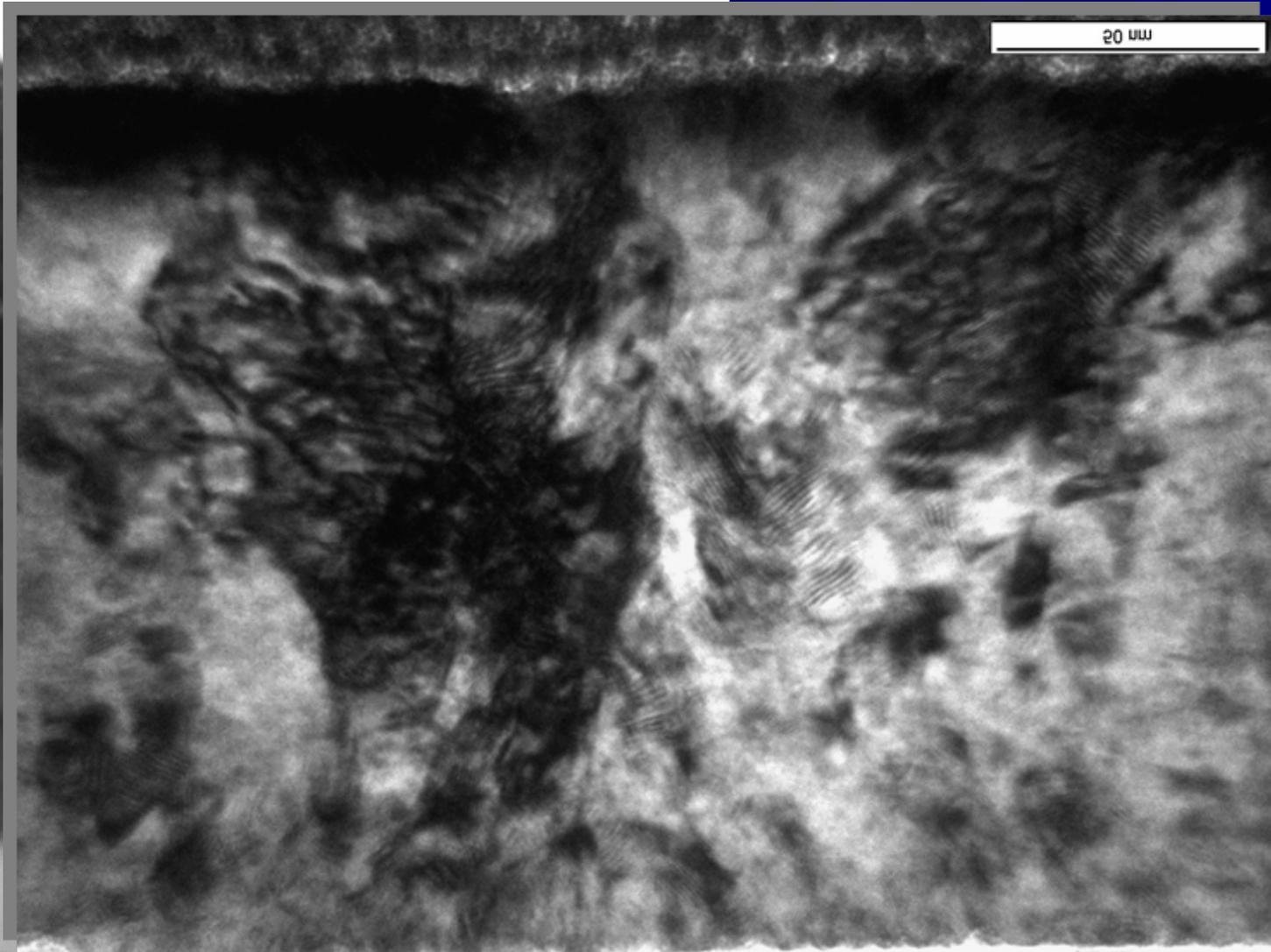
Multilayer system	Bath composition
Cu/Ni	1.5 M Ni(SO <sub>3</sub> NH <sub>2</sub> ) <sub>2</sub> + 0.01 M CuSO <sub>4</sub> + 0.5 M H <sub>3</sub> BO <sub>3</sub>
Co/Cu	1,4 M CoSO <sub>4</sub> + 0.008 M CuSO <sub>4</sub> + 0,64 M H <sub>3</sub> BO <sub>3</sub>
NiFe/Cu	0.5 M Ni(SO <sub>3</sub> NH <sub>2</sub> ) <sub>2</sub> + 0.01 M CuSO <sub>4</sub> + 0.04 M FeSO <sub>4</sub> + 0.4 M H <sub>3</sub> BO <sub>3</sub>

Nr	Multilayer system	Subst.	t <sub>Cu</sub> [nm]	t <sub>Ni, Co, NiFe</sub> [nm]	Λ [nm]	n	E <sub>Cu</sub> [mV]	E <sub>Ni</sub> [mV]
T14	Cu/Ni	Cu	10	10	20	150	-500	-1300
T98	Cu/Ni	Si	5	5	10	20	-500	-1300
P37	Cu/Co	Si	5	5	10	20	-600	-1200
N11	Cu/NiFe	Si	4	4	8	20	-500	-1200



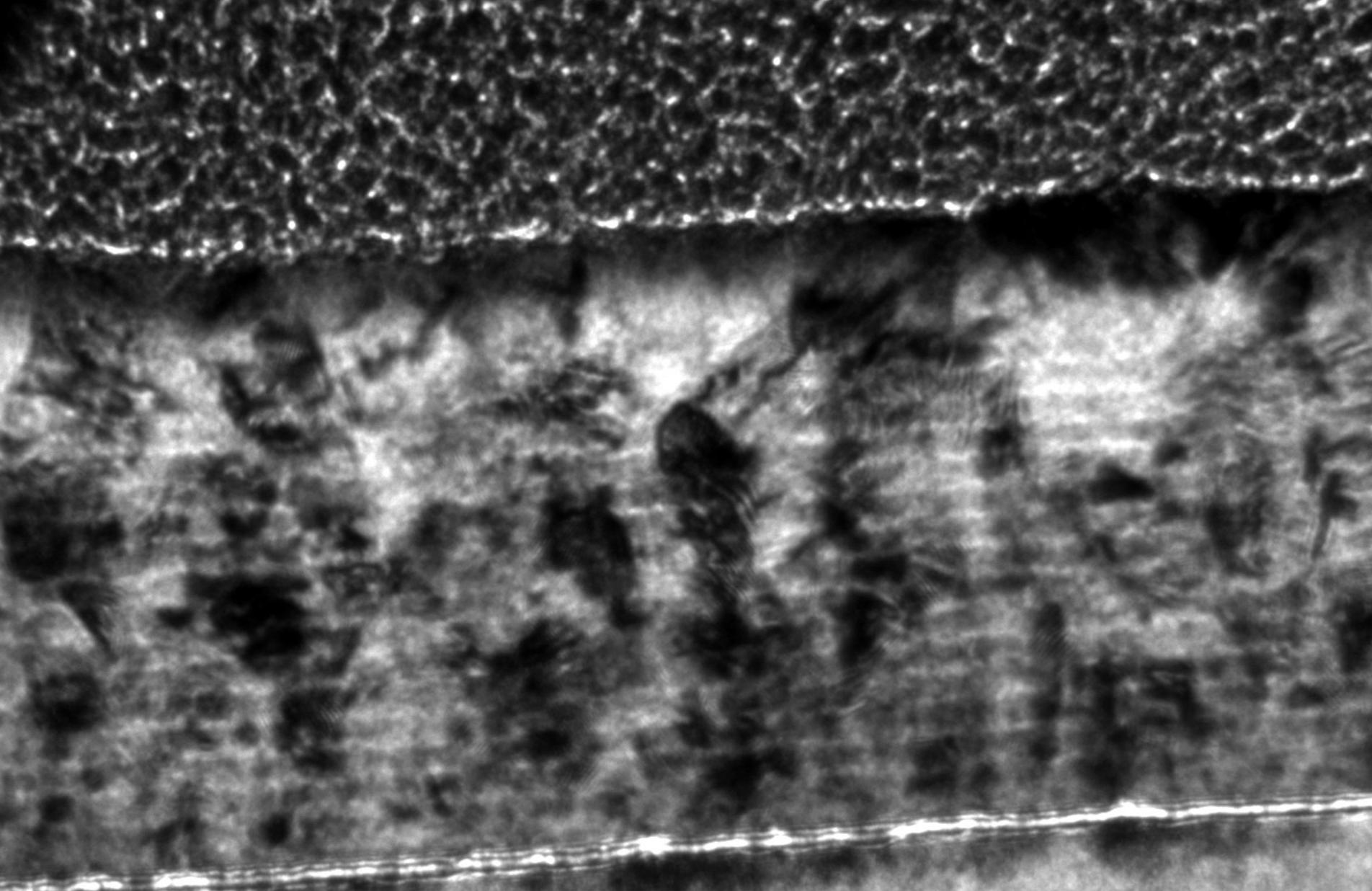
Paweł  
Wieczorek



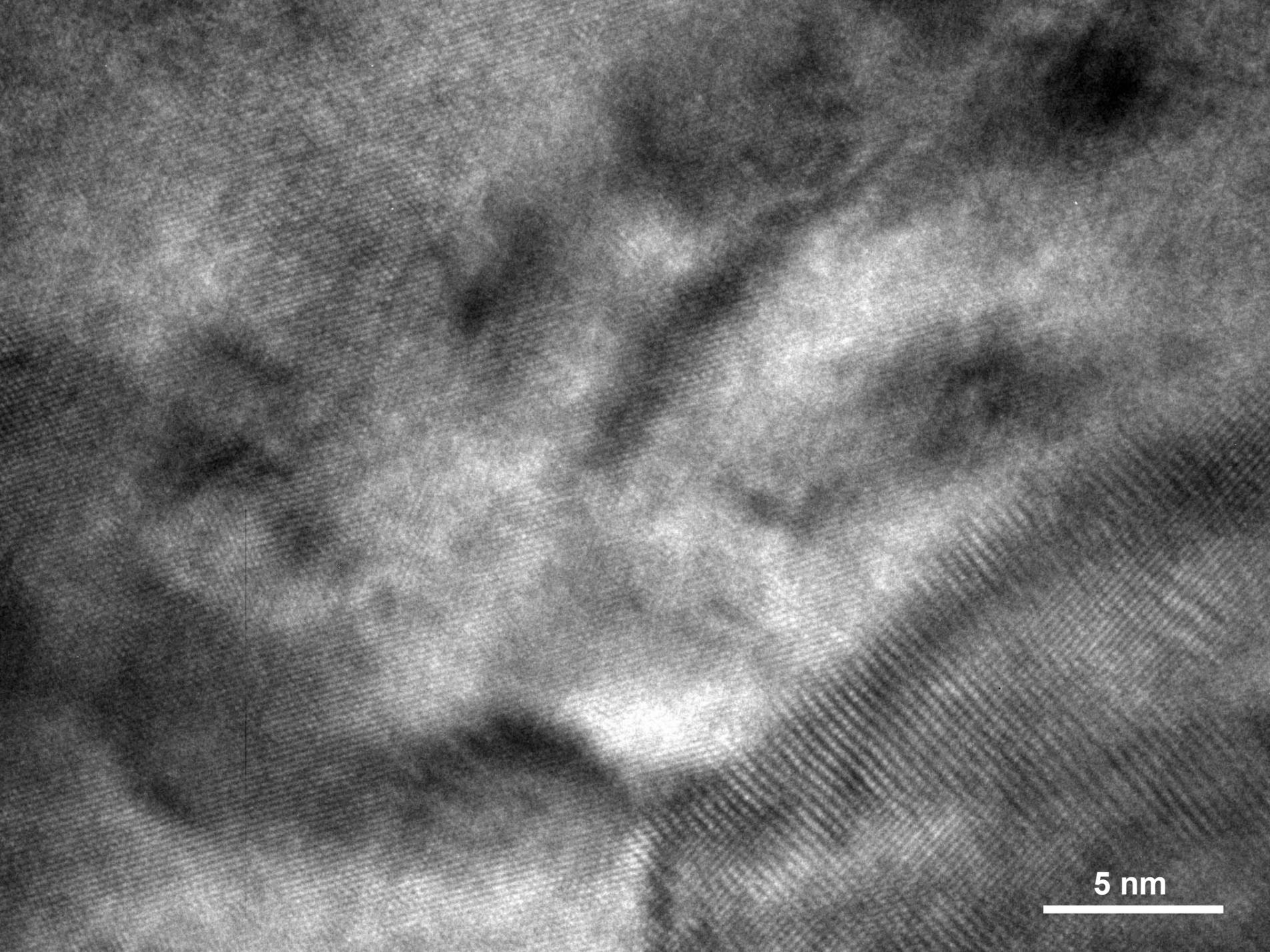


50 nm

50 nm



*Physics of X-ray Multilayer Structures Technical Digest, 7 (1992) 94-96.*  
***Effects of Fresnel Fringes on TEM Images of Interfaces in X-Ray Multilayers***  
*Tai D. Nguyen, Michael A. O'Keefe, Roar Kilaas, Ronald Gronsky, Jeffrey B. Kortright*



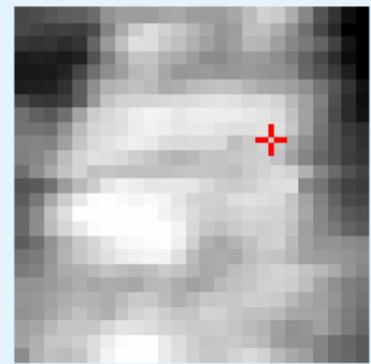
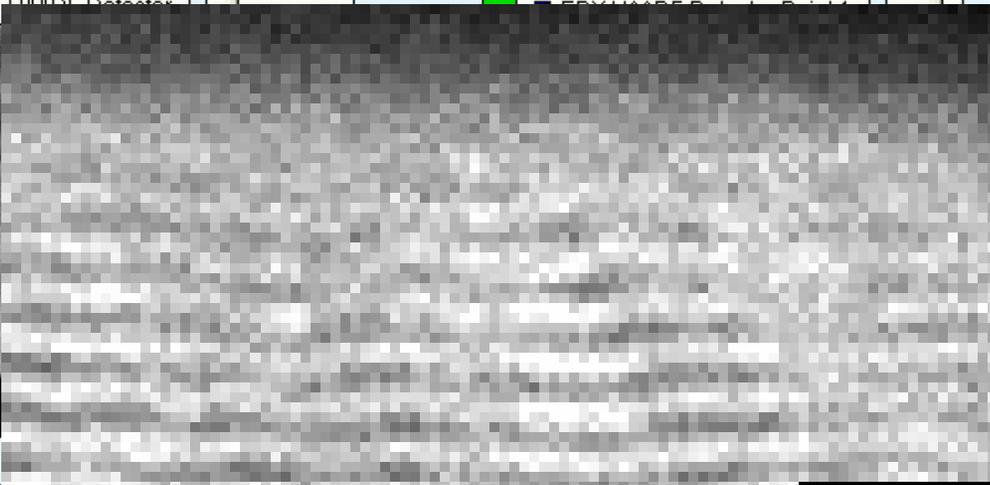
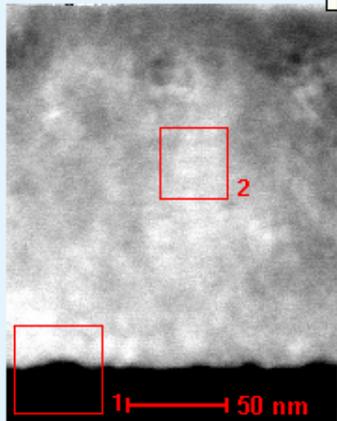
5 nm

File Edit View Display Acquire Process Tools Window Help

Normal

Markers

K L M

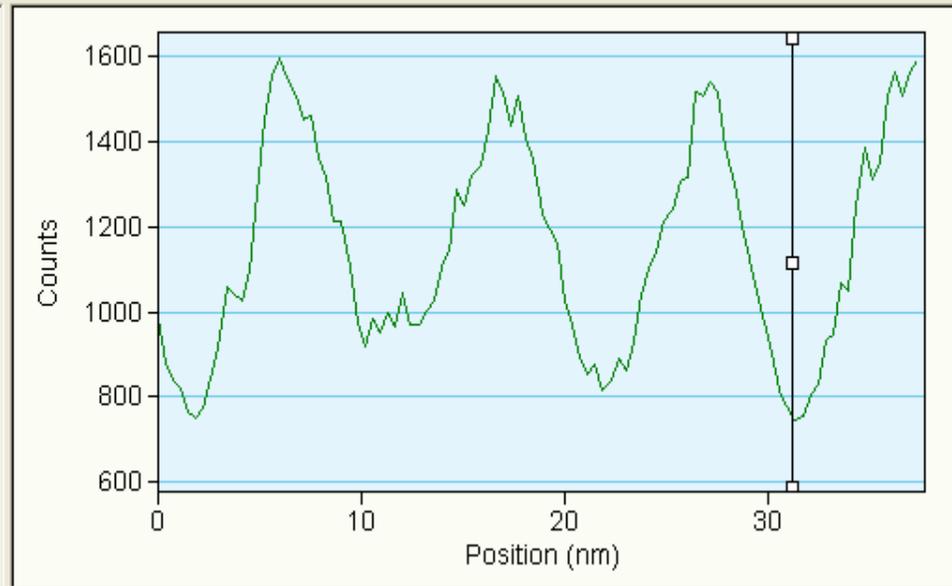
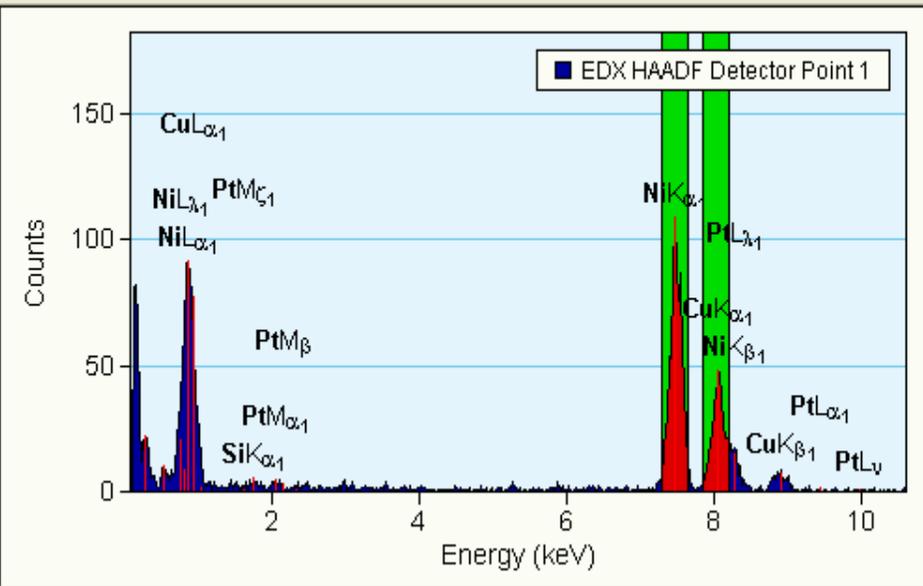
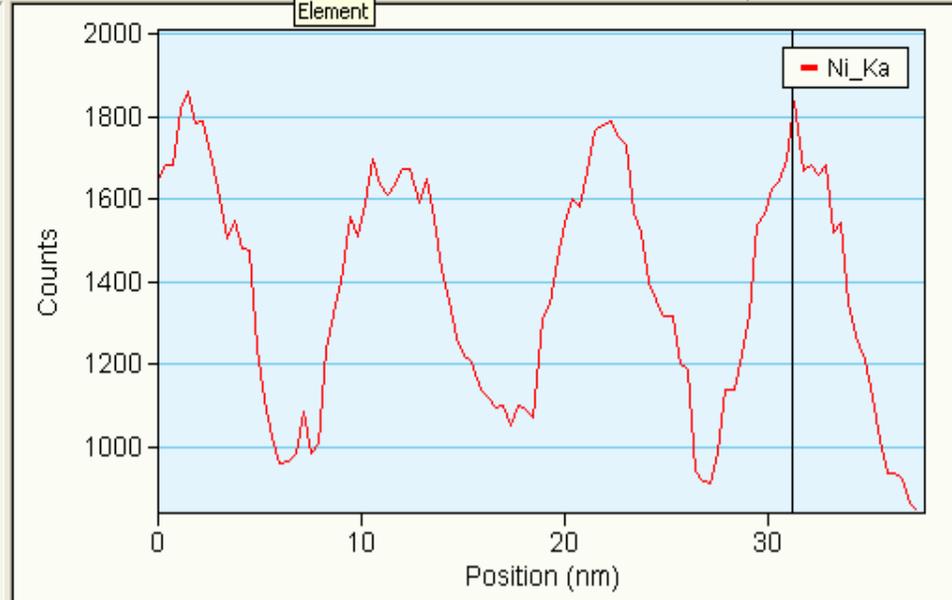
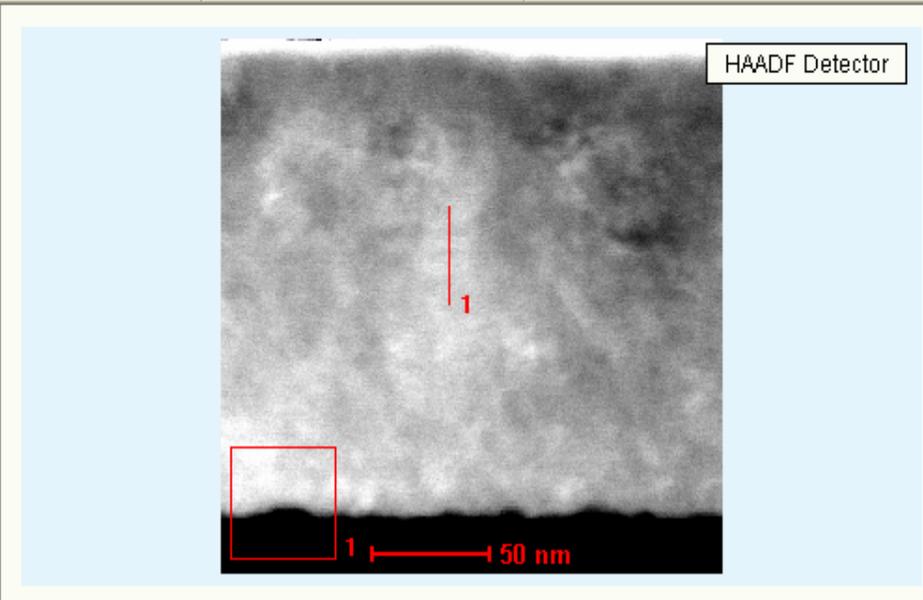


Cu\_ka

$33:6 = 5,5 \text{ nm}$

Ready

Mouse cursor, Hand, Zoom, Pan, Rotate, Erase, Text, Scale, etc.



# Cz. III. Wielowarstwy

## - podsumowanie

### Problemy rozwiązane:

- Opisano mikrostrukturę, skład fazowy i jakościowo skład chemiczny powłok n(Ti/Al) oraz n(Cu/Me)

### Problemy do podjęcia:

- Analiza defektów układu warstw
- Ilościowa ocena lokalnego składu chemicznego

Convergence Routes for Nanomaterials Characterization (odrzucony)

HArd NanoCOmposite Coatings (zgłoszony)

